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CONVECTION HEAT TRANSFER IN BOILER  
FURNACE WATERTUBE REAR WALLS

HOWARD R. CANTER

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CONVECTION HEAT TRANSFER  
IN  
BOILER FURNACE  
WATERTUBE REAR WALLS

A Thesis

Submitted to the Faculty of  
Webb Institute of Naval Architecture  
In Partial Fulfillment  
Of the Requirements for the Degree of  
Master of Science  
In Naval Architecture  
And  
Marine Engineering

By

LT. Howard R. Canter, USN

May 31, 1960

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## TABLE OF CONTENTS

|                                                                                                |           |
|------------------------------------------------------------------------------------------------|-----------|
| Notation                                                                                       | Page<br>v |
| Introduction                                                                                   | 1         |
| General Considerations                                                                         | 4         |
| Method of Approach                                                                             | 6         |
| Analysis of Test Results                                                                       | 8         |
| Theoretical Analysis                                                                           | 20        |
| Discussion of Results                                                                          | 27        |
| Application to Design                                                                          | 35        |
| Conclusions                                                                                    | 39        |
| Recommendations                                                                                | 40        |
| References                                                                                     | 41        |
| Appendix A - Description of Apparatus                                                          | 43        |
| Appendix B - Test Procedure                                                                    | 51        |
| Appendix C - Test Data                                                                         | 55        |
| Appendix D - Calculation of Weight Flow, Specific<br>Heat, Viscosity, and Thermal Conductivity | 115       |
| Appendix E - Calculation of Nusselt Number and<br>Reynolds Number                              | 124       |

## LIST OF TABLES

|                                                                         |     |
|-------------------------------------------------------------------------|-----|
| Table 1 - Values of $\alpha_b$ for Equation 5                           | 9   |
| Table 2 - Values of $\alpha_b$ for Equations 6 and 7                    | 9   |
| Table 3 - Values of $\alpha_t$ for Equation 10                          | 26  |
| Table 4 - Factors for Equation 12                                       | 29  |
| Table E-1 - Sample Calculation of Nusselt Number<br>and Reynolds Number | 126 |



## LIST OF FIGURES

|                                                                                         | Page |
|-----------------------------------------------------------------------------------------|------|
| Figure 1 through 10 - Plots of Nusselt Number vs. Reynolds Number from Test Data        | 10   |
| Figure 11 - Variations in Nusselt Number with Changes in $D/d$ and $A_p/A_o$            | 32   |
| Figure 12 - Values of $\alpha_o$ for Equation 5                                         | 33   |
| Figure 13 - Values of $\alpha_o$ for Equations 6 and 7                                  | 34   |
| Figure A-1 - Schematic Flow Diagram                                                     | 47   |
| Figure A-2 - Model Boiler                                                               | 48   |
| Figure A-3 - Detail of Model Rear Wall                                                  | 49   |
| Figure A-4 - Detail of Model Burner                                                     | 50   |
| Figure A-5 - Photograph of Model Boiler from Rear Wall End                              | 50-A |
| Figure A-6 - Photograph of Model Boiler from Inlet End                                  | 50-A |
| Figure A-7 - Photograph of Model Boiler with Doors Open                                 | 50-B |
| Figure A-8 - Photograph of 4-Burner Orifice Plate                                       | 50-B |
| Figure A-9 - Photograph of Turbosupercharger                                            | 50-C |
| Figure B-1 - Experimental Plots of $\Delta T \sqrt{\Delta H_F}$ vs. $\sqrt{\Delta H_F}$ | 54   |
| Figure D-1 - Flow Coefficient vs. Reynolds Number                                       | 120  |
| Figure D-2 - Weight of Air vs. Head Loss                                                | 121  |
| Figure D-3 - Specific Heat of Air with Moisture                                         | 122  |
| Figure D-4 - Properties of Dry Air                                                      | 123  |



## NOTATION

|                |   |                                                           |
|----------------|---|-----------------------------------------------------------|
| A              | - | Coefficient                                               |
| A <sub>p</sub> | - | Projected area of boiler rear wall, sq. ft.               |
| A <sub>o</sub> | - | Area of burners = $n \frac{\pi d^2}{4}$ , sq. ft.         |
| a              | - | Exponent of Reynolds Number                               |
| B              | - | Constant of integration                                   |
| b              | - | Thickness of boundary layer                               |
| C <sub>1</sub> | - | Constant                                                  |
| C <sub>p</sub> | - | Specific heat, BTU/lb. - degrees F.                       |
| D              | - | Furnace depth - ft.                                       |
| d              | - | Burner or orifice diameter - ft.                          |
| G              | - | Mass flow in units of lb/sq.ft. - hr.                     |
| h              | - | Heat transfer coefficient, BTU/hr. - degrees F. - sq. ft. |
| k              | - | Thermal conductivity, BTU/ft.- degrees F. - hr.           |
| m              | - | Subscript denoting mean value                             |
| n              | - | Number of burners                                         |
| Q              | - | Two dimensional quantity of flow                          |
| q              | - | Heat transfer per unit time, BTU/hr.                      |
| R              | - | Air to fuel ratio by weight                               |
| r              | - | Distance from side wall to burner                         |
| S <sub>c</sub> | - | Effective cold heat absorption surface                    |
| S <sub>w</sub> | - | Projected heat transfer surface in rear wall, sq. ft.     |
| T              | - | Absolute temperature, degrees R.                          |
| T <sub>c</sub> | - | Absolute temperature of cold surface                      |
| T <sub>E</sub> | - | Furnace exit temperature from radiation calculation       |
| T <sub>F</sub> | - | Effective flame temperature                               |
| T <sub>f</sub> | - | Film temperature                                          |



- $T_s$  - Steam or boiling water temperature  
 $T_1$  - Actual exit temperature from furnace  
 $U_c$  - Coefficient of convection heat transfer, BTU/hr. - degrees F. - sq. ft.  
 $V_x$  - Velocity in x direction  
 $V_y$  - Velocity in y direction  
 $V_o$  - Free stream velocity along rear wall  
 $W_a$  - Weight of air, lbs/hr.  
 $W_F$  - Weight of fuel, lbs/hr.  
 $W_g$  - Weight of gas, lbs/hr.  
 $w$  - Complex potential function  
 $z$  - Complex plane,  $x + iy$   
 $N_{Nu}$  - Nusselt Number =  $\frac{hD}{k}$   
 $N_{Re}$  - Reynolds Number =  $\frac{GD}{\mu} = \frac{\rho v D}{\mu}$   
 $N_{Pr}$  - Prandtl Number =  $\frac{C_p \mu}{k}$   
 $\Delta T_o$  - Temperature difference between free stream and wall  
 $\Delta T_m$  - Log mean temperature difference  
 $\alpha$  - Constant for heat transfer equations  
 $\mu$  - Dynamic viscosity  
 $\nu$  - Absolute viscosity



## INTRODUCTION

Since the end of the nineteenth century, the marine boiler, both merchant and naval, has gone through an extensive period of evolution. The firetube boilers, such as the Scotch boiler, have given way to watertube boilers of either the header or drum type. In more recent years, the integral furnace two-drum boiler with integral uncontrolled superheater has gained considerable favor due to its simplicity, relatively light weight and low cost. In order for these boilers to meet the specified superheated steam temperatures without control, it is necessary to pay considerable attention to the proper design of all heat transfer surfaces in the boiler.

All boilers possess some sort of combustion chamber or furnace for burning the fuel. The gaseous products of combustion pass over the generating and superheating surfaces prior to entering any other heat recovery equipment and exhausting to the atmosphere. It is obvious that in order to effectively evaluate the heat transferred in the generating and superheating sections and thus the superheat temperature, the temperature of the gasses leaving the furnace must be accurately determined.

The method of calculating the furnace exit temperature is one of equating the heat given up by the gasses to the heat absorbed by the furnace surfaces and solving for the exit temperature<sup>(1)</sup>. Numerous descriptions covering the several methods of attack on this problem may be found in the current literature<sup>(1,2,3,4,5,6)</sup>. In general, the heat transferred to the



furnace surfaces by convection has been neglected and the problem has become one of radiation only. Until recently good results have been obtained using these methods, whether empirical, theoretical, or a combination of both.

In recent years the severe space and weight limitations imposed on naval boilers in particular, combined with increased demands on the boiler, have forced the designer to use heat release rates in excess of 500,000 BTU/cu. ft. In order to cool the surfaces of the furnace, water-cooled walls, floors, and overheads have been adopted. These innovations were adequately handled as cold surface when using the conventional method of solution of the furnace problem. However, as increased space limitations have dictated decreasing the depth of the boiler, a discrepancy arose between the calculated and measured superheater outlet temperature. The error can be traced to too high an estimate of furnace exit temperature. It appeared that heat was being absorbed in the furnace by some means other than radiation. Examination of the designs involved showed that they were fitted with shallow furnaces and watertube rear walls. The additional means of transfer was by convection through impingement of the gaseous flame on this rear wall.

Since no data on this means of heat transfer was available in the literature, early evaluations were by "rule of thumb" empirical means. Bethge and Townsend<sup>(7)</sup> carried out an investigation on one particular boiler. Holmboe and Hove (8) investigated impingement on a flat plate with the use of



models, but the results are not directly applicable to furnace walls due to limitations on the geometry of the models, i.e., flat plates as the surface instead of tubes. It is because of this lack of adequate basic data that the present investigation was undertaken.



## GENERAL CONSIDERATIONS

The problem of heat transfer by fluid impingement on a boiler rear wall resolves into a problem of forced convection. Since the heat is conducted through a turbulent boundary layer or film, the thermal conductivity of the fluid  $k$  will be a factor. The film thickness depends on the mass velocity through the burners  $G$ , the distance between the rear wall and the burners or furnace depth  $D$ , and the viscosity of the fluid  $\mu$ . For a given quantity of heat transferred, the temperature of the fluid stream depends on the specific heat  $C_p$ . Letting  $\phi$  represent a function, the following equation for the coefficient of heat transfer  $h$  may be written:

$$h = \phi(G, D, \mu, C_p, k) \quad \dots \dots \dots (1)$$

This may be written in an infinite series, all terms of which will have the same form. Therefore, taking the first term only:

$$h = \alpha G^a D^b \mu^c C_p^e k^f \quad \dots \dots \dots (2)$$

where the factor  $\alpha$  is an arbitrary constant dependent on the geometry of the furnace and the boundary conditions. Substituting the dimensions and solving simultaneously for the exponents in terms of  $a$  and  $e$  gives the following equation:

$$\frac{hD}{k} = \alpha \left( \frac{GD}{\mu} \right)^a \left( \frac{C_p \mu}{k} \right)^e \quad \dots \dots \dots (3)$$

In more familiar terms:

$$N_{Nu} = \alpha N_{Re}^a N_{Pr}^e \quad \dots \dots \dots (4)$$

The problem now remains to find the values of the exponents  $a$  and  $e$  and the constant  $\alpha$ . Examination of the geometry of the fluid flow in the furnace reveals that the fluid leaves



the burners in a cone shaped stream directed at the rear wall. However, in order for continuity to be satisfied, the fluid must eventually flow parallel to the rear wall and out through the tube bank. Therefore, the convection heat transfer to the rear wall is conducted through a boundary layer of fluid streaming parallel to the surface. For this reason, the constant  $\alpha$  must contain those parameters that have a significant effect on the thickness of this layer as well as its velocity.

For a given weight of gas flowing,  $G$  will be dependent on the size and number of burner orifices. Instead of using the number of burner orifices, the ratio of projected rear wall area to burner area  $A_p/A_o$  will be more flexible while still defining the significant factors in the geometry. Also evident is the fact that increasing  $D$  will increase  $N_{Re}$  proportionately; however, the heat transfer will obviously not increase due to the decrease in fluid velocity as depth increases. Therefore, the ratio of furnace depth to burner orifice diameter  $\frac{D}{d}$  was chosen as a significant parameter. This ratio, together with  $A_p/A_o$ , fix the significant features of the geometry. Therefore, the constant  $\alpha$  will be a function of these parameters  $\frac{D}{d}$  and  $\frac{A_p}{A_o}$ .

Holmboe and Hove<sup>(8)</sup> conclusively demonstrated the validity of this approach. Using two similar models having a linear size ratio of 2:1, they were able to measure the same value of  $N_{Nu}$  for equal values of the dimensionless ratios  $\frac{GD}{\mu}$ ,  $\frac{A_p}{A_o}$ , and  $\frac{D}{d}$ . Therefore, they justly concluded that extrapolation of model results to full size by using the dimensionless Equation 4 was a valid approach.



## METHOD OF APPROACH

Since the geometry of the problem is so complex and the variables so numerous, the easiest and by far the most dependable method of finding  $\underline{a}$ ,  $\underline{e}$ , and  $\underline{\alpha}$  was by experimentation.

The method used consisted basically of testing a model boiler on which the parameters  $\frac{A_p}{A_o}$  and  $\frac{D}{d}$  could be varied. The actual phenomenon of heat transfer was the reverse of that found in an actual boiler in that the rear wall heated the gasses flowing through the furnace instead of cooling them. Air was blown through the burner orifices of the model, impinged on the rear wall, and then passed out the stack. By measuring the weight of air flowing  $W_a$ , the inlet and outlet temperatures  $T_1$  and  $T_2$ , the heat transferred could be computed. From this, Nusselt Number and Reynolds Number were calculated and plotted for each change in geometry. The apparatus was tested over a range of 5 values of  $\frac{D}{d}$  from 3 to 10.5 and over a range of 4 values of  $\frac{A_p}{A_o}$  from 11.47 to 45.8. The weight of air flowing  $W_a$  varied from about 260 to 1200 lbs/hour. In all, data at 567 points was taken. For a more detailed description of the apparatus and testing procedures, see Appendices A and B.

In the early stages of testing, it was necessary to run many of the tests twice or even three times to be sure that the data was reliable. However, as the testing procedure became more refined, this was no longer necessary. By insuring that steady state conditions existed in the model, reliable and repeatable results were obtained in almost all cases.



Figures 1 through 5 are plots of  $N_{Nu}$  vs.  $N_{Re}$  for the five values of  $\frac{D}{d}$  and air flowing through plain orifices. Figures 6 through 10 are plots of  $N_{Nu}$  vs.  $N_{Re}$  for the same five values of  $\frac{D}{d}$  but with the air flowing through model burners.

In addition to the experimental approach an attempt was made to develop a theoretical analysis of the problem. This analysis consisted of considering the two dimensional problem only. Using conformal mapping techniques, the fluid flow in the furnace was mapped giving the free stream velocity distribution across the rear wall. Then considering the problem as one of heat transfer through a turbulent boundary layer on a flat plate, a relationship for Nusselt Number in terms of the Reynolds Number using the velocities previously calculated was derived and the results of this derivation compared with the test results. The differences in results are covered in the discussion.



## ANALYSIS OF TEST RESULTS

Figures 1 through 10 are plots of  $N_{Nu}$  vs.  $N_{Re}$  plotted on log-log paper. It is evident that for each value of  $\frac{D}{d}$  and  $\frac{A_p}{A_o}$ , the test spots plot in straight lines. Therefore,  $N_{Nu}$  is definitely a function of  $N_{Re}$  to some power  $a$ ; and  $a$  will be equal to the slope of the lines.

With the equipment available for these tests, it was impossible to vary the Prandtl Number of the gas. Therefore, the value of the exponent  $a$  is assumed to be  $1/3$ . This is in agreement with the equations for forced convection heat transfer over various shaped surfaces as given by McAdams<sup>(3)</sup>, and Jakob<sup>(9,10,11)</sup>. The differences in most of these equations lies in the exponent of  $N_{Re}$  and in the constant.

From Figures 1 through 5 for the case of air discharging through plain circular orifices, the value of  $a$  is 0.87 for all curves. There are some slight variations in slope, but they are small enough to be considered negligible. Therefore, for fluid discharging through circular orifices and impinging on the boiler rear wall, the equation of convection heat transfer is:

$$\frac{hD}{k} = \alpha_o \left( \frac{GD}{\mu} \right)^{.87} \left( \frac{C_p \mu}{k} \right)^{\frac{1}{3}} \quad \dots \dots (5)$$

where the values of  $\alpha_o$  are given in Table 1, and  $C_p, \mu$ , and  $k$  are evaluated at the film temperature.

For the case of air discharging through burners, analysis of Figures 6 through 10 yields the value of  $a$  as 0.90 for  $\frac{D}{d} \neq 3$ ,



5, 7, and 9. However, at  $\frac{D}{d} = 10.5$ , the value of  $\alpha$  increases to 1.0. Therefore, the following are the equations for convection heat transfer with fluid discharging through burners and impinging on the boiler rear wall:

$$\text{for } \frac{D}{d} \leq 9 \quad \frac{hD}{k} = \alpha_b \left( \frac{GD}{\mu} \right)^{.9} \left( \frac{C_p \mu}{k} \right)^{\frac{1}{3}} \quad \dots \dots (6)$$

$$\text{for } \frac{D}{d} > 9 \quad \frac{hD}{k} = \alpha_b \left( \frac{GD}{\mu} \right) \left( \frac{C_p \mu}{k} \right)^{\frac{1}{3}} \quad \dots \dots (7)$$

where the values of  $\alpha_b$  are given in Table 2 and  $C_p, \mu$ , and  $k$  are again evaluated at the film temperature.

Table 1--- Values of  $\alpha_b$  for Equation 5

Air Discharging Through Plain Circular Orifices.

| $\frac{D/d}{A_p/A_o}$ | 3     | 5     | 7     | 9     | 10.5  |
|-----------------------|-------|-------|-------|-------|-------|
| 11.47                 | .0195 | .0160 | .0127 | .0110 | .0095 |
| 15.29                 | .0210 | .0172 | .0139 | .0116 | .0120 |
| 22.9                  | .0174 | .0172 | .0146 | .0123 | .0123 |
| 45.8                  | .0153 | .0141 | .0127 | .0116 | .0107 |

Table 2--- Values of  $\alpha_b$  for Equations 6 and 7

Air Discharging Through Typical Marine Burners.

| $\frac{D/d}{A_p/A_o}$ | 3     | 5     | 7     | 9     | 10.5   |
|-----------------------|-------|-------|-------|-------|--------|
| 11.47                 | .0103 | .0086 | .0069 | .0057 | .00117 |
| 15.29                 | .0103 | .0086 | .0069 | .0057 | .00117 |
| 22.9                  | .0090 | .0073 | .0058 | .0049 | .00093 |
| 45.8                  | .0075 | .0066 | .0053 | .0044 | .00064 |



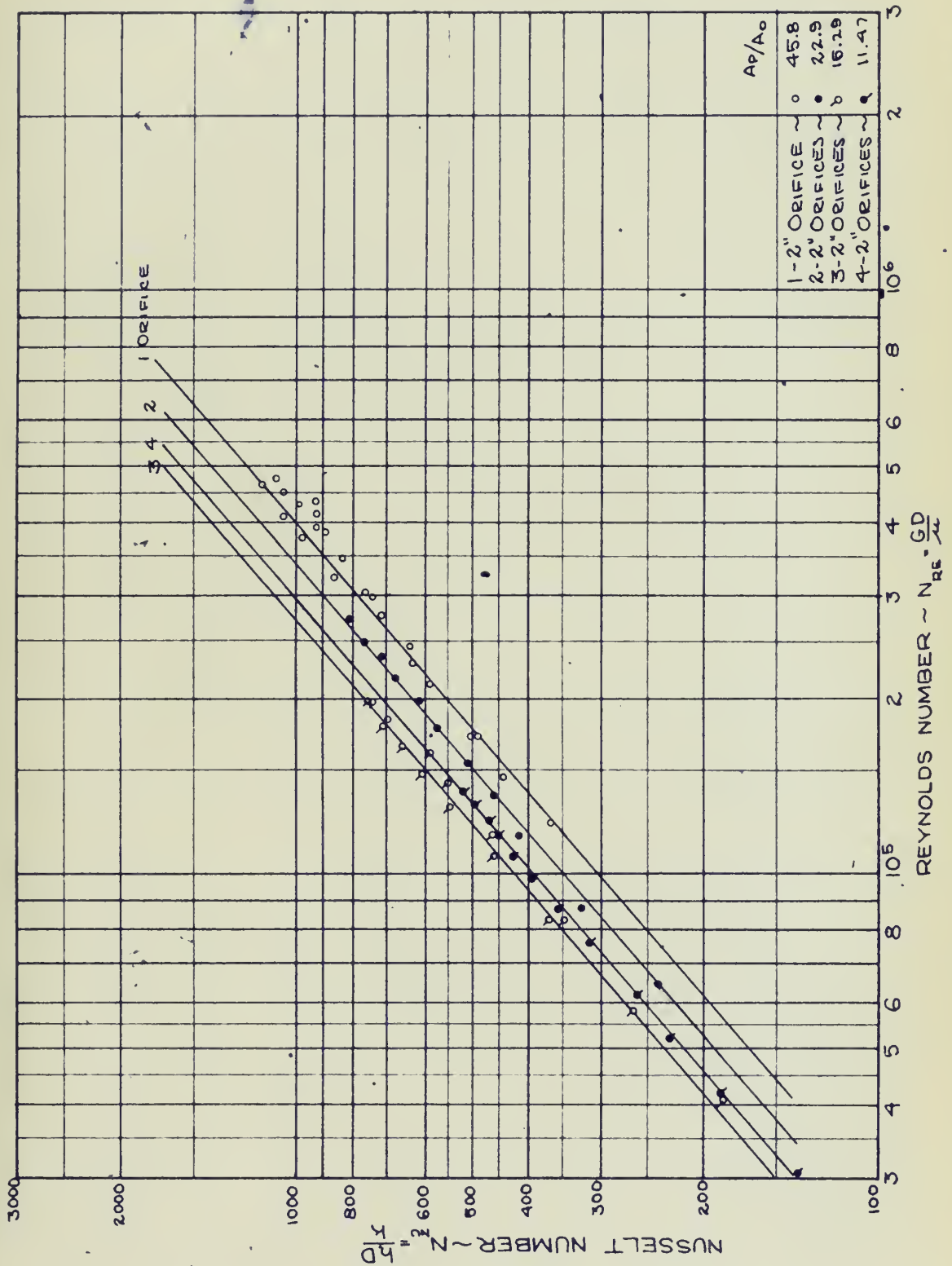


FIGURE 1 - NUSSELT NUMBER VS. REYNOLDS NUMBER; 1, 2, 3, AND 4 - 2" ORIFICES; 6" DEPTH,  $D/d = 3$



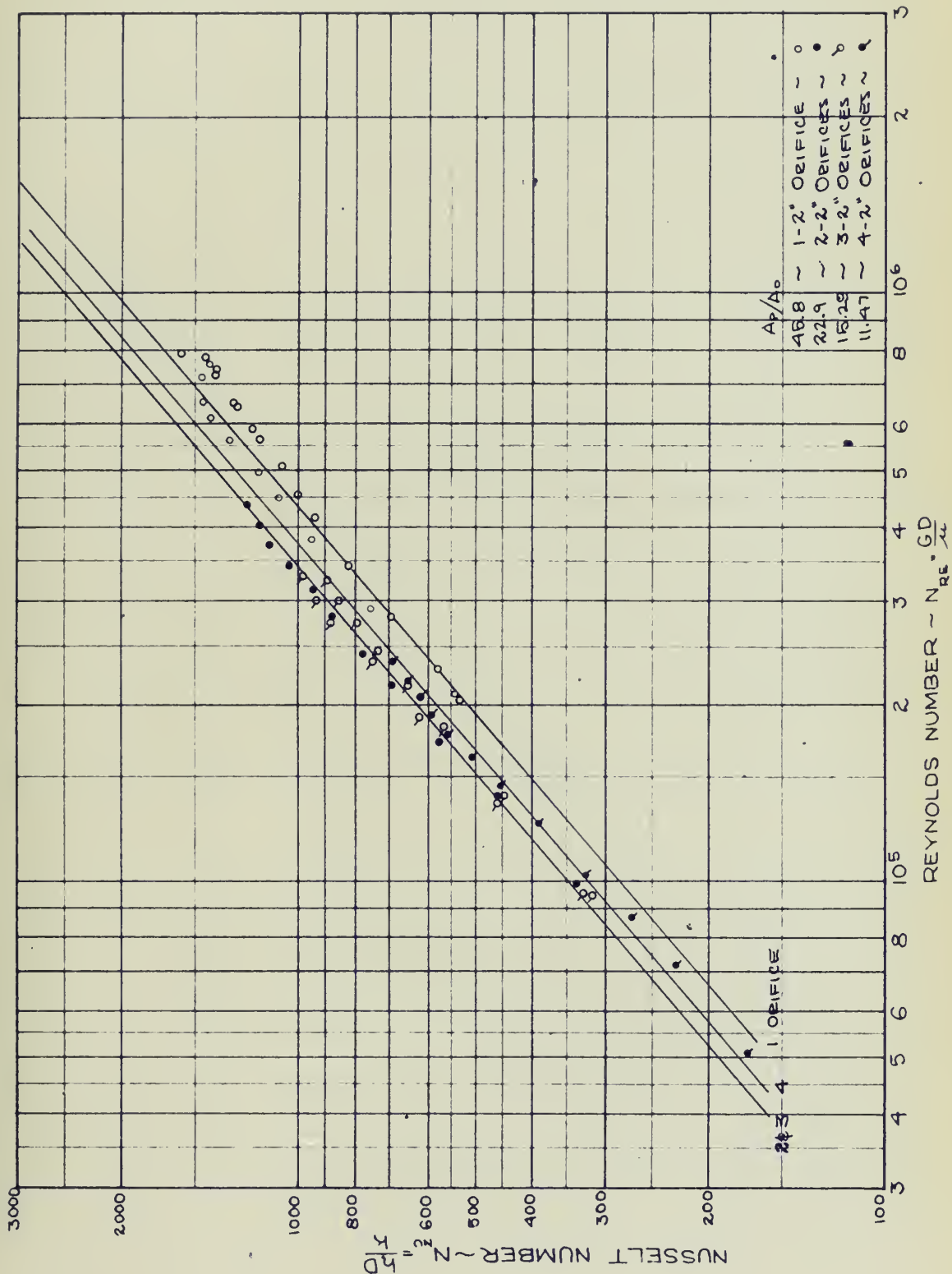


FIGURE 2 - NUSSELT NUMBER V6. REYNOLDS NUMBER ; 1, 2, 3 AND 4 - 2" ORIFICES ; 10" DEPTH,  $D/d = 5$



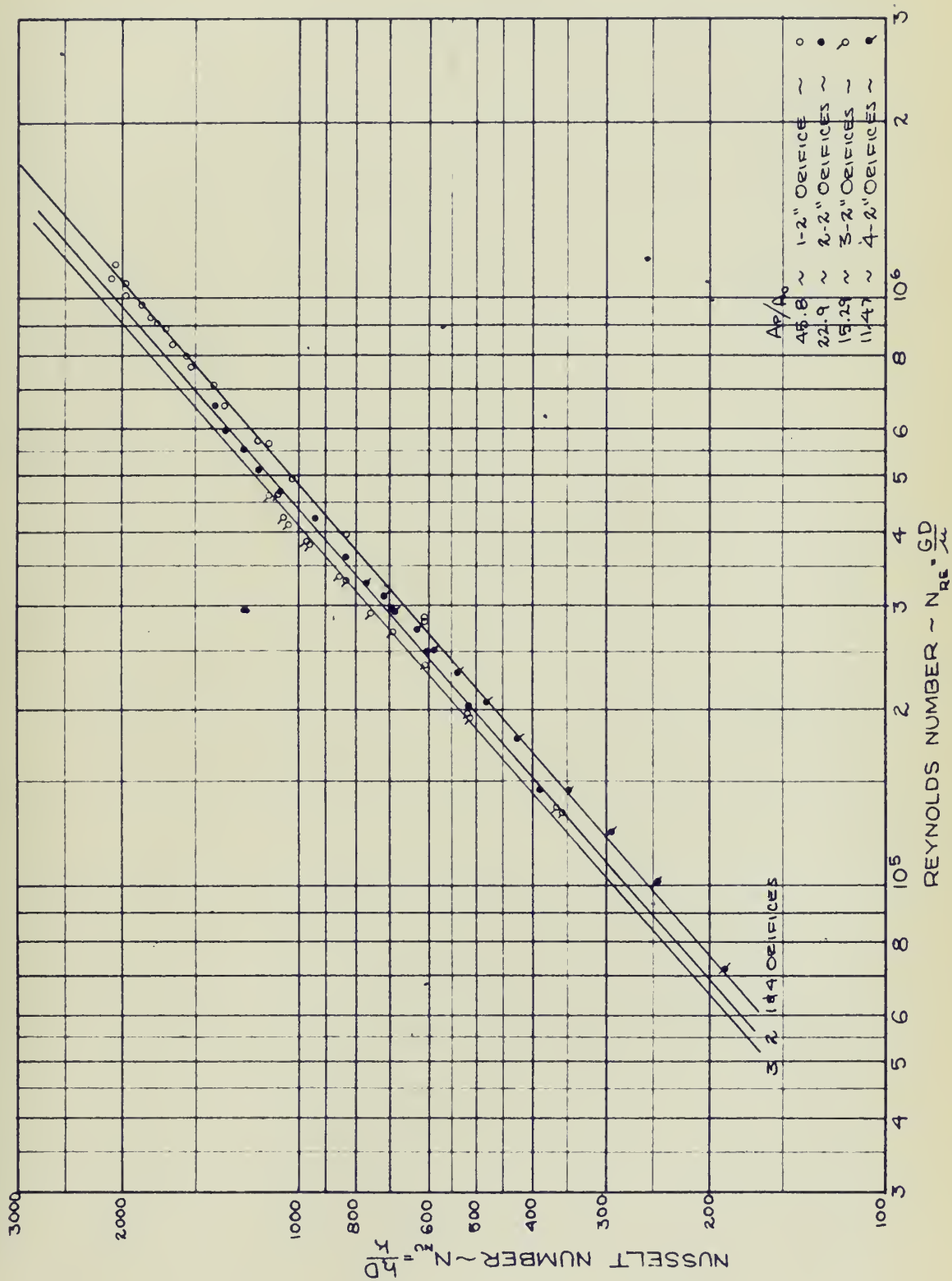


FIGURE 3 - NUSSELT NUMBER VS. REYNOLDS NUMBER; 1, 2, 3, AND 4 - 2" ORIFICES; 14" DEPTH,  $D/a = 7$



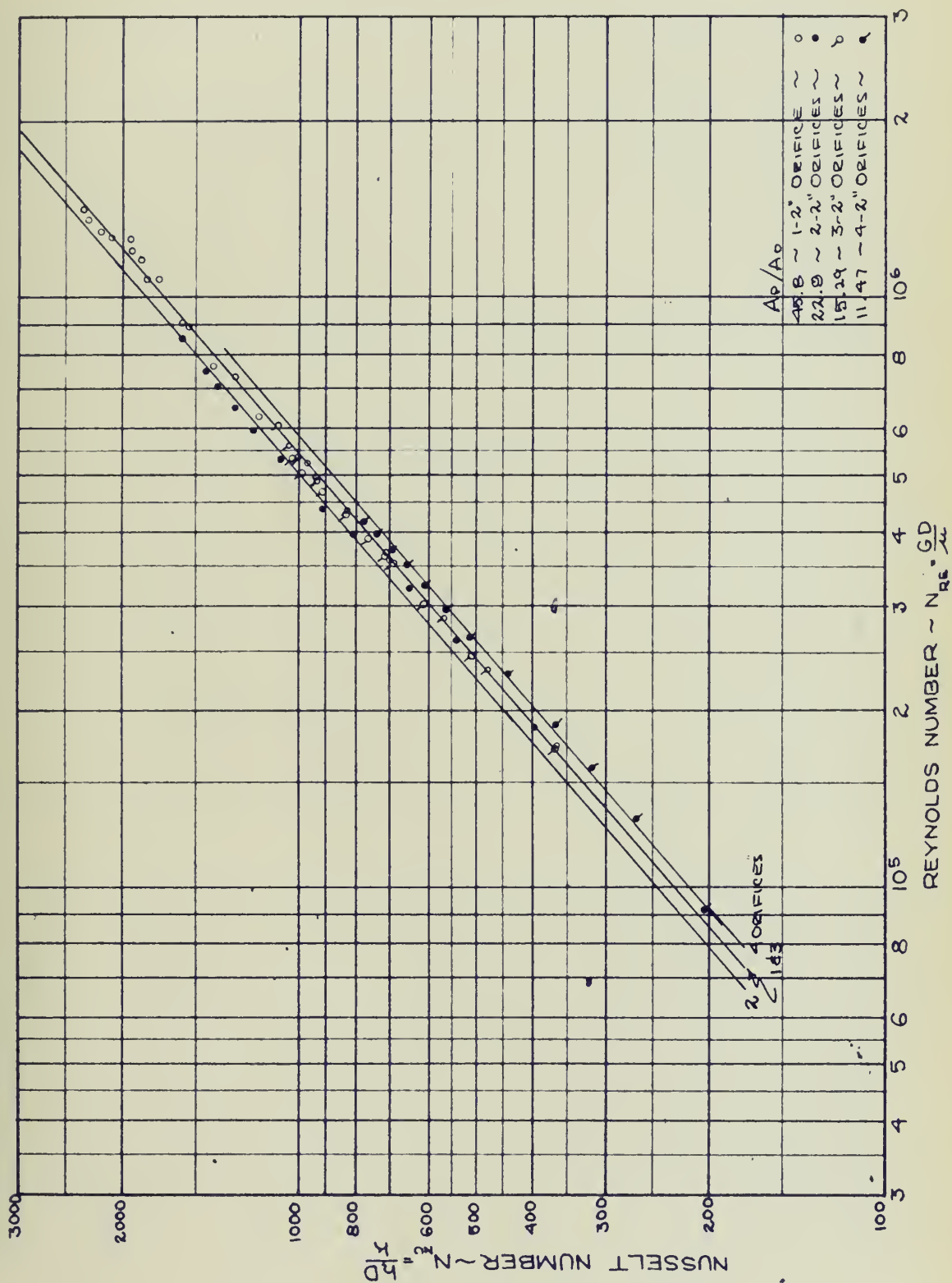


FIGURE 4 - NUSSELT NUMBER VS. REYNOLDS NUMBER; 1, 2, 3 AND 4 - 2" ORIFICES; 18" DEPTH,  $D/A = 9$



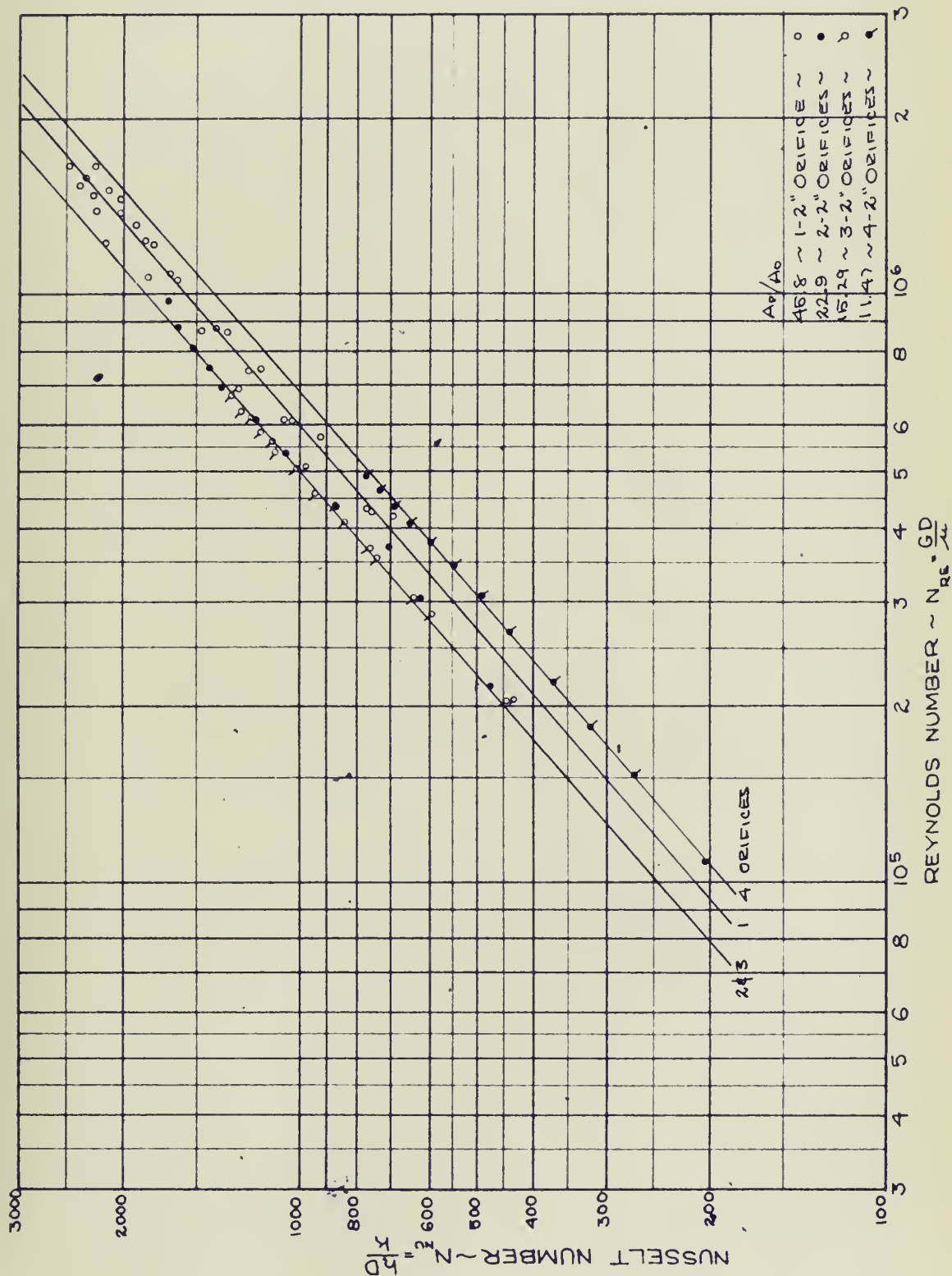


FIGURE 5 - NUSSLETT NUMBER VS. REYNOLDS NUMBER; 1, 2, 3, AND 4-2" ORIFICES; 21" DEPTH,  $D/d = 10.5$



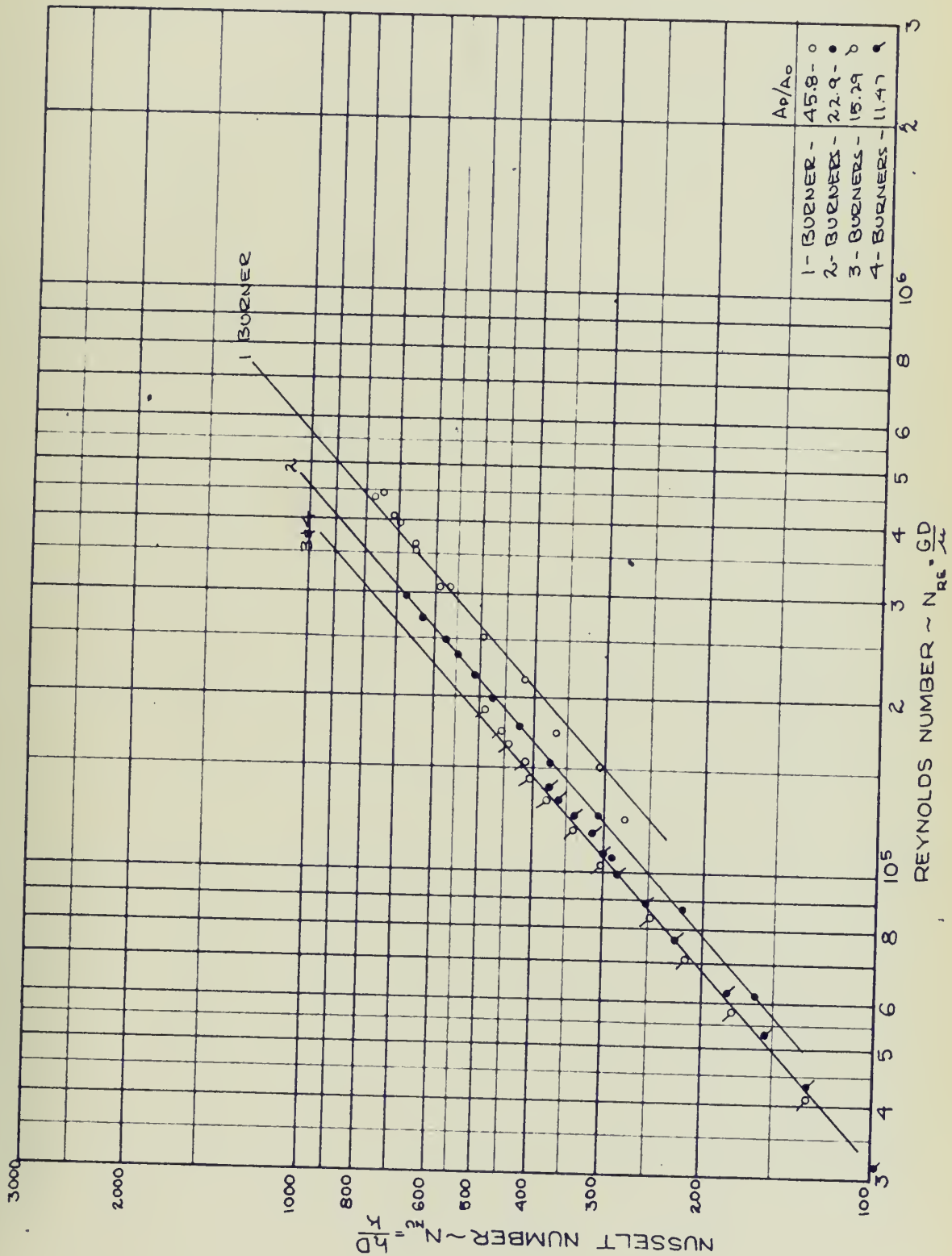


FIGURE 6 ~ NUSSELT NUMBER VS. REYNOLDS NUMBER, WITH BURNERS, 6" DEPTH,  $D/d=3$



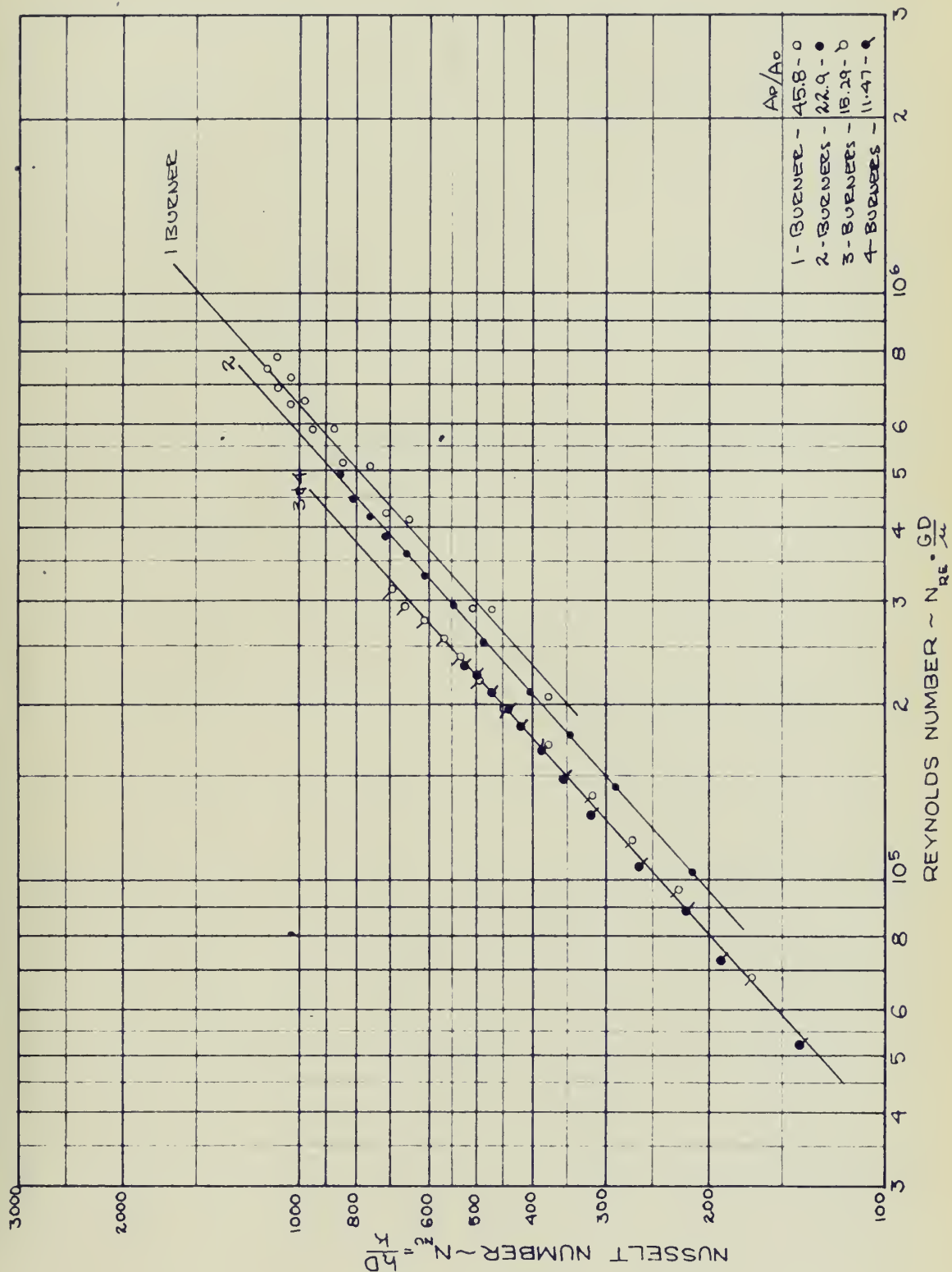


FIGURE 7- NUSSELT NUMBER VS. REYNOLDS NUMBER, WITH BURNERS, 10" DEPTH,  $D/d=5$



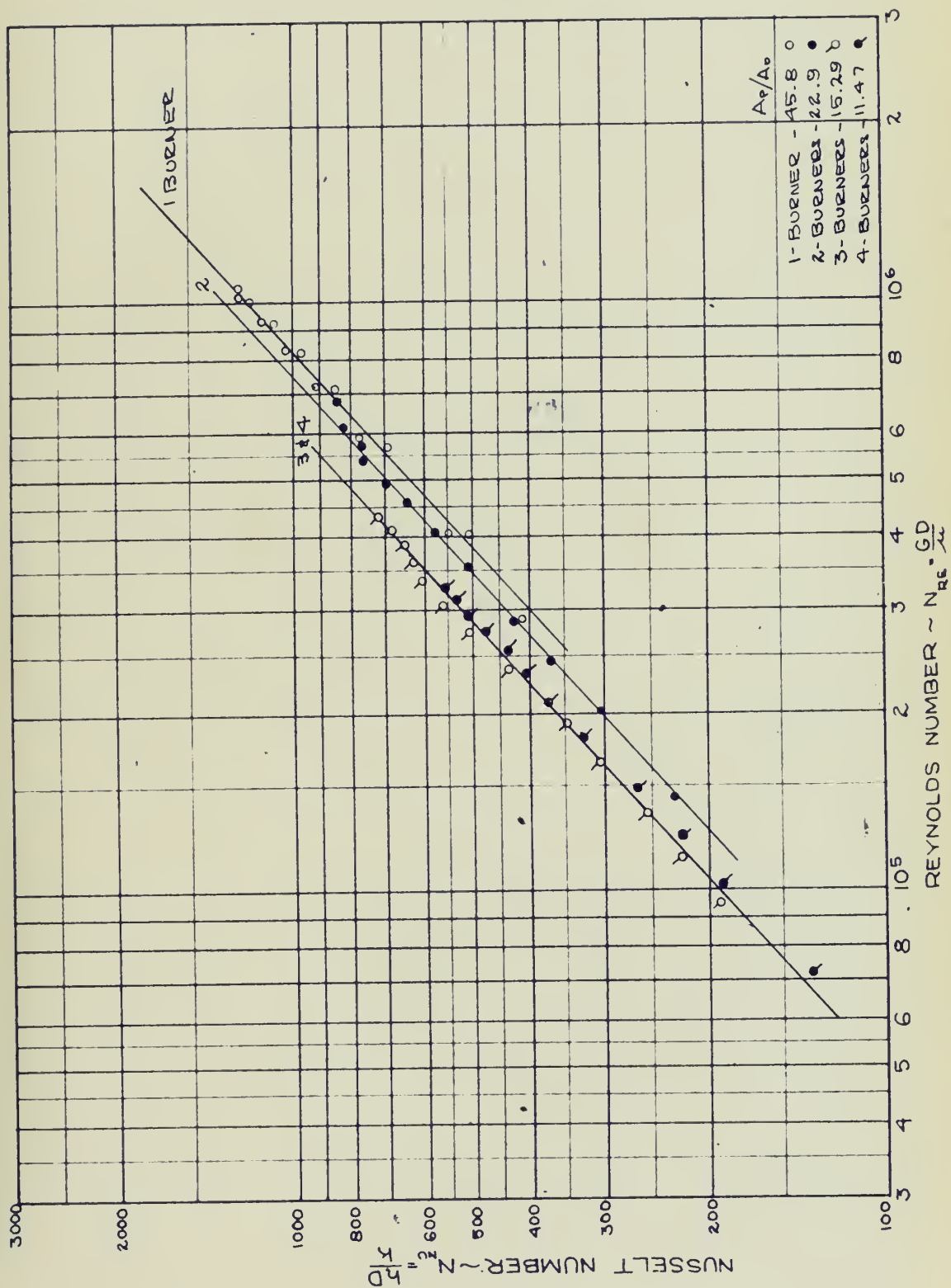


FIGURE 8 - NUSSELT NUMBER VS. REYNOLDS NUMBER, WITH BURNERS, 14" DEPTH,  $D/d=7$



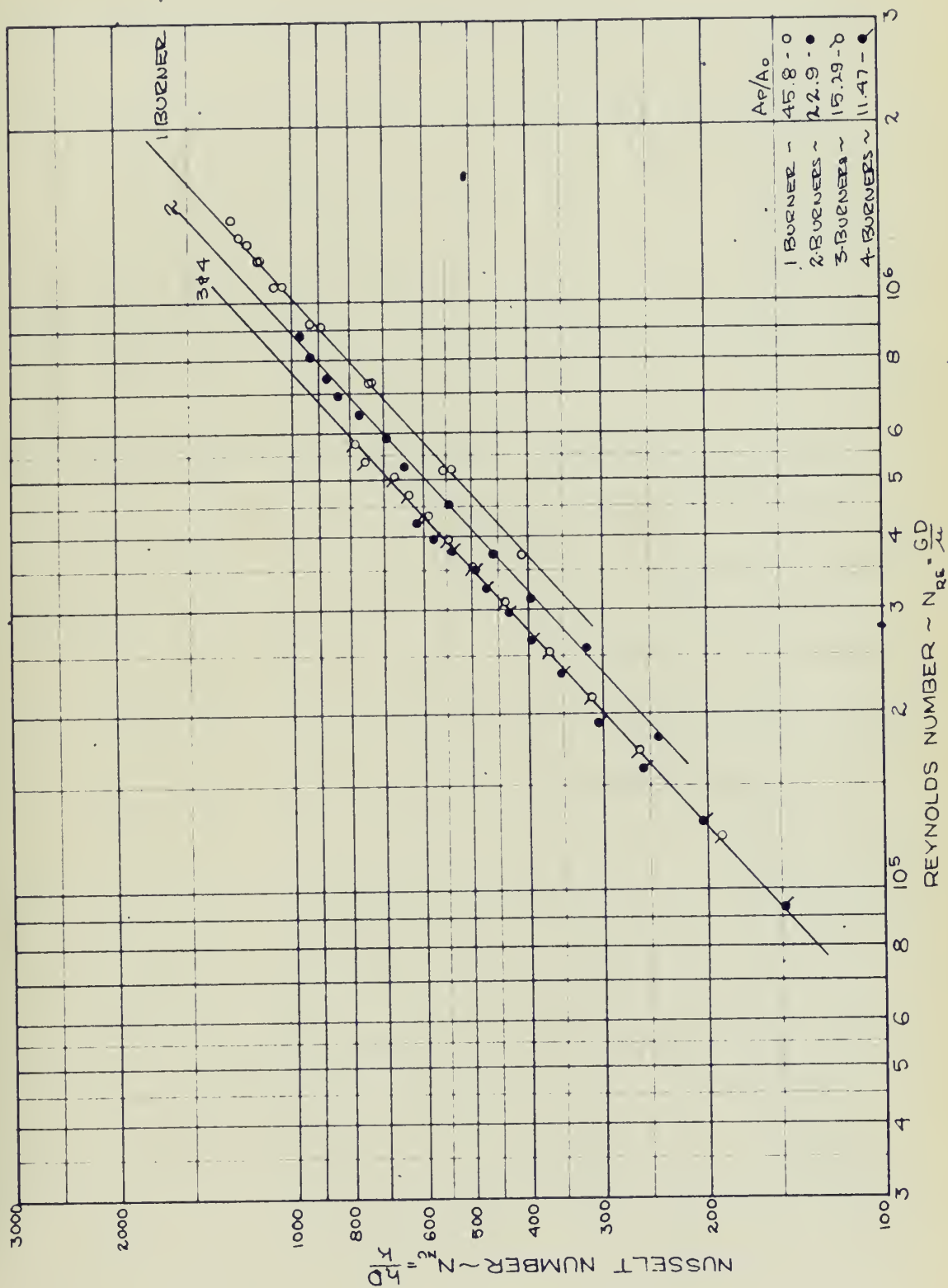


FIGURE 9 - NUSSLETT NUMBER VS. REYNOLDS NUMBER, WITH BURNERS, 18" DEPTH,  $D/D=9$



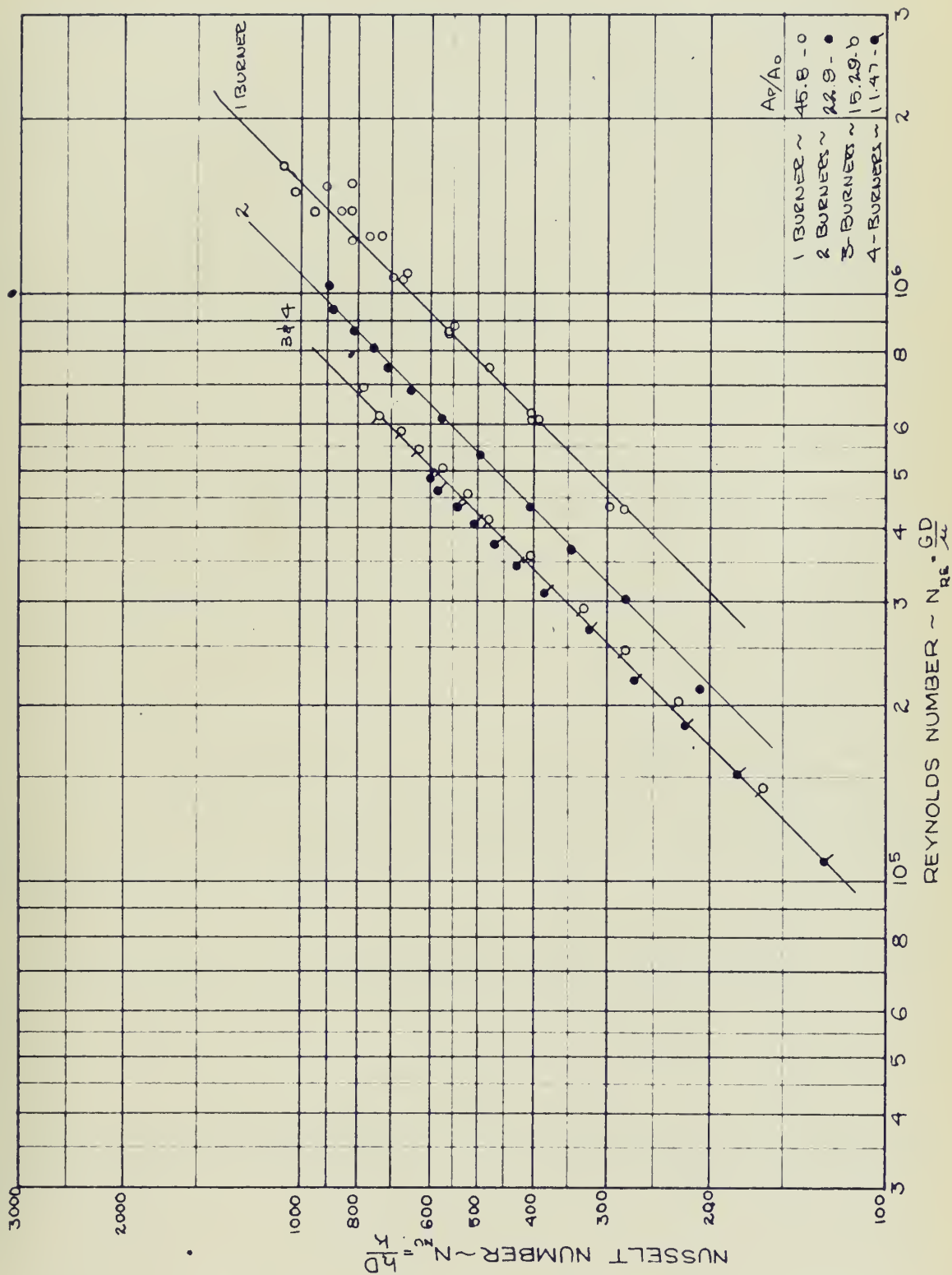
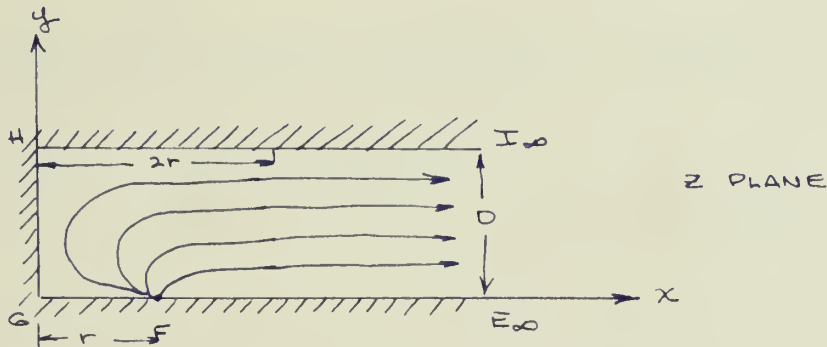


FIGURE 10 - NUSSELT NUMBER VS. REYNOLDS NUMBER, WITH BURNERS, 2" DEPTH,  $D/d = 10.15$



## THEORETICAL ANALYSIS

Considering the two dimensional case only, the plan view of the boiler furnace may be considered as a semi-infinite strip in the  $z$  plane<sup>(12)</sup>. The burner is assumed to be a source in the front wall a distance  $r$  from the side wall. The effective width of rear wall is assumed to be  $2r$ . Thus, the boiler furnace with one central burner orifice can be represented by the following figure:



Using the Schwarz-Christoffel theorem<sup>(13)</sup>, the solution for the free stream velocity along the rear wall may be obtained in the following manner:

The flow in the  $t$  plane may be represented thus:





where H is at  $t = -1$ , G at  $t = 1$ , and F at  $t = k$  and  $k > 1$ .

The deflection angles at H and G are  $\pi/2$  and at F it is zero. Therefore, the Schwarz-Christoffel theorem may be written as follows:

$$\frac{dz}{dt} = A (1-t)^{-1/2} (-1-t)^{-1/2} = \frac{A}{\sqrt{t^2-1}}$$

$$\therefore z = \int \frac{A dt}{\sqrt{t^2-1}} = A \cosh^{-1} t + B$$

Applying the boundary conditions as follows:

$$\text{At G, } z=0, t=+1$$

$$0 = A \cosh^{-1}(1) + B \quad \text{BUT } \cosh^{-1}(1) = 0$$

$$\therefore B=0$$

$$\text{At H, } z=iD, t=-1$$

$$\frac{iD}{A} = \cosh^{-1}(-1) \quad \text{OR} \quad \cosh \frac{iD}{A} = -1$$

$$\text{BUT, } \cosh \frac{iD}{A} = \cos \frac{D}{A} = 1$$

$$\therefore \frac{D}{A} = \pi$$

$$\text{AND, } z = \frac{D}{\pi} \cosh^{-1}(t)$$

For a source at F:

$$w = m \ln(t-b) \quad \text{WHERE } R > 1$$

Since the total strength of the source is  $-Q$ , in the upper half of the  $t$  plane only ( $\frac{1}{2}$  circle)  $m = -\frac{Q}{\pi}$ .

$$w = -\frac{Q}{\pi} \ln(t-b)$$

$$\text{At F, } z=r \quad \text{AND} \quad t=k$$



$$a = \frac{D}{\pi} \cosh^{-1} b$$

$$\text{OR } b = \cosh \frac{\pi t}{D}$$

$$\text{SINCE } z = \frac{D}{\pi} \cosh^{-1} t \quad \text{THEN } t = \cosh \frac{\pi z}{D}$$

Substituting into the equation for w gives:

$$w = -\frac{Q}{\pi} \ln \left[ \cosh \frac{\pi z}{D} - \cosh \frac{\pi r}{D} \right]$$

Stagnation points will occur where  $\frac{\partial w}{\partial z} = 0$

$$\frac{\partial w}{\partial z} = \frac{\partial w}{\partial t} \frac{\partial t}{\partial z} = 0$$

Therefore, this is true of  $\frac{\partial t}{\partial z} = 0$

$$\text{SINCE } t = \cosh \frac{\pi z}{D}$$

$$\frac{\partial t}{\partial z} = \frac{\pi}{D} \sinh \frac{\pi z}{D} = 0$$

$$\text{OR } \sinh \frac{\pi z}{D} = 0 \quad \text{FOR STAGNATION}$$

AT G,  $z=0 \quad \therefore \sinh \frac{\pi(0)}{D} = 0 \quad \therefore z=0$  IS A STAGNATION POINT

$$\text{AT H, } z=iD \quad \sinh \frac{\pi(iD)}{D} = \sinh i\pi$$

$$\text{BUT } \sinh i\pi = i \sin \pi = 0$$

Therefore,  $z = iD$  is a stagnation point also.

To get free stream velocity along rear wall,

$$\frac{dw}{dz} = -u_x + i u_y$$

where  $u_x$  and  $u_y$  are velocity components in the x and y directions respectively.

$$\frac{dw}{dz} = -\frac{Q}{D} \frac{\sinh \frac{\pi z}{D}}{\cosh \frac{\pi z}{D} - \cosh \frac{\pi r}{D}}$$

Along the rear wall,  $z = x + iD$ .

$$\text{THEN } \sinh \frac{\pi z}{D} = \sinh \left( \frac{\pi x}{D} + i\pi \right) = \sinh \frac{\pi x}{D} \cos \pi + i \cosh \frac{\pi x}{D} \sin \pi$$

$$\text{BUT } \sin \pi = 0, \quad \cosh \pi = -1$$

$$\therefore \sinh \frac{\pi z}{D} = -\sinh \frac{\pi x}{D} \quad \text{ALONG } z = x + iD.$$



In a like manner:

$$\cosh \frac{\pi z}{D} = -\cosh \frac{\pi x}{D} \quad \text{AT } z = x + iD$$

$$\therefore \frac{dw}{dz} = -\frac{Q}{D} \frac{\sinh \frac{\pi x}{D}}{\cosh \frac{\pi x}{D} + \cosh \frac{\pi r}{D}} = -V_x + iV_y$$

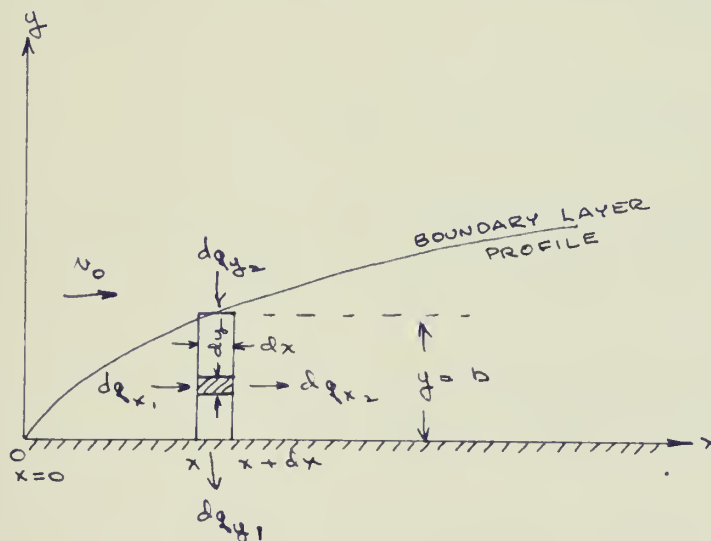
Therefore, equating real and imaginary parts, along the rear wall:

$$V_y = 0$$

$$\text{AND. } V_x = \frac{Q}{D} \frac{\sinh \frac{\pi x}{D}}{\cosh \frac{\pi x}{D} + \cosh \frac{\pi r}{D}} = V_0 \dots \dots (8)$$

It will now be necessary to arrive at a suitable equation for  $N_{Nu}$  using this velocity. Due to the complexities of the geometry, attempts to analyze the problem in three dimensions, or even allow for the fact that the surface is composed of tubes, proved fruitless. Therefore, it became necessary to simplify the problem.

As an approximation one can consider the boiler rear wall as a flat plate with a turbulent boundary layer.





The origin of the axis system chosen will be at the stagnation point in the corner between the side AND rear wall. To simplify the problem greatly, only the two dimensional case will be considered. It can be seen that for unit width in the z direction:

$dq_{y_1} = dq_0 dx$  where  $dq_0$  is heat transferred to the wall over a unit length in the x direction.

$$q_{x_1} = \int_0^b dq_{x_1} dy = \int_0^b v \rho c_p \Delta T dy$$

where  $v$  is the velocity of the fluid at  $y$

$\Delta T$  is the temperature of the fluid above the wall temperature.

Likewise:  $q_{x_2} = \int_0^b v \rho c_p \Delta T dy + \frac{\partial}{\partial x} \left[ \int_0^b v \rho c_p \Delta T dy \right] dx$

Over the distance  $dx$  the increased volume of fluid in the boundary layer may be represented by  $\frac{\partial}{\partial x} \left[ \int_0^b v dy \right] dx$ .

This increased volume of fluid brings in a quantity of heat equal to  $dq_{y_2}$  DUE TO ITS TEMPERATURE DIFFERENCE  $\Delta T_0$ .

$$dq_{y_2} = \left[ \frac{\partial}{\partial x} \int_0^b v dy \right] \rho c_p \Delta T_0 dx.$$

Due to continuity for steady state operation:

$$\begin{aligned} q_{x_1} + dq_{y_2} - q_{x_2} - dq_{y_1} &= 0 \\ \int_0^b v \rho c_p \Delta T dy + \frac{\partial}{\partial x} \int_0^b v dy \rho c_p \Delta T_0 dx - \int_0^b v \rho c_p \Delta T dy \\ - \frac{\partial}{\partial x} \int_0^b v \rho c_p \Delta T dy dx - dq_0 dx &= 0 \end{aligned}$$



Combining terms and dividing by  $dx$  gives:

$$dq_0 = \frac{d}{dx} \int_0^b v dy \rho c_p \Delta T_0 - \frac{d}{dx} \int_0^b v \rho c_p \Delta T dy$$

However, von Kármán<sup>(9)</sup> gives the velocity distribution as:

$$v = v_0 \left( \frac{y}{b} \right)^{\frac{1}{5}}$$

and Rubesin<sup>(10)</sup>, simplifying the equation for  $b$  by omitting the buffer layer and assuming a somewhat thicker boundary layer, gives the following relationship for  $b$ :

$$b = 0.371 x \left( \frac{v}{v_0 x} \right)^{\frac{1}{5}}$$

By assuming that  $\Delta T$  VARIES AS  $v$  <sup>(9)</sup>

$$\Delta T = \Delta T_0 \left( \frac{y}{b} \right)^{\frac{1}{5}}$$

Substituting for  $v$  AND  $\Delta T$ ,

$$dq_0 = \frac{d}{dx} \left[ \int_0^b v_0 \left( \frac{y}{b} \right)^{\frac{1}{5}} \rho c_p \Delta T_0 dy - \int_0^b v_0 \left( \frac{y}{b} \right)^{\frac{1}{5}} \rho c_p \Delta T_0 \left( \frac{y}{b} \right)^{\frac{1}{5}} dy \right]$$

$$dq_0 = \frac{d}{dx} \rho c_p \Delta T_0 v_0 \int_0^b \left[ \left( \frac{y}{b} \right)^{\frac{1}{5}} - \left( \frac{y}{b} \right)^{\frac{2}{5}} \right] dy$$

$$\text{or } dq_0 = \frac{d}{dx} [.097 \rho c_p v_0 \Delta T_0 b]$$

Since both  $v_0$  and  $b$  will vary with  $x$ :

$$dq_0 = .097 \rho c_p \Delta T_0 \frac{d}{dx} [v_0 b]$$

or integrating with respect to  $x$  between the limits of 0 to  $x$  gives:

$$q_0 = .097 \rho c_p \Delta T_0 v_{0x} b_x$$

where the subscript  $x$  denotes the quantity evaluated at  $x$ .

Substituting  $b = .371 x \left( \frac{v}{v_{0x} x} \right)^{\frac{1}{5}}$  YIELDS:

$$q_0 = .036 \rho c_p \Delta T_0 v_{0x} x \left[ \frac{v}{v_{0x} x} \right]^{\frac{1}{5}}$$

$$\frac{dx}{x} = \frac{q_0}{q_0 \Delta T_0} = .036 \left[ \frac{\rho v_{0x} x}{\mu} \right]^{\frac{1}{5}} \left[ \frac{c_p \mu}{k} \right] \dots \dots \dots (9)$$



Selecting values of depth between  $r$  and  $4r$ , and substituting values of  $x$  from 0 to  $2r$  into Equation 8 gives values of  $[u_{ox}x]$ . Raising each value of  $[u_{ox}x]$  to the .8 power and taking a Simpson's mean gives  $[u_{ox}x]_{\bar{m}}^{.8} = C_1 \left[ \frac{Q}{r} r \right]^{.8}$  where  $C_1$  is given below:

| DEPTH | $r$  | $2r$ | $3r$ | $4r$ |
|-------|------|------|------|------|
| $C_1$ | .540 | .289 | .189 | .128 |

Noting that  $\left[ \frac{hr}{e} \right]_{\bar{m}} = \frac{hr}{e}$  and substituting the above values of  $[u_{ox}x]_{\bar{m}}^{.8}$  into Equation 9 gives:

$$\frac{hr}{e} = .036 C_1 \left[ \frac{pQ}{r} r \right]^{.8} \left[ \frac{e p \mu}{e} \right]$$

Since  $r = D, D/2, D/3, D/4$  respectively, the following equation may be written:

$$\frac{hD}{e} = \alpha_t \left[ \frac{pQ}{r} D \right]^{.8} \frac{e p \mu}{e} \dots \dots \dots (10)$$

where  $\alpha_t$  is given by Table 3.

Table 3 - Values of  $\alpha_t$  for Equation 10.

| $D/r$      | 1     | 2    | 3      | 4      |
|------------|-------|------|--------|--------|
| $\alpha_t$ | .0194 | .012 | .00825 | .00609 |



## DISCUSSION OF RESULTS

In comparing the results obtained with circular orifices, burners for  $\frac{D}{d} \leq 9$ , and burners with  $\frac{D}{d} > 9$ , care must be taken to note that each case has a different power of  $N_{Re}$  as well as different values of  $\alpha$ . For example, using air with  $N_{Re} = 300,000$  and  $N_{Pr} = .7$  gives:

|                              |   |                               |
|------------------------------|---|-------------------------------|
| Circular orifice             | ~ | $N_{Nu} = \alpha_o (51,800)$  |
| Burners $\frac{D}{d} \leq 9$ | ~ | $N_{Nu} = \alpha_b (75,500)$  |
| Burners $\frac{D}{d} > 9$    | ~ | $N_{Nu} = \alpha_w (266,000)$ |

Although the values of  $N_{Nu}$  will diverge somewhat due to changes in  $N_{Re}$ , the values for the above case are plotted in Figure 11 and several general trends are evident.

$N_{Nu}$  with circular orifices is roughly 50% greater than with burners. Since the use of burners imparts a whirling motion to the fluid, the sideward velocity is considerably increased while the forward velocity is decreased. Therefore, the convection of heat by efflux into the boundary layer will be proportionately reduced and the burners will give a lower value of heat transfer.

Another interesting aspect is that beyond  $\frac{D}{d}$  of 9 the curves of  $N_{Nu}$  for burners falls off sharply. It is apparent that beyond this point the free area through the screen tubes is large and the forward velocity small so that the fluid fails to reach the rear wall in sufficient quantity to prevent



some stagnation from occurring. The net affect is a resultant decrease in heat transfer. With circular orifices, however, the major component of velocity is forward; and the fluid reached the rear wall in all cases within the ranges tested. From this dropping off, it may be assumed that in actual boiler furnaces the convection heat transfer to the rear wall is negligible beyond  $\frac{D}{d} = 9$ . This is substantiated with observations on marine boilers where  $\frac{D}{d}$  of 9 would mean a depth of about 12 feet.

Although the curves for  $\frac{A_p}{A_o}$  of 22.9 AND 45.8 cross the other curves for the orifice case, the general trend of both the orifice curves and burner curves is the same. Also, with reference to Figure 12<sup>13</sup>, it is evident that as  $\frac{A_p}{A_o}$  decreases,  $\alpha$  first increases to a maximum value and then decreases again. For the circular orifices the value of  $\frac{A_p}{A_o}$  for maximum  $\alpha_o$  becomes larger as depth increases. This may be interpreted to mean that at greater depths maximum heat transfer will occur with smaller orifices. For the burners, all the curves are similar and maximum  $\alpha_b$  is at  $\frac{A_p}{A_o}$  of about 13. Beyond that point there is no advantage in adding more burner area.

A search of the current literature revealed that McAdams<sup>(3)</sup> gives the following equation attributed to Colburn for heat transfer through a turbulent boundary layer with flow parallel to a plane surface:

$$\frac{h_m}{c_p V, \rho_i} \left[ \frac{c_p \mu}{k} \right]_f^{\frac{2}{3}} = \frac{0.036}{(L V, \rho_i / \mu)^{.2}}$$

With suitable transformation, this becomes:

$$\frac{hL}{k} = 0.036 \left[ \frac{\rho V L}{\mu} \right]^{.8} \left[ \frac{c_p \mu}{k} \right]^{\frac{1}{3}} \dots \dots \dots (11)$$



This equation is of the same form as Equation 9 except that the Prandtl Number,  $[C_p \mu / k]$  is to the  $1/3$  power. In addition, McAdams gives the following relationship attributed to Jurges for flow of air at room temperature parallel to a vertical copper plate:

$$h_{m_1} = a_1 + b_1 (V^1)^m \quad \dots \dots \dots (12)$$

where  $h_{m_1}$  is expressed in BTU/HR-FT<sup>2</sup>-DEG.F. INITIAL  $\Delta T$ . and  $V^1$  is in ft/sec. The factors for Equation 12 are given in Table 4.

Table 4 - Factors for Equation 12

| TYPE SURFACE | $V^1 < 16 \text{ FT/SEC}$ |       |     | $16 \text{ FT/SEC} < V^1 < 100 \text{ FT/SEC}$ |       |      |
|--------------|---------------------------|-------|-----|------------------------------------------------|-------|------|
|              | $a_1$                     | $b_1$ | $m$ | $a_1$                                          | $b_1$ | $m$  |
| SMOOTH       | .99                       | 0.21  | 1.0 | 0                                              | 0.50  | 0.78 |
| ROUGH        | 1.09                      | 0.23  | 1.0 | 0                                              | 0.53  | 0.78 |

It is clear that the value of  $h_{m_1}$  is dependent on  $(V^1)^{.78}$  when  $V^1 > 16 \text{ ft/sec}$ . but is dependent on  $V^1$  with  $V^1 < 16 \text{ ft/sec}$ . With the burners at  $\frac{D}{d} = 10.5$ , Equation 7 shows the same dependence on the velocity, rather than the velocity to the .9 power. As previously stated, some stagnation must occur on the rear wall beyond  $\frac{D}{d} = 9$ , and thus the mean velocity would be very low - even below 16 ft/sec.

Since very few tests have been run on heat transfer by fluid impingement, there is very little data available for



comparison purposes. Friedman and Mueller<sup>(4)</sup> ran some tests on air impinging on a horizontal heated plate and obtained the following equation:

$$h_{m,1} = C_1 G^{.78} \dots \dots \dots (13)$$

where  $C_1$  was dependent on the plate and the spacing of the discharge orifice from the plate.  $C_1$  varied from .011 to .321 depending on the geometry. The geometry of these tests was considerably different from that of a boiler furnace so no comparison can be made.

Holmboe and Hove<sup>(8)</sup> give the following equation for impingement on a flat copper plate in the same boiler model used in these tests:

$$\frac{hD}{k} = .0258 \left[ \frac{GD}{\mu} \right]^{.823} \left[ \frac{C_p \mu}{k} \right]^{\frac{1}{3}} \dots \dots \dots (14)$$

The value of .0258 is slightly higher than the values of .0095 to .021 found in the present tests for air discharging through orifices. This discrepancy is due to the lower exponent of  $N_{Re}$  found by Holmboe and Hove. The lower value of the exponent is believed due to inability of the equipment to maintain steady state at high rates. This caused their plots to curve over, and thus the resulting line had a lower slope. This equation gives a value of  $N_{Nu}$  of 738 for the case of  $N_{Pr} = .7$  and  $N_{Re} = 300,000$ . This is approximately the mean value of the curves of  $N_{Nu}$  for the orifice case as plotted in Figure 11. It is of interest that the use of tubes instead of a flat plate made very little change on the heat transferred. This would support the use of the projected rear wall heat transfer surface in the calculation of  $h$  in Appendix E.



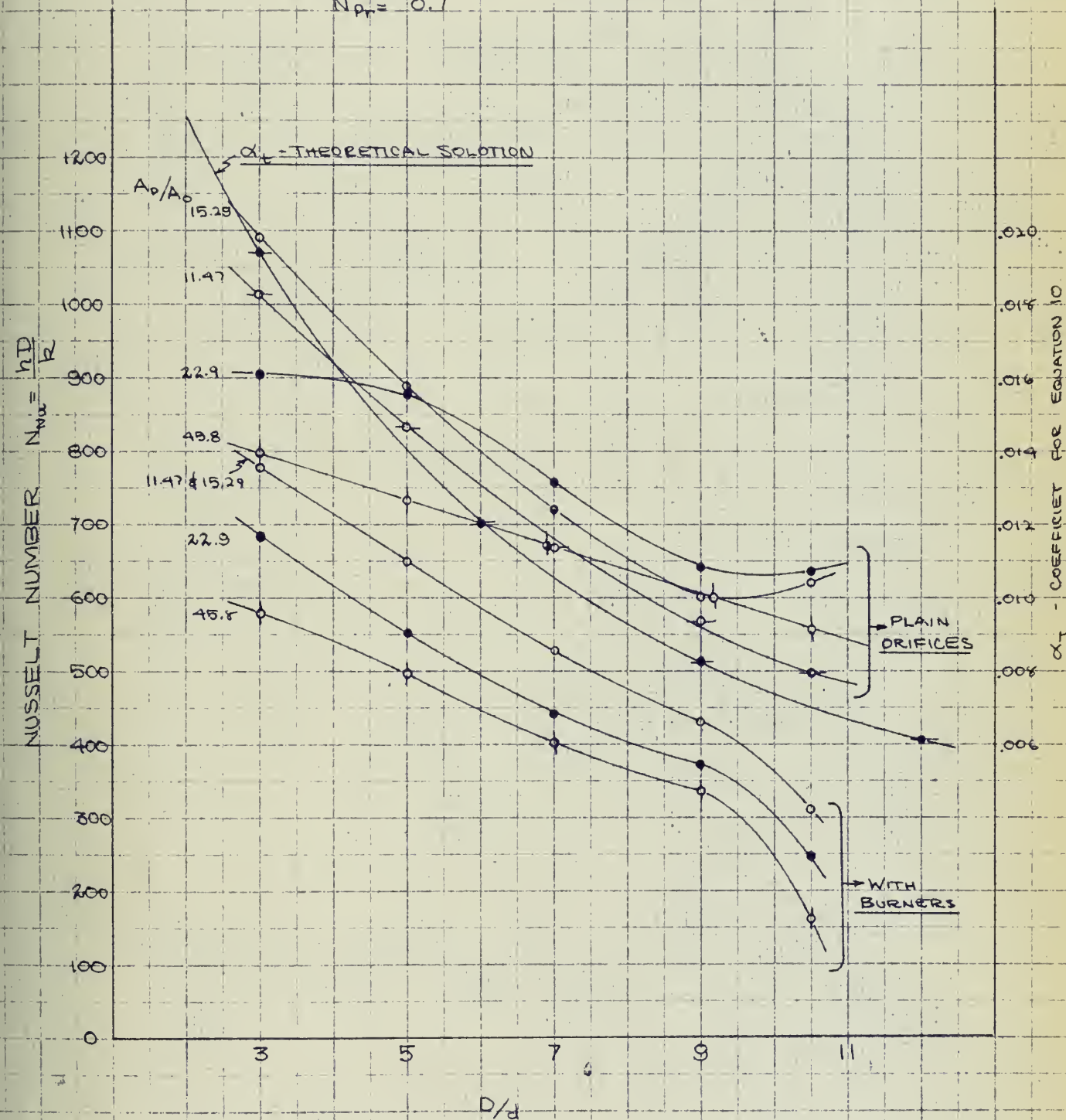
In analyzing the theoretical solution, no direct comparison can be made since  $N_{Re}$  is actually based on the velocity along the rear wall rather than the mass flow through the burners. Since  $G = \frac{Wg}{A_0}$  and  $A_0$  is zero for a source,  $G$  has no meaning in this solution as it would be infinite. However, since the Reynolds Number is represented by  $\frac{\rho \frac{Q}{r} D}{\mu}$  it is of interest to note that  $\rho \frac{Q}{r}$  is the mass flow along the rear wall. If  $\frac{\rho \frac{Q}{r} D}{\mu}$  equaled  $\frac{GD}{\mu}$  where  $G$  is mass flow through the burners, a direct comparison could be made. Since for a constant value of Reynolds Number,  $N_{Nu}$  is proportional to  $\alpha_t$ ,  $\alpha_t$  is plotted in Figure 11 for the sake of examining the trend of the curve. In the model,  $r$  was 6" and  $d$  was 2"; therefore, for comparison purposes  $\frac{D}{d}$  may be assumed to equal  $3 \frac{D}{r}$ . It may be seen that the shape of the curve is similar to the burner curves with the exception that the drop off beyond  $\frac{D}{d} = 9$  is not included in the theory. It is interesting to note that the curve is steep at shallow depths and levels off as depth increases.



FIGURE 11  
VARIATIONS IN NUSSELT NUMBER  
VS  
CHANGES IN  $D/d$  &  $A_0/A_0$

$N_{Re} = 300,000$

$N_{Pr} = 0.7$





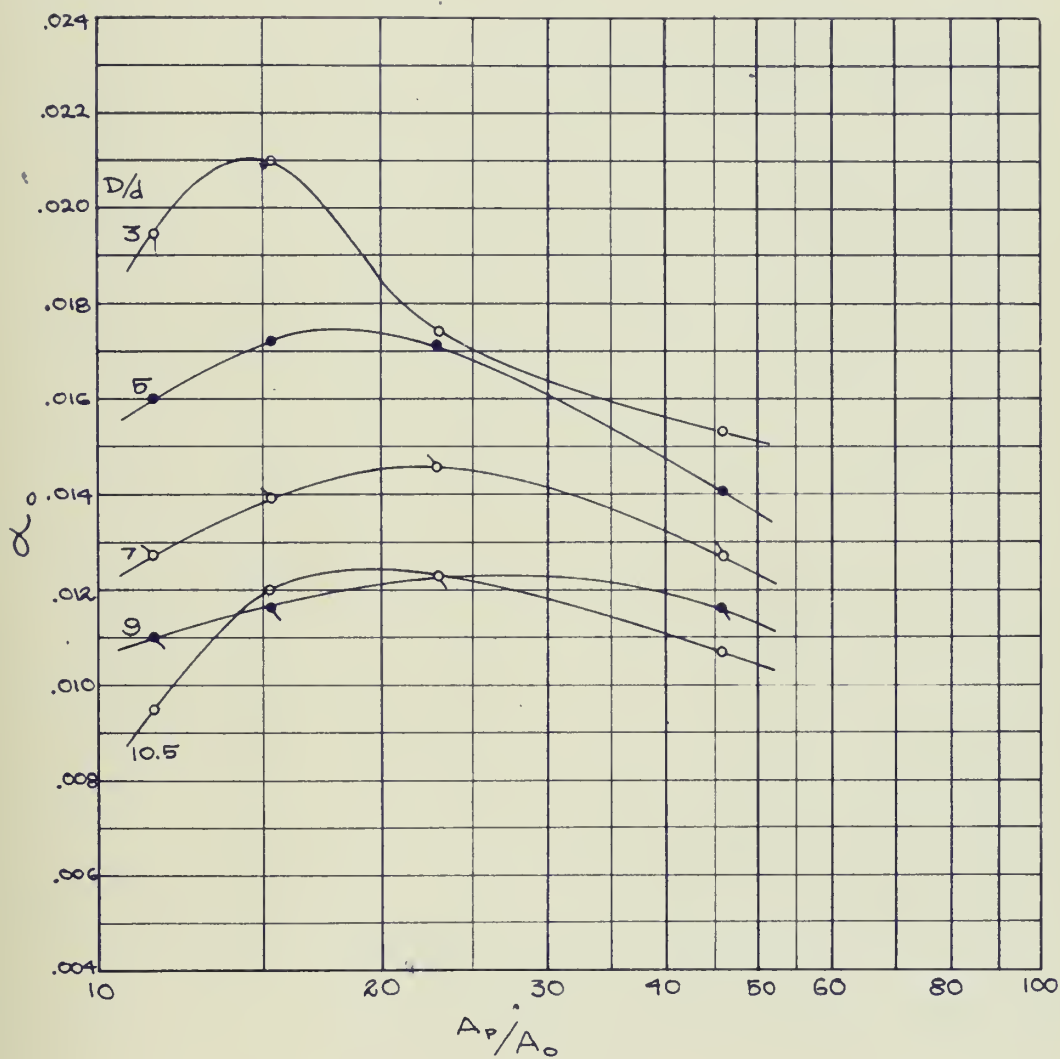


FIGURE-12 ~ VALUES OF  $\alpha_o$  FOR EQUATION 5  
AIR DISCHARGING THROUGH PLAIN CIRCULAR ORIFICES



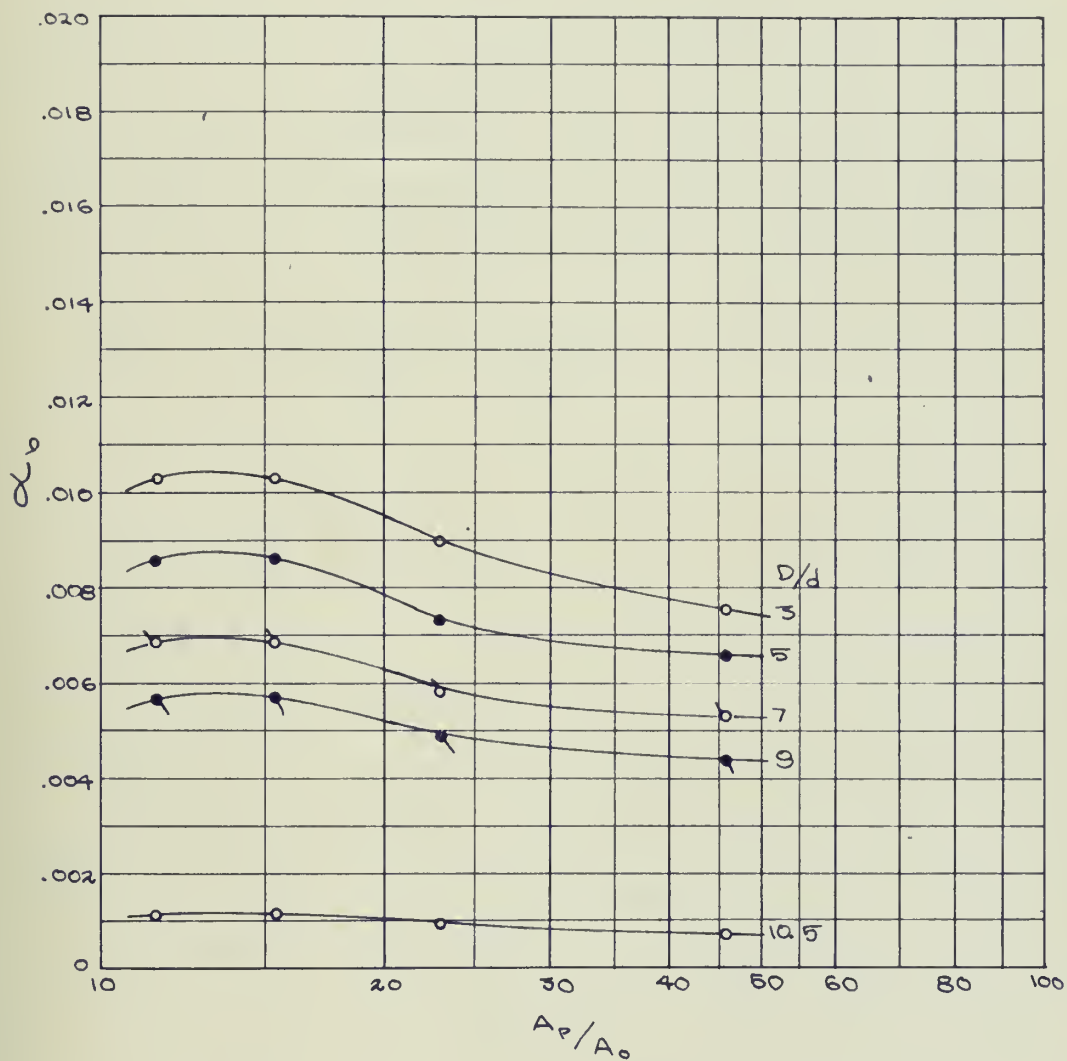


FIGURE -13 ~ VALUES OF  $\alpha_b$  FOR EQUATION 6 & 7  
AIR DISCHARGING THROUGH TYPICAL MARINE BURNERS



## APPLICATION TO DESIGN

As previously stated, the method of calculating furnace exit temperature is one of equating the heat given up by the gasses to the heat absorbed by the furnace surfaces and solving for the exit gas temperature. The rigorous solution of the problem would involve equating radiation plus convection to the heat given up by the gas using the following equation<sup>(1)</sup>:

$$1730 S_c (F_E F_A) \left[ \left( \frac{T_F}{1000} \right)^4 - \left( \frac{T_C}{1000} \right)^4 \right] + U_c \Delta T_m S_w$$
$$= W_F (R+1) \left[ \frac{(\overline{LHV} + q_f + (t_a - t_o) \overline{C}_p R)}{R+1} - q_{T_E} \right] \dots (15)$$

where  $S_c$  is cold surface,  $F_E F_A$  is the combined shape emissivity factor,  $T_F$  is effective flame temperature,  $T_C$  gas side temperature of the cold surface,  $U_c$  is the coefficient of convection heat transfer,  $T_m$  is the mean temperature difference,  $S_w$  is the projected heat transfer surface of the rear wall,  $W_F$  is weight of fuel,  $R$  is air to fuel ratio by weight,  $\overline{LHV}$  is the low heating value of the fuel,  $q_f$  is the enthalpy of the fuel above  $t_o$ ,  $(t_a - t_o)$  is the temperature of the air above  $t_o$ ,  $\overline{C}_p$  is the specific heat of the incoming air, and  $q_{T_E}$  is the sensible heat of the flue gas at the furnace exit temperature  $T_E$ .

However, the question remains as to what value of  $\Delta T_m$  should be used in the convection problem. The flame temperature  $T_F$  is too high a gas temperature since the gasses in the vicinity of the boiler rear wall have been found to be considerably cooler<sup>(15, 16)</sup>. In obtaining the data presented herein, the



gas was assumed to enter the boiler front at some constant initial temperature. In the actual furnace, combustion takes place after the fuel and air enter the furnace; while in the test apparatus, combustion was assumed to have taken place prior to blowing the gasses into the furnace. Therefore, in order to use the data as presented, the assumption must be made that combustion has taken place and the gasses have assumed some initial temperature prior to impinging on the rear wall.

The easiest way to handle this is to first calculate the furnace exit temperature  $T_E$  using only the radiation portion of Equation 15. The gasses are then assumed to impinge on the rear wall at this temperature  $T_E$ . Using the following equation, a corrected temperature of the gas leaving the furnace  $T_1$  may be computed:

$$\epsilon \frac{U_c S_w}{W_g C_p} = \frac{T_E - T_c}{T_1 - T_c}$$

$$\text{or } T_1 = \frac{T_E - T_c}{\epsilon \frac{U_c S_w}{W_g C_p}} + T_c \quad \dots \dots \dots (16)$$

where  $T_E$  was previously calculated, and  $T_c$  is the outside temperature of the rear wall tubes, and may be considered equal to the temperature of the boiling water within the tubes  $T_g$ , since the coefficients of heat transfer through the metal and to a boiling liquid are very high.  $S_w$  is the projected area of the rear wall heat transfer surface,  $W_g = W_a + W_f$ ;  $C_p$  is the specific heat of the gas evaluated at the average



gas temperature  $\frac{T_E + T_1}{2}$ , and  $U_c$  is given by the following:

$$\frac{1}{U_c} = \frac{1}{h} + \frac{1}{k_m} + \frac{1}{h_w}$$

For change of state, the coefficient of heat transfer through the water film inside the tubes  $h_w$  is very large; so  $\frac{1}{h_w}$  may be neglected. Likewise,  $k_m$ , the thermal conductivity of the tube wall, may also be neglected unless the wall thickness is large. Therefore,  $U_c \approx h$ , and  $h$  may be found from Equation 6 repeated below:

$$\frac{hD}{k} = \alpha_o \left[ \frac{GD}{\mu} \right]^{.9} \left[ \frac{C_p \mu}{k} \right]^{\frac{1}{3}} \dots \dots \dots (6)$$

$$\text{or } h = \alpha_o \frac{G^{.9}}{D^{.1} \mu^{.9}} k \left[ \frac{C_p \mu}{k} \right]^{\frac{1}{3}} \dots \dots \dots (17)$$

where  $C_p$ ,  $\mu$ , and  $k$  are evaluated at the film temperature  $T_f$  and  $T_f = T_s + \frac{\Delta T_m}{2}$  where  $\Delta T_m$  is given by the following equation:

$$\Delta T_m = \frac{T_E - T_1}{\ln \frac{T_E - T_s}{T_1 - T_s}} \dots \dots \dots (18)$$

Values of  $\alpha_o$  are plotted in Figure 13 vs.  $D/d$  and  $A_p/A_o$ . In computing  $G$ , the vanes in the registers are not allowed for; therefore:

$$G = \frac{W_g}{A_o} \dots \dots \dots (19)$$

where  $W_g$  is the total weight of gas and  $A_o$  is the total burner area.

By estimating  $T_1$ , the film temperature and average gas temperature are computed. Using these,  $U_c$  and  $C_p$  are determined and  $T_1$  solved for using Equation 16. With this new  $T_1$ , the process is repeated solving for another value of  $T_1$ . Usually



two estimates will converge on the solution with enough accuracy for engineering calculations.

This correction for rear wall convection may be considered negligible with  $D/d$  greater than 9.



## CONCLUSIONS

One of the basic assumptions made in analyzing this problem is that the gas enters the boiler front at some initial condition. In actual practice, oil and air enter through the atomizers and air register respectively; the oil ignites, and the burning gasses expand outward. The total weight of gas is equal to the weight of air and oil together. This doesn't change in the combustion process; but the velocities do.

In spite of this, the data presented for the fluid discharging through burners should give a good approximation of the heat transfer by convection in the boiler rear walls. The method of applying this data is given in ~~the~~ PRECEDING SECTION.

In general, the following conclusions may be drawn in regards to the convection heat transfer in boiler rear walls:

1. At depths beyond  $D/d = 9$  the heat transfer is negligible.
2. The heat transfer is a function of  $D/d$  and  $A_p/A_o$ , and the use of these parameters in testing was correct.
3. There is no increase in heat transfer by reducing  $A_p/A_o$  beyond a value of about 13.
4. In computing the heat transfer, the projected area of the heat transfer surface may be used.



## RECOMMENDATIONS

The following recommendations may be made as a result of this study:

1. Tests should be run on models with the tubes at various spacing and backed by both tangent and "T" tile to determine if the use of the projected area would be justified in these cases.

2. Further small scale testing such as this should be done using liquids as the fluid. This would allow more accurate measurement of velocity, weight of fluid, and temperature since radiation would be virtually eliminated. The use of liquids would also allow the Prandtl Number of the fluid to be easily varied.



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## APPENDIX A

### DESCRIPTION OF APPARATUS

In order to effectively evaluate the convection heat transfer on the boiler rear wall, it was necessary to simulate with models the fluid flow and heat transfer phenomena that occur in a boiler furnace. To accomplish this, a model boiler was used. Air supplied by a turboblower through a flow meter was blown through the model. The heat transfer was accomplished by reversing the normal boiler process and allowing the heated rear wall to heat the air. By measuring the weight of air flowing and inlet and outlet temperatures, the actual heat transferred to the fluid could be computed.

Therefore, with reference to Figure A-1, the testing apparatus consisted of a model boiler, steam generator, turboblower, flow meter, and associated valving and instruments.

The model boiler (see Figure A-2) was a modification of the 12 inch model used by Holmboe and Hove<sup>(8)</sup>. It consisted of a plywood box similar to a boiler furnace with an adjustable front, tubular rear wall, and a row of dowels representing the screen tubes in a marine boiler. The furnace front was a movable copper plate containing the burner orifices. The scale chosen was  $1/8$  inch = 1 inch; so that the two inch orifices represented 16 inch diameter burners. By moving this plate, the furnace depth could be varied from 6 to 21 inches. Four different orifice plates were constructed with 1, 2, 3, and 4 orifices respectively. The orifices were arranged so that the



center of area of the orifices coincided with the center of the plate. In addition they were cut  $3\frac{1}{4}$ " between centers to correspond with normal boiler practice of 26 inches.

The tubular rear wall (see Figure A-3) was a series of thirty-two  $3/8$ " O.D. copper tubes brazed into an upper and lower header. The lower ends of the tubes were curved through slightly less than a right angle to give flexibility for thermal expansion. Sufficient length was allowed so that a 12 inch by 12 inch flat surface of tangent-tubes was exposed to the impinging fluid. The upper header was fitted with a steam inlet and a combination vent and pressure tap. The steam was distributed in the header through a length of  $3/8$ " O.D. copper tubing, plugged at the end, and drilled with  $1/16$ " holes whose combined area was equal to the cross sectional area of the inlet line. The lower header was fitted with a condensate drain. As installed in the model, the tubes were backed by 1 inch of asbestos cement, and the headers insulated with rock wool padding.

Steam for heating the model rear wall and to run the turboblower was supplied by a Clayton Steam generator. Steam to the rear wall passed through a needle valve into a moisture separator. A small tangential hole admitted the steam with a swirling motion, separating the entrained water which drained out the bottom. The dry steam passed out the tap to the upper header and into the tubular rear wall. The condensed steam drained into the lower header and out the condensate drain.



. The turboblower was an Allis-Chalmers aircraft turbo-supercharger with the nozzle blocks modified to take steam. Saturated steam at 110 psig, as provided by the steam generator, passed through a regulating valve and a throttle valve providing a nozzle chest pressure of 50 psig. A bypass was used to direct any excess air back through the turbine and out the exhaust.

The flow meter was a concentric, square-edge orifice meter fitted with flange taps. The meter was installed in sufficient straight length of 3 inch standard pipe to insure accurate readings. A 2.114 inch diameter orifice was used, and the pressure drop across this orifice was read directly in inches of water on a differential manometer.

In addition to the above, manometers were installed to measure positive steam pressure in the model rear wall and air pressure in the inlet chamber of the model boiler.

Two mercury thermometers were installed, one in the air inlet chamber and one in the stack, to measure the  $\Delta T$  of the air through the boiler. They had a range of  $51^{\circ} \text{C}$ . and were graduated in  $0.1^{\circ} \text{C}$ . allowing the temperature to be read quite accurately to the nearest  $.02^{\circ} \text{C}$ .

A small balance and a timer were originally used for measuring and timing the steam condensed in the rear wall.

However, this was eliminated when good agreement could not be obtained between the heat of condensation and the heat absorbed by the air.



Model burners similar in geometry to those used on marine boilers were constructed. They could be attached to the orifice plate in the furnace front and imparted a swirling motion to the air as it entered the furnace. Details of the burners are shown in Figure A-4.

A description of the test procedure and method of operation of the equipment is given in Appendix B.



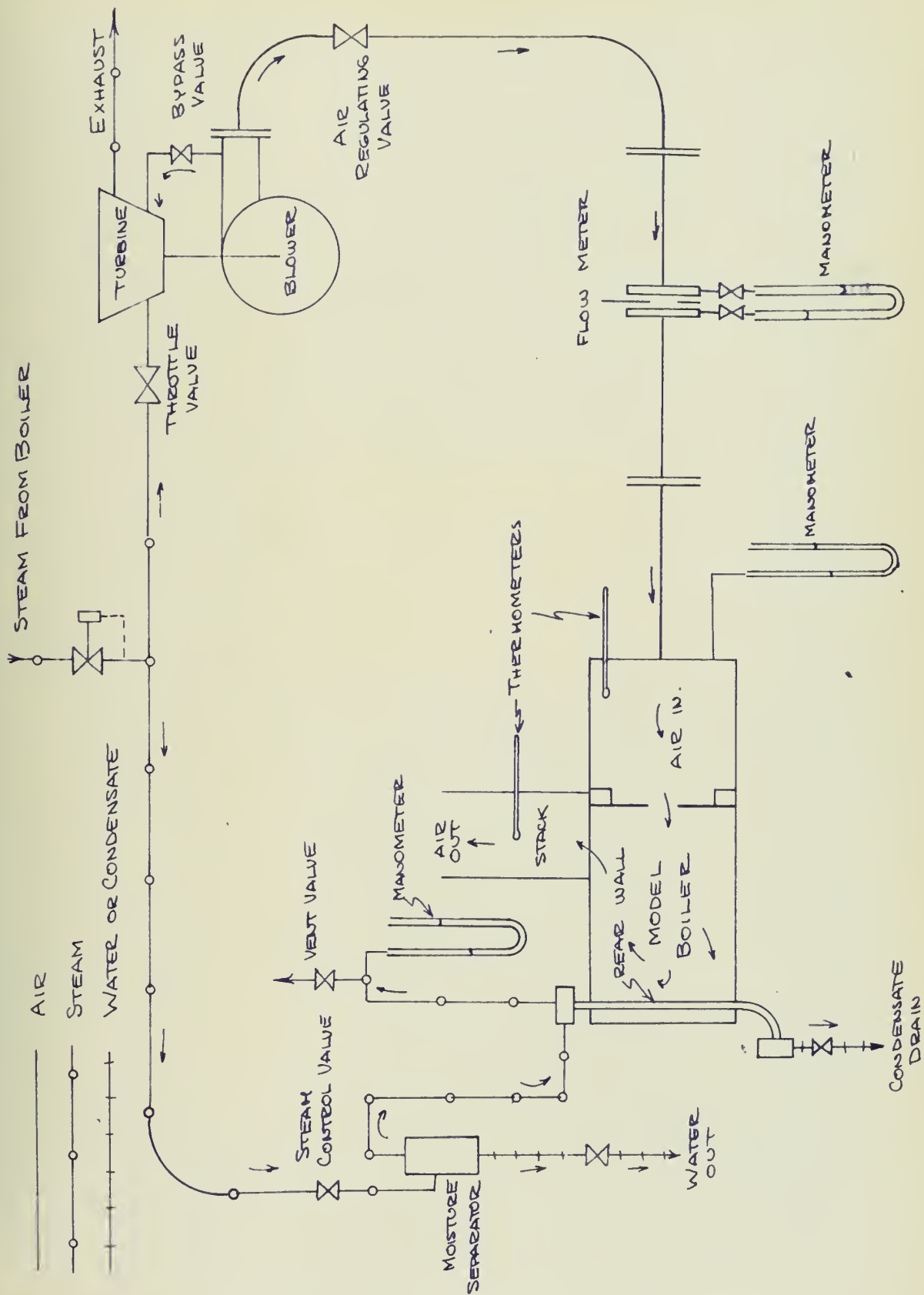
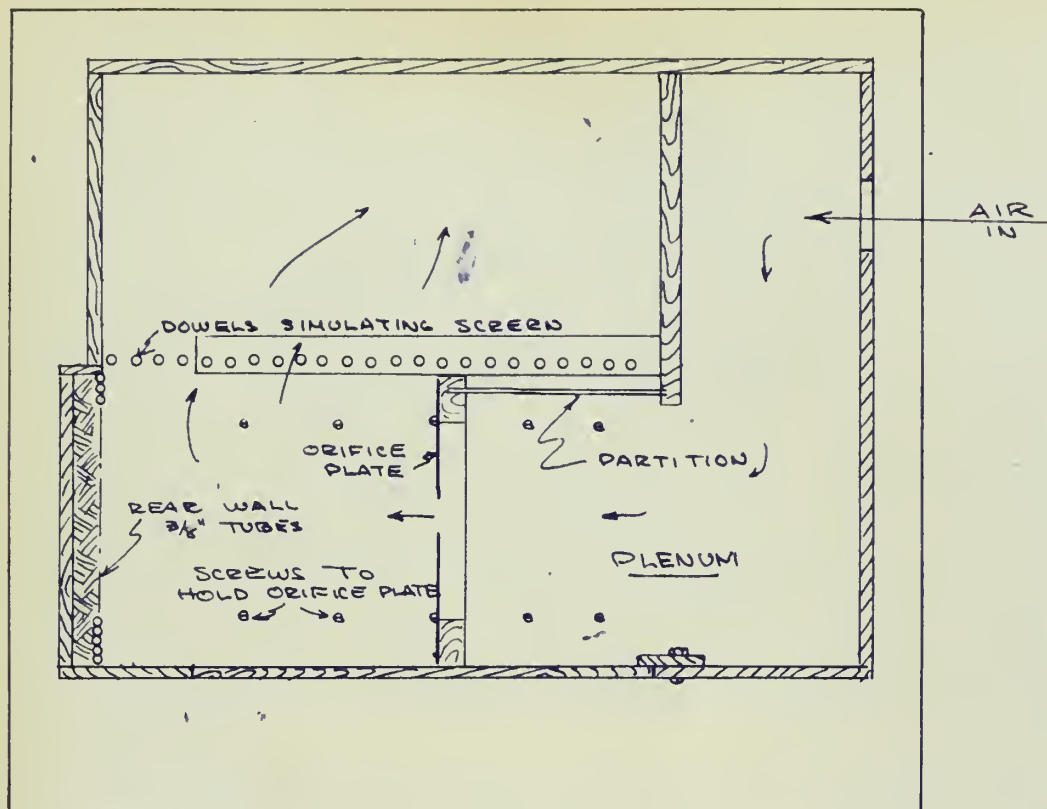


FIGURE A-1 - SCHEMATIC FLOW DIAGRAM





SECTION B-B

NOTE: ALL JOINTS MADE AIR TIGHT BY SCREWS, BOLTING, GLUE, AND RUBBER GASKETS.

RUBBER TUBING USED TO MAKE THE AIR TIGHT JOINT BETWEEN THE DOORS AND THE ORIFICE PLATE HOLDER & THE DOORS.

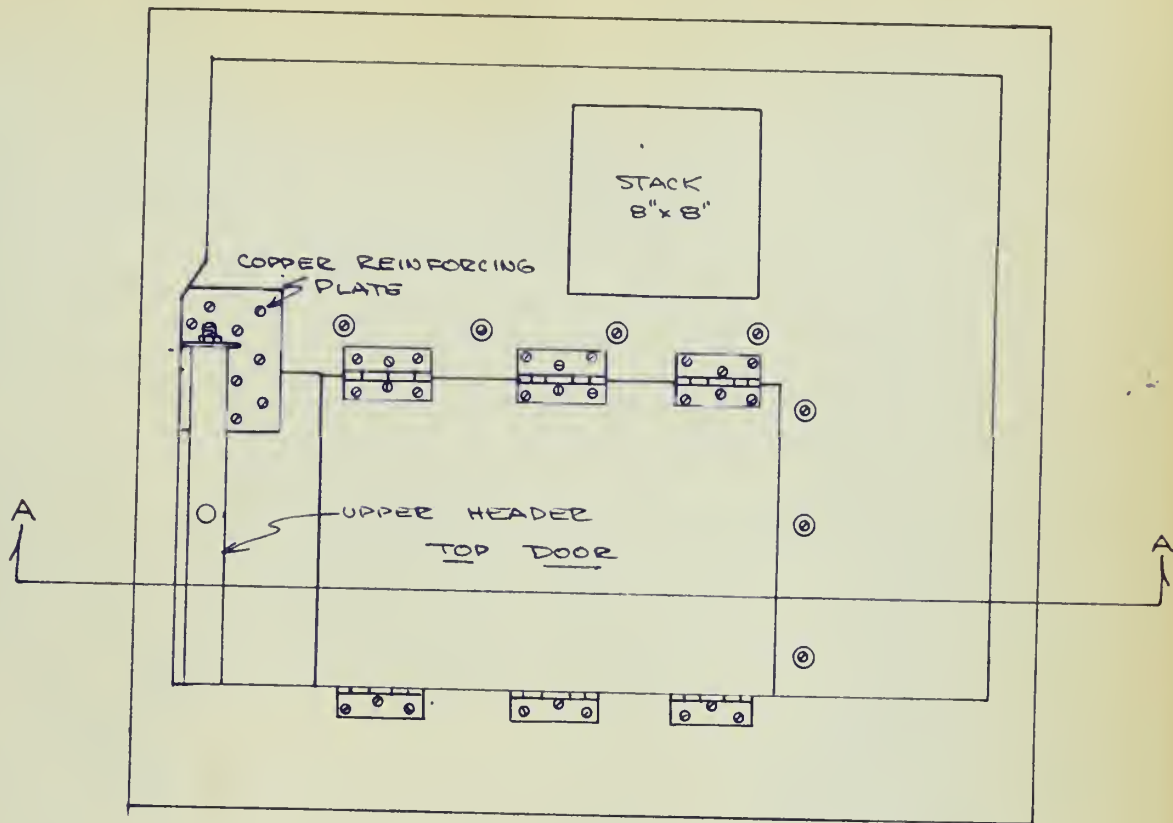
SPLIT RUBBER TUBING WAS USED AT TOP AND BOTTOM OF PARTITIONS.

ALL CONSTRUCTION PLY WOOD EXCEPT PARTITIONS WERE HASONITE & ORIFICE PLATE WAS COPPER

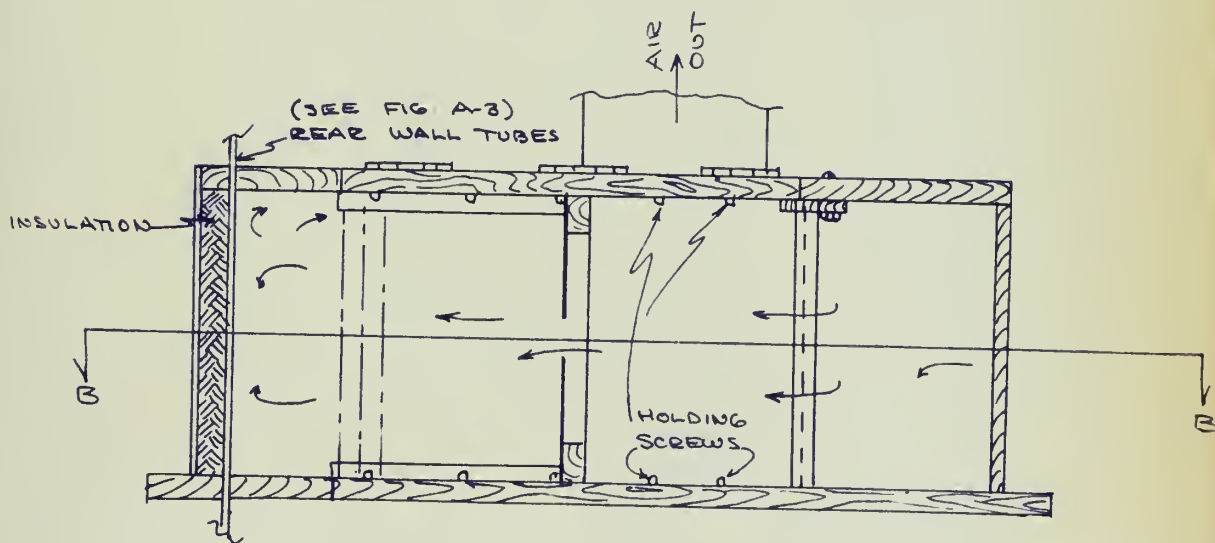
SCALE  $\frac{1}{8}'' = 1''$

FIGURE A-2 ~ MODEL BOILER



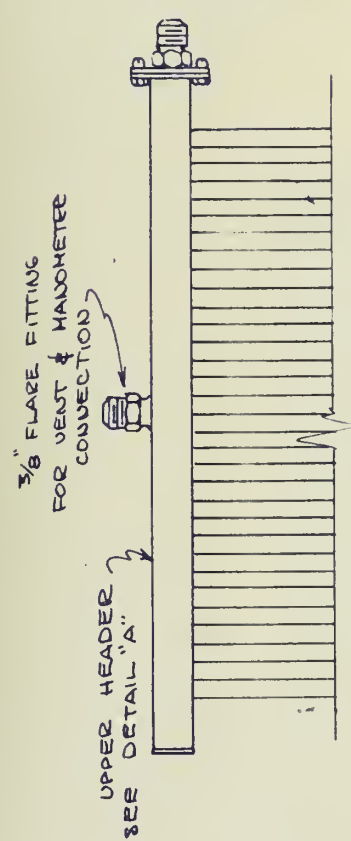
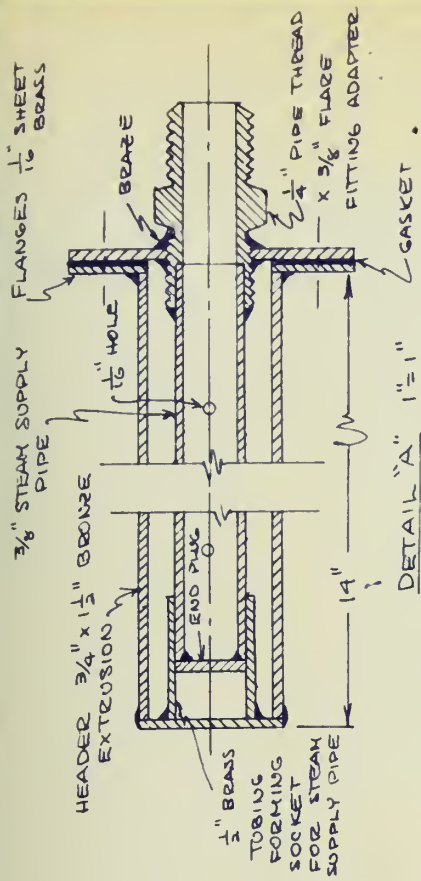


PLAN VIEW

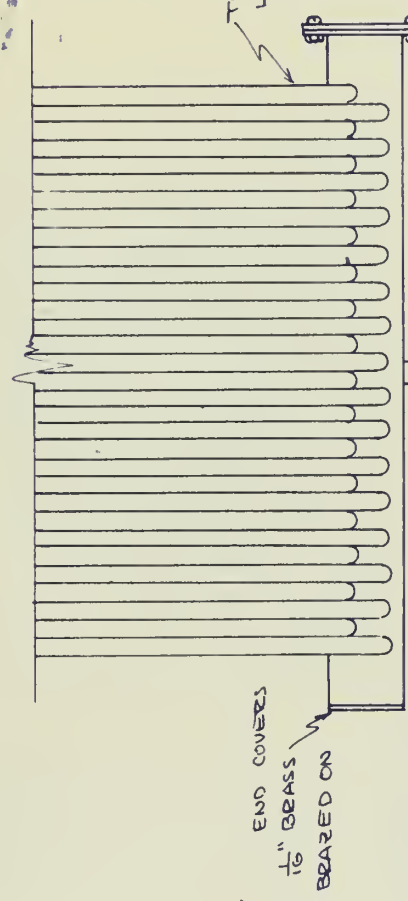


SECTION A-A





32 - 3/8" O.D. COPPER TUBES



FRONT VIEW  
 1/4" = 1"

DETAIL "B"  
 1/4" = 1"

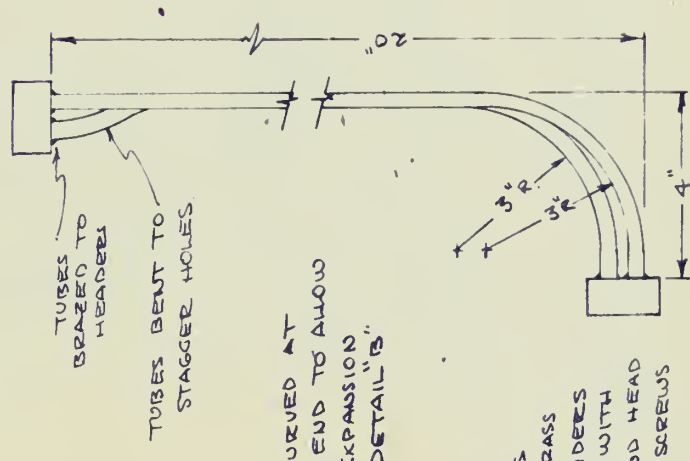


FIGURE A-3 DETAIL OF MODEL REAR WALL









Figure A-5 View of Model Boiler Taken from Rear Wall End

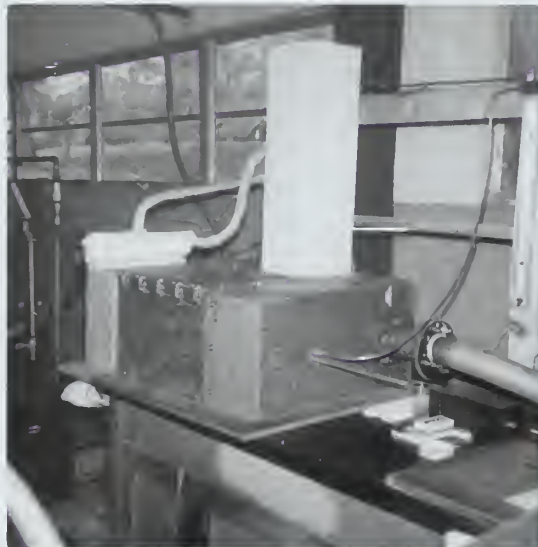


Figure A-6 View of Model Boiler Taken from Inlet End



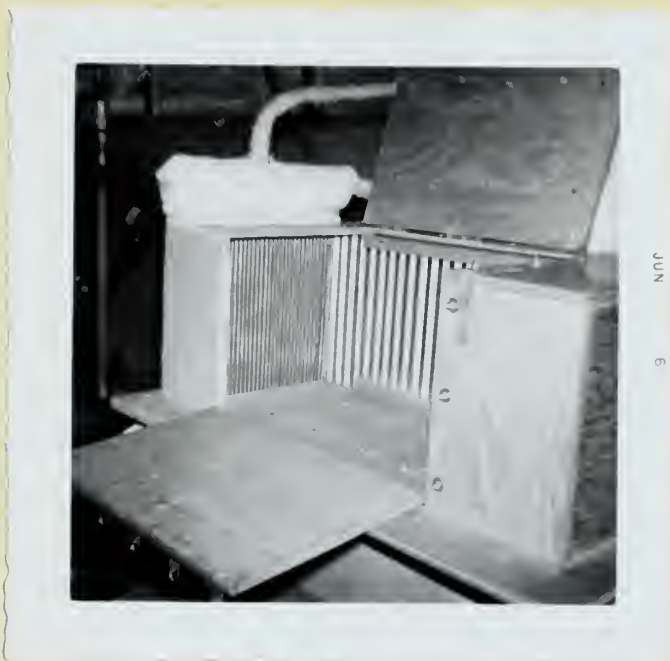


Figure A-7 View of Model Boiler With Doors Open

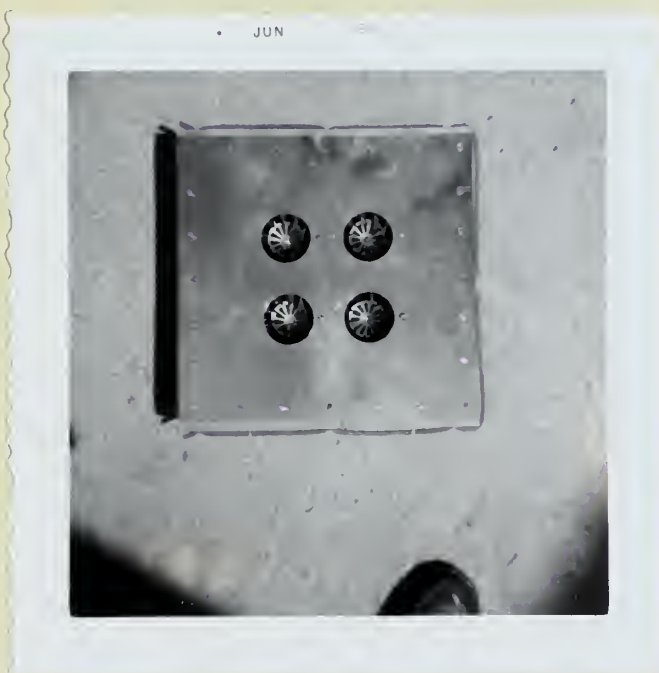


Figure A-8 Burner Orifice Plate with Four Burners



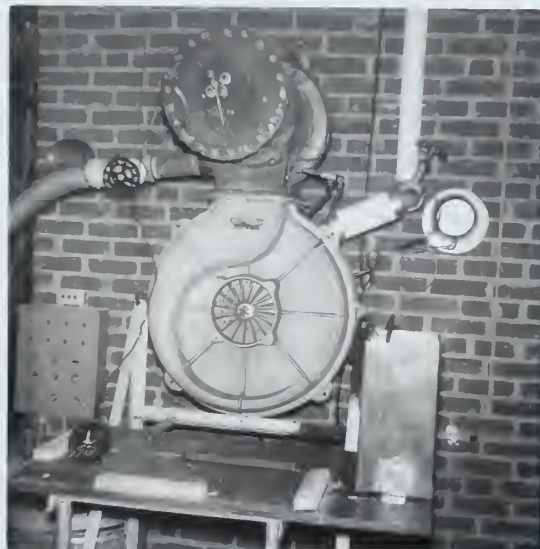


Figure A-9 Steam Driven Turbosupercharger as Used  
in the Tests



APPENDIX B  
TEST PROCEDURE

The procedure for preparing the model and running a test is as follows:

1. While the steam generator was coming up to pressure, the model was made ready for the test. The desired orifice plate and partition necessary for a given depth were selected and assembled in the model with the orifice plate against the screws in the floor. After insuring that the split rubber tubing on the partition and the rubber tubing seals around the doors and orifice plate assembly were properly located, the doors were closed and tapped with a hammer to set the points on the orifice plate assembly into the wood. The trunk snaps were then closed, squeezing the rubber tubing and making an air tight seal.

2. At this point all the manometers were adjusted to zero and the two thermometers checked for identical readings.

3. When the steam generator was up to pressure, the turboblower was warmed up and the speed slowly increased to maximum speed. The bypass control, in the combustion chamber on the turbine, was closed and the air regulating valve opened wide (see Figure A-1). Steam was next cut into the rear wall; and the vent valve, water trap drain valve, and condensate drain valve adjusted to allow a wisp of steam to flow out. This insured that the rear wall was completely filled with steam and no condensate or air were trapped in it. The steam pressure



in the rear wall was adjusted with the needle valve to a positive pressure of one inch of mercury. This pressure was maintained throughout the testing. The apparatus was allowed to run at this maximum rate for about 20 to 30 minutes until it was completely warmed up.

4. During the above warm-up time, the barometric pressure was recorded as was the wet and dry bulb temperature which was taken with a sling psychrometer. These readings were also taken and recorded at the end of the test. The average were used to determine the specific humidity using the psychrometric charts in Ellenwood and Mackey<sup>( 17 )</sup>.

5. After the apparatus was warmed up, the bypass was opened to the turbine and the weight flow of air adjusted by closing the air regulating valve. Originally the weight flow was adjusted by throttling the steam to the turbine, but this proved unsatisfactory as the blower tended to hunt. Therefore, in order to maintain a steady state, the turbine was run at top speed at all times and the weight flow of air regulated by bypassing the excess. This method of control proved quite satisfactory.

The steam pressure in the rear wall was then adjusted and the transfer of heat allowed to reach a steady state. This could be determined by observing when the inlet and outlet temperatures remained fairly constant.

6. When steady state was reached, the burner orifice and flow meter heads were recorded in inches of water. The first



temperature reading was then recorded, followed by the second and third at two minute intervals. The flow meter head was again checked, and if unchanged, the next weight flow would be tested. If a change in flow was noted, the run would be repeated.

7. After adjusting to the next weight flow, and while awaiting steady state, the average inlet and outlet temperature was calculated. Using this  $T_1$  and  $T_2$ ,  $\Delta T$  through the model was recorded. The value of  $\Delta T \sqrt{\Delta H_F}$  was then plotted against  $\sqrt{\Delta H_F}$ . This gave a good check on the consistency of the data from point to point since:

$$W_a \sim \sqrt{\Delta H_F}$$

But  $Q = W_a C_p \Delta T$  and  $h = \frac{Q}{A_p \Delta T_m}$

Therefore,  $h = W_a \Delta T \frac{C_p}{A_p \Delta T_m}$

or since  $\frac{C_p}{A_p \Delta T_m}$  is nearly constant,  $h \sim \Delta T \sqrt{\Delta H_F}$

and since  $N_{Nu} = \frac{hD}{k}$ ,  $N_{Nu} \sim \Delta T \sqrt{\Delta H_F}$

Also  $N_{Re} = \frac{GD}{\mu}$  and  $G = \frac{W_a}{A_o}$

Therefore,  $N_{Re} \sim \sqrt{\Delta H_F}$

Since  $N_{Nu}$  was assumed to be proportional to  $N_{Re}$  to some power, then on a log-log plot  $\Delta T \sqrt{\Delta H_F}$  vs.  $\sqrt{\Delta H_F}$  should plot as a straight line. This proved to be an excellent way of checking for points in error while still testing. A sample plot is shown in Figure B-1.



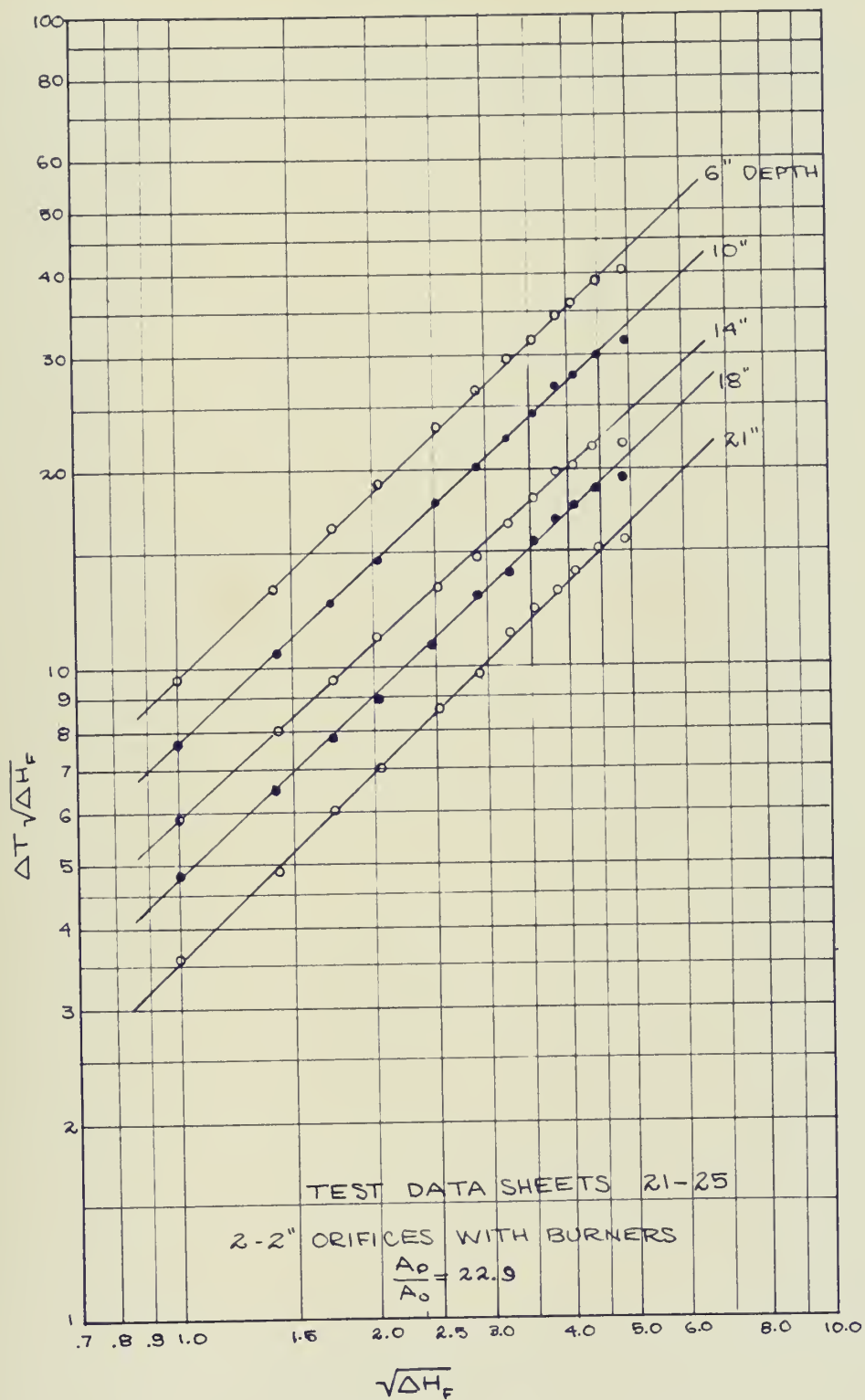


FIGURE B-1 ~ EXPERIMENTAL PLOTS OF  $\Delta T \sqrt{\Delta H_F}$  VS.  $\sqrt{\Delta H_F}$



APPENDIX C

TEST DATA

The following pages contain the data as recorded in  
the actual tests:



# APPENDIX C.

TEST DATA SHEET NUMBER 1

DATE 10-9-59

TANGENT TUBE MODEL WITHOUT BURNERS

1-2" ORIFICE(S), 6" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                                 |
|--------------------------|-------------------|------------------|-----------------------------------------|
| WET BULB TEMPERATURE     | <u>72.0</u> °F    | <u>75.6</u> °F   | <u>73.8</u> °F                          |
| DRY BULB TEMPERATURE     | <u>74.5</u> °F    | <u>79.0</u> °F   | <u>76.75</u> °F                         |
| BAROMETER                | <u>29.93</u> "Hg  | <u>29.91</u> "Hg | <u>29.92</u> "Hg                        |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>121</u> <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_s$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |      |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG. |
| 1       | 12.90                             | 20.8                              | 3.59                | T <sub>1</sub> | 36.90 | 36.60 | 36.80 | 36.77            | 8.23             | 14.80                        | 63.1 |
|         |                                   |                                   |                     | T <sub>2</sub> | 45.20 | 44.80 | 45.00 | 45.00            |                  |                              |      |
| 2       | 10.10                             | 17.6                              | 3.18                | T <sub>1</sub> | 36.75 | 36.55 | 36.80 | 36.70            | 8.91             | 16.05                        | 51.0 |
|         |                                   |                                   |                     | T <sub>2</sub> | 45.53 | 45.60 | 45.70 | 45.61            |                  |                              |      |
| 3       | 6.30                              | 11.6                              | 2.51                | T <sub>1</sub> | 37.05 | 37.12 | 37.20 | 37.12            | 9.68             | 17.25                        | 43.3 |
|         |                                   |                                   |                     | T <sub>2</sub> | 46.60 | 46.70 | 46.80 | 46.70            |                  |                              |      |
| 4       | 3.05                              | 6.8                               | 1.75                | T <sub>1</sub> | 37.20 | 37.25 | 37.35 | 37.32            | 10.47            | 18.82                        | 32.9 |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.73 | 47.80 | 47.85 | 47.79            |                  |                              |      |
| 5       | 1.45                              | 4.0                               | 1.20                | T <sub>1</sub> | 37.20 | 37.10 | 37.15 | 37.15            | 11.20            | 20.16                        | 24.3 |
|         |                                   |                                   |                     | T <sub>2</sub> | 48.30 | 48.35 | 48.40 | 48.35            |                  |                              |      |
| 6       | 14.00                             | 22.0                              | 3.74                | T <sub>1</sub> | 39.10 | 39.12 | 39.20 | 39.14            | 8.68             | 15.61                        | 58.4 |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.80 | 47.80 | 47.85 | 47.82            |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |



# APPENDIX C

TEST DATA SHEET NUMBER 1-A

DATE 10-13-58

TANGENT TUBE MODEL WITHOUT BURNERS

1-2" ORIFICE(S), 6 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START            | FINISH           | AVERAGE              |                                    |
|--------------------------|------------------|------------------|----------------------|------------------------------------|
| WET BULB TEMPERATURE     | <u>58.5 °F</u>   | <u>59.5 °F</u>   | <u>59.0 °F</u>       |                                    |
| DRY BULB TEMPERATURE     | <u>69.1 °F</u>   | <u>69.0 °F</u>   | <u>69.05 °F</u>      |                                    |
| BAROMETER                | <u>29.98 "Hg</u> | <u>29.97 "Hg</u> | <u>29.975 "Hg</u>    |                                    |
| REAR WALL STEAM PRESSURE | <u>1 "Hg</u>     | GAGE             | SPEC. HUM. <u>59</u> | <u>GRAINS</u><br><u>16 DRY AIR</u> |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |      |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG. |
| 1       | 14.70                             | 23.0                              | 3.83                | T <sub>1</sub> | 35.05 | 35.15 | 35.20 | 35.13            | 9.75             | 17.57                        | 67.1 |
|         |                                   |                                   |                     | T <sub>2</sub> | 44.85 | 44.90 | 44.90 | 44.88            |                  |                              |      |
| 2       | 11.50                             | 18.50                             | 3.39                | T <sub>1</sub> | 34.70 | 34.52 | 34.50 | 34.57            | 9.02             | 16.23                        | 55.0 |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.60 | 43.60 | 43.56 | 43.59            |                  |                              |      |
| 3       | 7.00                              | 12.6                              | 2.65                | T <sub>1</sub> | 34.80 | 34.90 | 35.00 | 34.90            | 10.51            | 18.92                        | 50.1 |
|         |                                   |                                   |                     | T <sub>2</sub> | 45.37 | 45.40 | 45.45 | 45.41            |                  |                              |      |
| 4       | 5.20                              | 9.7                               | 2.28                | T <sub>1</sub> | 34.30 | 34.35 | 34.40 | 34.35            | 10.27            | 18.50                        | 42.2 |
|         |                                   |                                   |                     | T <sub>2</sub> | 44.50 | 44.65 | 44.70 | 44.62            |                  |                              |      |
| 5       | 2.00                              | 4.4                               | 1.414               | T <sub>1</sub> | 34.10 | 34.05 | 34.00 | 34.05            | 11.48            | 20.65                        | 29.2 |
|         |                                   |                                   |                     | T <sub>2</sub> | 45.60 | 45.50 | 45.50 | 45.53            |                  |                              |      |
| 6       | 11.45                             | 18.5                              | 3.39                | T <sub>1</sub> | 34.80 | 34.80 | 34.70 | 34.77            | 10.15            | 18.28                        | 61.8 |
|         |                                   |                                   |                     | T <sub>2</sub> | 44.90 | 44.95 | 44.90 | 44.92            |                  |                              |      |
| 7       | 9.50                              | 16.0                              | 3.08                | T <sub>1</sub> | 34.55 | 34.68 | 34.70 | 34.64            | 10.29            | 18.52                        | 57.1 |
|         |                                   |                                   |                     | T <sub>2</sub> | 44.90 | 44.92 | 44.96 | 44.93            |                  |                              |      |
| 8       | 3.50                              | 7.3                               | 1.87                | T <sub>1</sub> | 35.00 | 35.00 | 34.95 | 34.95            | 10.87            | 19.58                        | 36.6 |
|         |                                   |                                   |                     | T <sub>2</sub> | 45.85 | 45.90 | 45.80 | 45.85            |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |



# APPENDIX C

TEST DATA SHEET NUMBER 1-B

DATE 10-16-59

TANGENT TUBE MODEL WITHOUT BURNERS

1-2" ORIFICE(S), 6" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | <u>START</u>     | <u>FINISH</u>    | <u>AVERAGE</u>       |                                     |
|--------------------------|------------------|------------------|----------------------|-------------------------------------|
| WET BULB TEMPERATURE     | <u>57.10 °F</u>  | <u>57.60 °F</u>  | <u>57.35 °F</u>      |                                     |
| DRY BULB TEMPERATURE     | <u>69.80 °F</u>  | <u>70.00 °F</u>  | <u>69.90 °F</u>      |                                     |
| BAROMETER                | <u>30.21 "Hg</u> | <u>30.21 "Hg</u> | <u>30.21 "Hg</u>     |                                     |
| REAR WALL STEAM PRESSURE | <u>1 "Hg</u>     | <u>GAGE</u>      | SPEC. HUM. <u>50</u> | <u>GRAINS</u><br><u>lb. DRY AIR</u> |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 15.50                             | 24.0                              | 3.94                | T <sub>1</sub> | 37.80 | 37.75 | 37.90 | 37.77 | 8.83             | 15.90            | 62.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 46.60 | 46.50 | 46.70 | 46.60 |                  |                  |                              |
| 2       | 12.60                             | 20.2                              | 3.55                | T <sub>1</sub> | 37.00 | 36.95 | 36.95 | 36.97 | 8.90             | 16.02            | 56.9                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 45.90 | 45.85 | 45.85 | 45.87 |                  |                  |                              |
| 3       | 10.50                             | 17.6                              | 3.24                | T <sub>1</sub> | 36.95 | 36.80 | 36.70 | 36.82 | 9.16             | 16.50            | 53.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 46.05 | 46.00 | 45.90 | 45.98 |                  |                  |                              |
| 4       | 8.30                              | 14.5                              | 2.88                | T <sub>1</sub> | 36.80 | 36.80 | 36.85 | 36.82 | 9.43             | 17.00            | 49.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 46.20 | 46.25 | 46.30 | 46.25 |                  |                  |                              |
| 5       | 6.20                              | 11.0                              | 2.49                | T <sub>1</sub> | 36.96 | 37.00 | 37.00 | 36.99 | 9.65             | 17.37            | 43.3                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 46.62 | 46.65 | 46.65 | 46.64 |                  |                  |                              |
| 6       | 4.10                              | 8.4                               | 2.03                | T <sub>1</sub> | 36.85 | 36.90 | 36.90 | 36.88 | 10.00            | 18.00            | 36.5                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 46.85 | 46.90 | 46.90 | 46.88 |                  |                  |                              |
| 7       | 2.00                              | 4.4                               | 1.414               | T <sub>1</sub> | 36.70 | 36.75 | 36.60 | 36.68 | 10.89            | 19.60            | 27.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.60 | 47.60 | 47.50 | 47.57 |                  |                  |                              |
| 8       | 1.00                              | 3.2                               | 1.00                | T <sub>1</sub> | 36.20 | 36.20 | 36.20 | 36.20 | 11.48            | 20.65            | 20.65                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.65 | 47.70 | 47.70 | 47.68 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 2

DATE 9-29-59

TANGENT TUBE MODEL WITHOUT BURNERS

1-2 " ORIFICE(S), 10 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH                | AVERAGE           |                       |
|--------------------------|-------------------|-----------------------|-------------------|-----------------------|
| WET BULB TEMPERATURE     | <u>75.9</u> °F    | <u>75.9</u> °F        | <u>75.9</u> °F    |                       |
| DRY BULB TEMPERATURE     | <u>83.5</u> °F    | <u>83.8</u> °F        | <u>83.65</u> °F   |                       |
| BAROMETER                | <u>30.20</u> "Hg  | <u>30.19</u> "Hg      | <u>30.195</u> "Hg |                       |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>122</u> |                   | GRAINS<br>LB. DRY AIR |

| RUN NO. | $\Delta H_p$<br>" H <sub>2</sub> O | $\Delta H_s$<br>" H <sub>2</sub> O | $\sqrt{\Delta H_p}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_p}$ |
|---------|------------------------------------|------------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                    |                                    |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 14.5                               | 21.20                              | 3.81                | T <sub>1</sub> | 41.60 | 41.96 | 42.15 | 41.90 | 6.70             | 12.07            | 46.0                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 48.15 | 48.70 | 48.95 | 48.60 |                  |                  |                              |
| 2       | 13.0                               | 18.50                              | 3.605               | T <sub>1</sub> | 42.25 | 42.30 | 42.30 | 42.28 | 7.17             | 12.90            | 46.53                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 49.31 | 49.50 | 49.55 | 49.45 |                  |                  |                              |
| 3       | 10.7                               | 16.0                               | 3.27                | T <sub>1</sub> | 41.30 | 41.30 | 41.26 | 41.29 | 7.98             | 14.38            | 47.00                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 49.20 | 49.30 | 49.30 | 49.27 |                  |                  |                              |
| 4       | 9.4                                | 13.65                              | 3.065               | T <sub>1</sub> | 41.50 | 41.60 | 41.62 | 41.57 | 8.18             | 14.72            | 45.25                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 49.68 | 49.78 | 49.80 | 49.75 |                  |                  |                              |
| 5       | 7.90                               | 11.55                              | 2.81                | T <sub>1</sub> | 41.80 | 41.90 | 42.00 | 41.90 | 8.30             | 14.93            | 41.95                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 50.20 | 50.20 | 50.21 | 50.20 |                  |                  |                              |
| 6       | 6.10                               | 8.70                               | 2.47                | T <sub>1</sub> | 42.00 | 42.00 | 42.08 | 42.03 | 8.38             | 15.10            | 37.25                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 50.40 | 50.40 | 50.43 | 50.41 |                  |                  |                              |
| 7       | 5.00                               | 7.57                               | 2.236               | T <sub>1</sub> | 42.03 | 42.25 | 42.40 | 42.23 | 8.50             | 15.30            | 34.2                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 50.60 | 50.71 | 50.87 | 50.73 |                  |                  |                              |
| 8       | 3.65                               | 4.84                               | 1.91                | T <sub>1</sub> | 42.30 | 42.39 | 42.40 | 42.36 | 8.70             | 15.68            | 29.95                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 51.00 | 51.09 | 51.10 | 51.06 |                  |                  |                              |
| 9       | 2.10                               | 2.25                               | 1.45                | T <sub>1</sub> | 42.33 | 42.28 | 42.25 | 42.29 | 9.04             | 16.28            | 23.60                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 51.25 | 51.35 | 51.40 | 51.33 |                  |                  |                              |
| 10      | 1.0                                | 1.0                                | 1.0                 | T <sub>1</sub> | 41.90 | 41.83 | 41.75 | 41.83 | 9.35             | 16.83            | 16.83                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 51.30 | 51.15 | 51.10 | 51.18 |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 2-A

DATE 10-9-59

TANGENT TUBE MODEL WITHOUT BURNERS

1-2" ORIFICE(S), 10" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE         |                              |
|--------------------------|-------------------|------------------|-----------------|------------------------------|
| WET BULB TEMPERATURE     | <u>74.7</u> °F    | <u>74.9</u> °F   | <u>74.8</u> °F  |                              |
| DRY BULB TEMPERATURE     | <u>79.2</u> °F    | <u>79.6</u> °F   | <u>79.4</u> °F  |                              |
| BAROMETER                | <u>29.90</u> "Hg  | <u>29.90</u> "Hg | <u>29.9</u> "Hg |                              |
| REAR WALL STEAM PRESSURE | <u>/</u> "Hg GAGE | SPEC. HUM.       | <u>122</u>      | <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 14.00                             | 22.1                              | 3.745               | T <sub>1</sub> | 40.40 | 40.55 | 40.60 | 40.52            | 6.80             | 12.24                        | 45.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.20 | 47.35 | 47.40 | 47.32            |                  |                              |       |
| 2       | 10.80                             | 17.7                              | 3.21                | T <sub>1</sub> | 40.30 | 40.35 | 40.40 | 40.35            | 7.29             | 13.11                        | 42.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.60 | 47.65 | 47.65 | 47.64            |                  |                              |       |
| 3       | 8.05                              | 14.5                              | 2.84                | T <sub>1</sub> | 40.60 | 40.60 | 40.60 | 40.60            | 7.49             | 13.48                        | 38.25 |
|         |                                   |                                   |                     | T <sub>2</sub> | 48.05 | 48.10 | 48.13 | 48.09            |                  |                              |       |
| 4       | 5.10                              | 9.6                               | 2.26                | T <sub>1</sub> | 46.75 | 46.80 | 46.95 | 46.83            | 7.97             | 14.35                        | 32.40 |
|         |                                   |                                   |                     | T <sub>2</sub> | 48.70 | 48.80 | 48.90 | 48.80            |                  |                              |       |
| 5       | 3.00                              | 6.78                              | 1.732               | T <sub>1</sub> | 40.85 | 40.90 | 40.95 | 40.90            | 8.51             | 15.32                        | 26.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 49.35 | 49.43 | 49.45 | 49.41            |                  |                              |       |
| 6       | 1.30                              | 1.44                              | 1.14                | T <sub>1</sub> | 40.70 | 40.65 | 40.66 | 40.67            | 9.01             | 16.22                        | 18.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 49.65 | 49.70 | 49.68 | 49.68            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 2-3

DATE 10-21-59

TANGENT TUBE MODEL Without BURNERS

1-2 " ORIFICE(S), 10 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START      | FINISH     | AVERAGE   |                      |
|--------------------------|------------|------------|-----------|----------------------|
| WET BULB TEMPERATURE     | 53.3 °F    | 56.5 °F    | 54.4 °F   |                      |
| DRY BULB TEMPERATURE     | 63.5 °F    | 67.1 °F    | 65.3 °F   |                      |
| BAROMETER                | 30.45 "Hg  | 30.45 "Hg  | 30.45 "Hg |                      |
| REAR WALL STEAM PRESSURE | 1 "Hg GAGE | SPEC. HUM. | 46        | GRAINS<br>16 DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 14.80                             | 23.0                              | 3.85                | T <sub>1</sub> | 33.50 | 33.57 | 33.50 | 33.52            | 7.66             | 13.80                        | 53.10 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.15 | 41.20 | 41.20 | 41.18            |                  |                              |       |
| 2       | 13.00                             | 19.4                              | 3.605               | T <sub>1</sub> | 33.00 | 33.20 | 33.10 | 33.10            | 7.92             | 14.26                        | 51.40 |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.92 | 41.10 | 41.05 | 41.02            |                  |                              |       |
| 3       | 10.50                             | 16.8                              | 3.345               | T <sub>1</sub> | 32.90 | 32.82 | 32.90 | 32.87            | 8.17             | 14.71                        | 49.20 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.10 | 41.00 | 41.02 | 41.04            |                  |                              |       |
| 4       | 8.40                              | 13.7                              | 2.90                | T <sub>1</sub> | 32.80 | 32.77 | 32.80 | 32.79            | 8.51             | 15.32                        | 44.45 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.30 | 41.30 | 41.30 | 41.30            |                  |                              |       |
| 5       | 6.25                              | 10.9                              | 2.50                | T <sub>1</sub> | 33.05 | 33.10 | 33.10 | 33.08            | 8.79             | 15.81                        | 39.55 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.80 | 41.90 | 41.92 | 41.87            |                  |                              |       |
| 6       | 4.20                              | 8.4                               | 2.05                | T <sub>1</sub> | 33.09 | 33.10 | 33.05 | 33.08            | 9.29             | 16.72                        | 34.25 |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.22 | 42.40 | 42.50 | 42.37            |                  |                              |       |
| 7       | 1.90                              | 4.0                               | 1.379               | T <sub>1</sub> | 32.90 | 32.90 | 32.80 | 32.87            | 10.11            | 18.21                        | 25.10 |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.95 | 43.00 | 43.00 | 42.98            |                  |                              |       |
| 8       | 1.00                              | 3.25                              | 1.00                | T <sub>1</sub> | 32.38 | 32.30 | 32.30 | 32.33            | 10.76            | 19.38                        | 19.38 |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.12 | 43.10 | 43.05 | 43.09            |                  |                              |       |
| 9       | 15.20                             | 23.50                             | 3.90                | T <sub>1</sub> | 33.80 | 33.80 | 33.86 | 33.82            | 8.25             | 14.85                        | 57.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.05 | 42.05 | 42.10 | 42.07            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 3

DATE 9-30-59

TANGENT TUBE MODEL Without BURNERS

1-2 " ORIFICE(S), 14 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                             |
|--------------------------|-------------------|------------------|------------------|-----------------------------|
| WET BULB TEMPERATURE     | <u>22.9</u> °F    | <u>29.5</u> °F   | <u>26.2</u> °F   |                             |
| DRY BULB TEMPERATURE     | <u>80.2</u> °F    | <u>84.3</u> °F   | <u>82.2</u> °F   |                             |
| BAROMETER                | <u>30.12</u> "Hg  | <u>30.12</u> "Hg | <u>30.12</u> "Hg |                             |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>127</u>       | <u>GRAINS</u><br>16 DRY AIR |

| RUN NO. | $\Delta H_F$<br>" H <sub>2</sub> O | $\Delta H_B$<br>" H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|------------------------------------|------------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                    |                                    |                     | TRIAL          | 1     | 2     | 3     | AVG.             |                  |                              |
| 1       | 14.50                              | 19.80                              | 3.81                | T <sub>1</sub> | 41.50 | 41.70 | 41.65 | 41.62            | 5.91             | 10.65                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 47.20 | 47.70 | 47.70 | 47.53            |                  |                              |
| 2       | 13.15                              | 18.0                               | 3.625               | T <sub>1</sub> | 41.30 | 41.40 | 41.60 | 41.43            | 6.49             | 11.86                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 47.80 | 47.90 | 48.06 | 47.92            |                  |                              |
| 3       | 11.10                              | 16.0                               | 3.33                | T <sub>1</sub> | 41.30 | 41.40 | 41.30 | 41.33            | 6.92             | 12.46                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 48.10 | 48.20 | 48.15 | 48.15            |                  |                              |
| 4       | 10.25                              | 14.4                               | 3.20                | T <sub>1</sub> | 41.30 | 41.20 | 41.30 | 41.27            | 6.96             | 12.52                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 48.20 | 48.20 | 48.30 | 48.23            |                  |                              |
| 5       | 9.0                                | 12.25                              | 3.00                | T <sub>1</sub> | 41.38 | 41.50 | 41.48 | 41.45            | 7.03             | 12.66                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 48.41 | 48.50 | 48.52 | 48.48            |                  |                              |
| 6       | 7.50                               | 10.25                              | 2.74                | T <sub>1</sub> | 41.50 | 41.70 | 41.90 | 41.70            | 7.15             | 12.88                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 48.70 | 48.85 | 49.00 | 48.85            |                  |                              |
| 7       | 5.55                               | 7.85                               | 2.355               | T <sub>1</sub> | 41.90 | 42.03 | 42.10 | 42.01            | 7.22             | 13.00                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 49.20 | 49.20 | 49.30 | 49.23            |                  |                              |
| 8       | 4.20                               | 5.30                               | 2.05                | T <sub>1</sub> | 42.30 | 42.30 | 42.32 | 42.31            | 7.21             | 12.99                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 49.50 | 49.50 | 49.55 | 49.52            |                  |                              |
| 9       | 3.10                               | 4.00                               | 1.76                | T <sub>1</sub> | 42.30 | 42.40 | 42.41 | 42.37            | 7.32             | 13.18                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 49.65 | 49.70 | 49.73 | 49.69            |                  |                              |
| 10      | 1.0                                | 1.0                                | 1.00                | T <sub>1</sub> | 42.00 | 41.90 | 41.80 | 41.90            | 7.66             | 13.80                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 49.65 | 49.55 | 49.48 | 49.56            |                  |                              |
| 11      | 15.50                              | 20.7                               | 3.94                | T <sub>1</sub> | 43.58 | 43.58 | 43.70 | 43.62            | 6.64             | 11.94                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 50.20 | 50.22 | 50.35 | 50.26            |                  |                              |
| 12      | 13.25                              | 18.10                              | 3.64                | T <sub>1</sub> | 43.80 | 43.60 | 43.55 | 43.65            | 6.77             | 12.20                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 50.50 | 50.40 | 50.35 | 50.42            |                  |                              |



# APPENDIX C

## TEST DATA SHEET NUMBER 3-A

### DATE 10-21-59

#### TANGENT TUBE MODEL WITHOUT BURNERS

1-2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

#### AMBIENT CONDITIONS

|                          | <u>START</u>                     | <u>FINISH</u> | <u>AVERAGE</u>               |
|--------------------------|----------------------------------|---------------|------------------------------|
| WET BULB TEMPERATURE     | 56.5 °F                          | 55.4 °F       | 56.0 °F                      |
| DRY BULB TEMPERATURE     | 67.1 °F                          | 68.2 °F       | 67.6 °F                      |
| BAROMETER                | 30.45 "Hg.                       | 30.45 "Hg.    | 30.45 "Hg.                   |
| REAR WALL STEAM PRESSURE | 1 "Hg GAGE, SPEC. HUM. <u>48</u> |               |                              |
|                          |                                  |               | <u>GRAINS</u><br>1b. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 16.25                             | 23.0                              | 4.03                | T <sub>1</sub> | 35.00 | 34.95 | 35.00 | 34.98 | 7.20             | 12.97            | 52.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.20 | 42.15 | 42.20 | 42.18 |                  |                  |                              |
| 2       | 13.90                             | 20.3                              | 3.73                | T <sub>1</sub> | 34.55 | 34.50 | 34.28 | 34.44 | 7.51             | 13.52            | 50.5                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.03 | 42.00 | 41.82 | 41.95 |                  |                  |                              |
| 3       | 11.90                             | 17.7                              | 3.45                | T <sub>1</sub> | 34.62 | 34.58 | 34.55 | 34.58 | 7.60             | 13.69            | 47.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.20 | 42.18 | 42.18 | 42.18 |                  |                  |                              |
| 4       | 9.70                              | 14.5                              | 3.11                | T <sub>1</sub> | 34.60 | 34.56 | 34.48 | 34.55 | 7.62             | 13.71            | 42.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.22 | 42.17 | 42.12 | 42.17 |                  |                  |                              |
| 5       | 7.95                              | 12.2                              | 2.82                | T <sub>1</sub> | 34.40 | 34.40 | 34.45 | 34.42 | 7.78             | 14.02            | 39.5                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.20 | 42.20 | 42.20 | 42.20 |                  |                  |                              |
| 6       | 6.25                              | 9.6                               | 2.50                | T <sub>1</sub> | 34.43 | 34.60 | 34.65 | 34.58 | 7.82             | 14.08            | 35.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.30 | 42.40 | 42.45 | 42.38 |                  |                  |                              |
| 7       | 4.00                              | 6.3                               | 2.00                | T <sub>1</sub> | 34.60 | 34.75 | 34.65 | 34.67 | 7.86             | 14.18            | 28.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.45 | 42.60 | 42.55 | 42.53 |                  |                  |                              |
| 8       | 1.90                              | 4.0                               | 1.378               | T <sub>1</sub> | 34.31 | 34.40 | 34.40 | 34.37 | 8.41             | 15.15            | 20.88                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.75 | 42.80 | 42.80 | 42.78 |                  |                  |                              |
| 9       | 1.00                              | 3.0                               | 1.00                | T <sub>1</sub> | 34.10 | 33.95 | 34.00 | 34.02 | 8.58             | 15.44            | 15.45                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.65 | 42.60 | 42.55 | 42.60 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 4

DATE 10-6-59

TANGENT TUBE MODEL (Without) BURNERS

1-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH            | AVERAGE           |                       |
|--------------------------|-------------------|-------------------|-------------------|-----------------------|
| WET BULB TEMPERATURE     | <u>78.4</u> °F    | <u>75.2</u> °F    | <u>74.8</u> °F    |                       |
| DRY BULB TEMPERATURE     | <u>82.0</u> °F    | <u>84.9</u> °F    | <u>86.0</u> °F    |                       |
| BAROMETER                | <u>29.94</u> "Hg. | <u>29.94</u> "Hg. | <u>29.94</u> "Hg. |                       |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.        | <u>124</u>        | GRAINS<br>1b. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 13.1                              | 19.1                              | 3.622               | T <sub>1</sub> | 45.10 | 44.90 | 44.65 | 44.88 | 4.92             | 8.85             | 32.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 49.80 | 49.80 | 49.80 | 49.80 |                  |                  |                              |
| 2       | 11.50                             | 16.8                              | 3.39                | T <sub>1</sub> | 44.20 | 44.70 | 44.80 | 44.57 | 5.48             | 9.86             | 33.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 49.80 | 50.10 | 50.25 | 50.05 |                  |                  |                              |
| 3       | 9.25                              | 14.5                              | 3.04                | T <sub>1</sub> | 45.28 | 45.55 | 45.20 | 45.34 | 5.63             | 10.13            | 30.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 50.80 | 51.10 | 51.00 | 50.97 |                  |                  |                              |
| 4       | 6.45                              | 9.0                               | 2.54                | T <sub>1</sub> | 44.90 | 44.63 | 44.60 | 44.71 | 6.04             | 10.87            | 27.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 50.85 | 50.70 | 50.70 | 50.75 |                  |                  |                              |
| 5       | 4.60                              | 7.3                               | 2.144               | T <sub>1</sub> | 44.20 | 44.00 | 44.15 | 44.12 | 6.30             | 11.35            | 24.35                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 50.50 | 50.35 | 50.40 | 50.42 |                  |                  |                              |
| 6       | 3.10                              | 4.0                               | 1.76                | T <sub>1</sub> | 44.30 | 44.40 | 44.40 | 44.37 | 6.31             | 11.97            | 20.00                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 50.70 | 50.65 | 50.68 | 50.68 |                  |                  |                              |
| 7       | 1.90                              | 2.25                              | 1.377               | T <sub>1</sub> | 44.30 | 44.25 | 44.20 | 44.25 | 6.49             | 11.69            | 16.1                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 50.75 | 50.75 | 50.70 | 50.74 |                  |                  |                              |
| 8       | 1.0                               | 1.0                               | 1.0                 | T <sub>1</sub> | 43.90 | 43.80 | 43.80 | 43.83 | 6.72             | 12.10            | 12.1                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 50.60 | 50.55 | 50.50 | 50.55 |                  |                  |                              |
| 9       | 14.70                             | 21.1                              | 3.83                | T <sub>1</sub> | 45.20 | 45.10 | 45.10 | 45.13 | 5.74             | 10.32            | 39.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 50.90 | 50.85 | 50.85 | 50.87 |                  |                  |                              |
| 10      | 11.85                             | 18.0                              | 3.44                | T <sub>1</sub> | 45.25 | 45.30 | 45.70 | 45.32 | 5.83             | 10.50            | 36.10                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 51.10 | 51.15 | 50.20 | 51.15 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 4-A

DATE 10-16-59

TANGENT TUBE MODEL WITHOUT BURNERS

1-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                                |
|--------------------------|-------------------|------------------|----------------------------------------|
| WET BULB TEMPERATURE     | <u>55.2</u> °F    | <u>56.5</u> °F   | <u>55.85</u> °F                        |
| DRY BULB TEMPERATURE     | <u>65.5</u> °F    | <u>67.1</u> °F   | <u>66.30</u> °F                        |
| BAROMETER                | <u>30.20</u> "Hg  | <u>30.21</u> "Hg | <u>30.205</u> "Hg                      |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>50</u> <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_p$<br>"H <sub>2</sub> O | $\Delta H_s$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_p}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_p}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 15.25                             | 24.5                              | 3.91                | T <sub>1</sub> | 36.30 | 36.45 | 36.60 | 36.45 | 6.47             | 11.65            | 45.5                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.80 | 42.90 | 43.05 | 42.92 |                  |                  |                              |
| 2       | 11.90                             | 18.9                              | 3.45                | T <sub>1</sub> | 34.00 | 34.00 | 34.10 | 34.03 | 6.43             | 11.59            | 40.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.45 | 40.43 | 40.50 | 40.46 |                  |                  |                              |
| 3       | 10.05                             | 16.0                              | 3.17                | T <sub>1</sub> | 34.05 | 34.10 | 34.15 | 34.10 | 6.60             | 11.89            | 37.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.65 | 40.70 | 40.75 | 40.70 |                  |                  |                              |
| 4       | 8.25                              | 12.25                             | 2.87                | T <sub>1</sub> | 34.30 | 34.40 | 34.60 | 34.43 | 6.74             | 12.13            | 34.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.00 | 41.20 | 41.30 | 41.17 |                  |                  |                              |
| 5       | 6.00                              | 10.25                             | 2.445               | T <sub>1</sub> | 34.45 | 34.50 | 34.60 | 34.52 | 7.00             | 12.60            | 30.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.45 | 41.50 | 41.60 | 41.52 |                  |                  |                              |
| 6       | 3.95                              | 7.85                              | 1.986               | T <sub>1</sub> | 34.45 | 34.50 | 34.60 | 34.52 | 7.24             | 13.02            | 25.85                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.70 | 41.72 | 41.85 | 41.76 |                  |                  |                              |
| 7       | 2.05                              | 4.85                              | 1.43                | T <sub>1</sub> | 34.60 | 34.70 | 34.75 | 34.68 | 7.42             | 13.36            | 19.10                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.05 | 42.10 | 42.15 | 42.10 |                  |                  |                              |
| 8       | 1.00                              | 3.25                              | 1.00                | T <sub>1</sub> | 34.55 | 34.51 | 34.53 | 34.53 | 7.78             | 14.00            | 14.00                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.30 | 42.30 | 42.32 | 42.31 |                  |                  |                              |
| 9       | 12.80                             | 20.3                              | 3.58                | T <sub>1</sub> | 35.78 | 35.80 | 35.85 | 35.81 | 6.77             | 12.18            | 43.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.60 | 42.56 | 42.60 | 42.58 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 5

DATE 10-6-59

TANGENT TUBE MODEL Without BURNERS

1-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE           |                              |
|--------------------------|-------------------|------------------|-------------------|------------------------------|
| WET BULB TEMPERATURE     | <u>74.0</u> °F    | <u>78.4</u> °F   | <u>76.2</u> °F    |                              |
| DRY BULB TEMPERATURE     | <u>83.5</u> °F    | <u>87.0</u> °F   | <u>85.25</u> °F   |                              |
| BAROMETER                | <u>29.95</u> "Hg  | <u>29.94</u> "Hg | <u>29.945</u> "Hg |                              |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>122</u>        | <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_s$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 13.80                             | 19.40                             | 3.715               | T <sub>1</sub> | 46.60 | 46.70 | 41.00 | 46.77            | 4.61             | 8.30                         | 30.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 45.15 | 45.30 | 45.70 | 45.38            |                  |                              |       |
| 2       | 12.25                             | 16.80                             | 3.50                | T <sub>1</sub> | 41.40 | 41.55 | 41.80 | 41.58            | 5.03             | 9.05                         | 31.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 46.30 | 46.60 | 46.83 | 46.61            |                  |                              |       |
| 3       | 9.95                              | 14.50                             | 3.155               | T <sub>1</sub> | 42.00 | 42.25 | 42.50 | 42.25            | 5.20             | 9.36                         | 29.55 |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.20 | 47.45 | 47.70 | 47.45            |                  |                              |       |
| 4       | 8.50                              | 12.25                             | 2.92                | T <sub>1</sub> | 42.70 | 42.95 | 43.00 | 42.88            | 5.22             | 9.40                         | 28.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 47.95 | 48.15 | 48.20 | 48.10            |                  |                              |       |
| 5       | 6.60                              | 9.0                               | 2.57                | T <sub>1</sub> | 43.10 | 43.40 | 43.50 | 43.33            | 5.32             | 9.57                         | 24.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 48.46 | 48.70 | 48.80 | 48.65            |                  |                              |       |
| 6       | 4.25                              | 5.75                              | 2.06                | T <sub>1</sub> | 43.50 | 43.60 | 43.60 | 43.57            | 5.40             | 9.72                         | 20    |
|         |                                   |                                   |                     | T <sub>2</sub> | 48.90 | 49.05 | 49.00 | 48.97            |                  |                              |       |
| 7       | 3.20                              | 4.40                              | 1.79                | T <sub>1</sub> | 43.60 | 43.66 | 43.70 | 43.65            | 5.44             | 9.79                         | 17.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 49.05 | 49.10 | 49.11 | 49.09            |                  |                              |       |
| 8       | 1.85                              | 2.25                              | 1.36                | T <sub>1</sub> | 43.50 | 43.40 | 43.40 | 43.47            | 5.60             | 10.09                        | 13.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 49.10 | 49.05 | 49.05 | 49.07            |                  |                              |       |
| 9       | 1.0                               | 1.0                               | 1.0                 | T <sub>1</sub> | 43.20 | 43.20 | 43.25 | 43.22            | 5.77             | 10.40                        | 10.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 49.00 | 48.97 | 49.00 | 48.99            |                  |                              |       |
| 10      | 15.5                              | 22.5                              | 3.94                | T <sub>1</sub> | 46.40 | 46.30 | 46.30 | 46.33            | 4.77             | 8.59                         | 33.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 51.00 | 51.10 | 51.20 | 51.10            |                  |                              |       |
| 11      | 12.80                             | 18.50                             | 3.58                | T <sub>1</sub> | 46.10 | 46.50 | 46.45 | 46.35            | 5.09             | 9.16                         | 32.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 51.30 | 51.50 | 51.50 | 51.44            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 5-A

DATE 10-16-69

TANGENT TUBE MODEL WITHOUT BURNERS

1-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                                 |
|--------------------------|-------------------|------------------|------------------|---------------------------------|
| WET BULB TEMPERATURE     | <u>56.5</u> °F    | <u>57.10</u> °F  | <u>56.80</u> °F  |                                 |
| DRY BULB TEMPERATURE     | <u>67.1</u> °F    | <u>69.8</u> °F   | <u>68.45</u> °F  |                                 |
| BAROMETER                | <u>30.21</u> "Hg  | <u>30.21</u> "Hg | <u>30.21</u> "Hg |                                 |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                  |                                 |
|                          |                   |                  |                  | <u>50</u> GRAINS<br>lb. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 15.35                             | 24.5                              | 3.915               | T <sub>1</sub> | 36.00 | 36.15 | 36.25 | 36.13            | 6.00             | 10.80                        | 42.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.00 | 42.15 | 42.23 | 42.13            |                  |                              |       |
| 2       | 13.25                             | 20.3                              | 3.64                | T <sub>1</sub> | 36.15 | 36.00 | 35.90 | 36.02            | 6.24             | 11.23                        | 40.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.33 | 42.25 | 42.20 | 42.26            |                  |                              |       |
| 3       | 10.70                             | 17.7                              | 3.27                | T <sub>1</sub> | 35.90 | 35.90 | 35.90 | 35.90            | 6.41             | 11.55                        | 37.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.30 | 42.30 | 42.37 | 42.31            |                  |                              |       |
| 4       | 8.35                              | 15.1                              | 2.89                | T <sub>1</sub> | 35.95 | 35.95 | 36.00 | 35.97            | 6.62             | 11.91                        | 34.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.60 | 42.56 | 42.60 | 42.59            |                  |                              |       |
| 5       | 6.30                              | 10.6                              | 2.51                | T <sub>1</sub> | 36.00 | 36.08 | 36.15 | 36.08            | 6.61             | 11.90                        | 29.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.62 | 42.75 | 42.70 | 42.69            |                  |                              |       |
| 6       | 4.15                              | 8.0                               | 2.05                | T <sub>1</sub> | 36.30 | 36.30 | 36.33 | 36.31            | 6.72             | 12.10                        | 24.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.05 | 43.00 | 43.05 | 43.03            |                  |                              |       |
| 7       | 2.05                              | 4.5                               | 1.43                | T <sub>1</sub> | 36.30 | 36.28 | 36.20 | 36.26            | 6.86             | 12.35                        | 19.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.15 | 43.10 | 43.10 | 43.12            |                  |                              |       |
| 8       | 1.00                              | 3.25                              | 1.00                | T <sub>1</sub> | 36.00 | 35.90 | 35.85 | 35.92            | 7.02             | 12.63                        | 12.63 |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.00 | 42.92 | 42.90 | 42.94            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 5-B

DATE 3-10-60

TANGENT TUBE MODEL Without BURNERS

1-2 " ORIFICE(S), 21 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH               | AVERAGE          |                              |
|--------------------------|-------------------|----------------------|------------------|------------------------------|
| WET BULB TEMPERATURE     | <u>52.0</u> °F    | <u>52.0</u> °F       | <u>52.0</u> °F   |                              |
| DRY BULB TEMPERATURE     | <u>62.0</u> °F    | <u>62.0</u> °F       | <u>62.0</u> °F   |                              |
| BAROMETER                | <u>30.06</u> "Hg  | <u>30.02</u> "Hg     | <u>30.04</u> "Hg |                              |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>42</u> |                  | <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_{\text{f}}$<br>"H <sub>2</sub> O | $\Delta H_{\text{g}}$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_{\text{f}}}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_{\text{f}}}$ |       |
|---------|--------------------------------------------|--------------------------------------------|------------------------------|----------------|-------|-------|-------|------------------|------------------|---------------------------------------|-------|
|         |                                            |                                            |                              | TRIAL          | 1     | 2     | 3     |                  |                  |                                       | AVG.  |
| 1       | 15.20                                      | 2.2                                        | 3.90                         | T <sub>1</sub> | 32.40 | 32.50 | 32.65 | 32.52            | 5.68             | 10.22                                 | 39.9  |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.10 | 38.20 | 38.30 | 38.20            |                  |                                       |       |
| 2       | 12.35                                      | 18.5                                       | 3.52                         | T <sub>1</sub> | 32.60 | 32.57 | 32.50 | 32.56            | 5.97             | 10.75                                 | 37.8  |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.55 | 38.55 | 38.50 | 38.53            |                  |                                       |       |
| 3       | 10.50                                      | 16.0                                       | 3.24                         | T <sub>1</sub> | 32.35 | 32.30 | 32.30 | 32.32            | 6.20             | 11.18                                 | 36.2  |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.55 | 38.50 | 38.50 | 38.52            |                  |                                       |       |
| 4       | 8.40                                       | 13.0                                       | 2.90                         | T <sub>1</sub> | 32.37 | 32.40 | 32.95 | 32.37            | 6.30             | 11.34                                 | 32.9  |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.67 | 38.70 | 38.65 | 38.67            |                  |                                       |       |
| 5       | 6.35                                       | 9.7                                        | 2.52                         | T <sub>1</sub> | 32.28 | 32.25 | 32.30 | 32.28            | 6.53             | 11.76                                 | 29.6  |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.80 | 38.80 | 38.83 | 38.81            |                  |                                       |       |
| 6       | 4.20                                       | 6.7                                        | 2.05                         | T <sub>1</sub> | 32.20 | 32.23 | 32.20 | 32.21            | 6.73             | 12.12                                 | 24.8  |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.90 | 38.97 | 38.95 | 38.94            |                  |                                       |       |
| 7       | 3.00                                       | 4.4                                        | 1.732                        | T <sub>1</sub> | 32.00 | 31.90 | 31.80 | 31.90            | 6.99             | 12.58                                 | 21.8  |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.90 | 38.90 | 38.87 | 38.89            |                  |                                       |       |
| 8       | 2.00                                       | 3.6                                        | 1.414                        | T <sub>1</sub> | 31.50 | 31.40 | 31.35 | 31.42            | 7.28             | 13.10                                 | 18.52 |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.75 | 38.70 | 38.65 | 38.70            |                  |                                       |       |
| 9       | 1.00                                       | 2.0                                        | 1.00                         | T <sub>1</sub> | 30.85 | 30.75 | 30.70 | 30.77            | 7.63             | 13.74                                 | 19.74 |
|         |                                            |                                            |                              | T <sub>2</sub> | 38.40 | 38.40 | 38.40 | 38.40            |                  |                                       |       |
|         |                                            |                                            |                              | T <sub>1</sub> |       |       |       |                  |                  |                                       |       |
|         |                                            |                                            |                              | T <sub>2</sub> |       |       |       |                  |                  |                                       |       |
|         |                                            |                                            |                              | T <sub>1</sub> |       |       |       |                  |                  |                                       |       |
|         |                                            |                                            |                              | T <sub>2</sub> |       |       |       |                  |                  |                                       |       |
|         |                                            |                                            |                              | T <sub>1</sub> |       |       |       |                  |                  |                                       |       |
|         |                                            |                                            |                              | T <sub>2</sub> |       |       |       |                  |                  |                                       |       |



# APPENDIX C

TEST DATA SHEET NUMBER 6

DATE 10-27-59

TANGENT TUBE MODEL WITH BURNERS

1-2 " ORIFICE(S), 6 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE           |                       |
|--------------------------|-------------------|------------------|-------------------|-----------------------|
| WET BULB TEMPERATURE     | <u>59.8</u> °F    | <u>61.6</u> °F   | <u>60.7</u> °F    |                       |
| DRY BULB TEMPERATURE     | <u>66.9</u> °F    | <u>68.7</u> °F   | <u>67.8</u> °F    |                       |
| BAROMETER                | <u>29.64</u> "Hg  | <u>29.65</u> "Hg | <u>29.645</u> "Hg |                       |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>68</u>         | GRAINS<br>1b. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 13.00                             | 28.00                             | 3.605               | T <sub>1</sub> | 36.10 | 36.30 | 36.25 | 36.22            | 7.01             | 12.62                        | 45.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.10 | 43.30 | 43.30 | 43.23            |                  |                              |       |
| 2       | 10.50                             | 23.00                             | 3.24                | T <sub>1</sub> | 33.75 | 33.50 | 33.42 | 33.55            | 7.35             | 13.24                        | 42.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.00 | 40.90 | 40.80 | 40.90            |                  |                              |       |
| 3       | 8.40                              | 18.9                              | 2.90                | T <sub>1</sub> | 33.30 | 33.35 | 33.35 | 33.33            | 7.65             | 13.78                        | 39.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.95 | 41.00 | 41.00 | 40.98            |                  |                              |       |
| 4       | 6.35                              | 15.2                              | 2.52                | T <sub>1</sub> | 33.42 | 33.40 | 33.51 | 33.44            | 7.91             | 14.25                        | 35.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.30 | 41.35 | 41.40 | 41.35            |                  |                              |       |
| 5       | 4.20                              | 10.3                              | 2.05                | T <sub>1</sub> | 33.50 | 33.65 | 33.95 | 33.80            | 8.09             | 14.56                        | 29.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.75 | 41.85 | 42.08 | 41.89            |                  |                              |       |
| 6       | 2.00                              | 5.75                              | 1.414               | T <sub>1</sub> | 33.80 | 33.90 | 34.00 | 33.90            | 8.60             | 15.50                        | 21.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.40 | 42.50 | 42.60 | 42.50            |                  |                              |       |
| 7       | 1.00                              | 4.00                              | 1.00                | T <sub>1</sub> | 33.90 | 33.85 | 33.80 | 33.85            | 9.03             | 16.28                        | 16.28 |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.85 | 42.90 | 42.85 | 42.88            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 6-A

DATE 11-20-59

TANGENT TUBE MODEL with BURNERS

1-2" ORIFICE(S), 6" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                       |
|--------------------------|-------------------|------------------|------------------|-----------------------|
| WET BULB TEMPERATURE     | <u>54.0</u> °F    | <u>54.0</u> °F   | <u>54.00</u> °F  |                       |
| DRY BULB TEMPERATURE     | <u>64.5</u> °F    | <u>65.0</u> °F   | <u>64.75</u> °F  |                       |
| BAROMETER                | <u>30.24</u> "Hg  | <u>30.24</u> "Hg | <u>30.24</u> "Hg |                       |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>45</u>        | GRAINS<br>1b. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 13.20                             | 27.5                              | 3.64                | T <sub>1</sub> | 32.00 | 32.05 | 32.10 | 32.05            | 7.12             | 12.82                        | 46.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.20 | 39.20 | 39.17            |                  |                              |       |
| 2       | 11.0                              | 23.5                              | 3.32                | T <sub>1</sub> | 32.05 | 32.30 | 32.40 | 32.25            | 7.43             | 13.38                        | 44.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.50 | 39.70 | 39.85 | 39.68            |                  |                              |       |
| 3       | 8.90                              | 18.5                              | 2.985               | T <sub>1</sub> | 32.70 | 32.90 | 33.15 | 32.92            | 7.48             | 13.49                        | 40.25 |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.20 | 40.40 | 40.60 | 40.40            |                  |                              |       |
| 4       | 6.30                              | 15.2                              | 2.57                | T <sub>1</sub> | 33.20 | 33.40 | 33.45 | 33.35            | 7.65             | 13.78                        | 34.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.90 | 41.00 | 40.10 | 41.00            |                  |                              |       |
| 5       | 3.00                              | 7.9                               | 1.732               | T <sub>1</sub> | 33.00 | 33.00 | 33.10 | 33.03            | 8.15             | 14.68                        | 25.45 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.10 | 41.15 | 31.30 | 31.18            |                  |                              |       |
| 6       | 1.50                              | 4.0                               | 1.225               | T <sub>1</sub> | 33.00 | 33.00 | 33.05 | 33.02            | 8.40             | 15.13                        | 18.51 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.40 | 41.40 | 41.45 | 41.42            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 7

DATE 10-27-59

TANGENT TUBE MODEL WITH BURNERS

1-2 ORIFICE(S), 10 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START                                 | FINISH           | AVERAGE                            |
|--------------------------|---------------------------------------|------------------|------------------------------------|
| WET BULB TEMPERATURE     | <u>161.6 °F</u> , <u>62.5 °F</u> ,    | <u>62.05 °F</u>  |                                    |
| DRY BULB TEMPERATURE     | <u>68.7 °F</u> , <u>69.3 °F</u> ,     | <u>69.0 °F</u>   |                                    |
| BAROMETER                | <u>29.65 "Hg</u> , <u>29.65 "Hg</u> , | <u>29.65 "Hg</u> |                                    |
| REAR WALL STEAM PRESSURE | <u>1 "Hg</u> GAGE , SPEC. HUM.        | <u>72</u>        | <u>GRAINS</u><br><u>10 DRY AIR</u> |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 13.40                             | 28.6                              | 3.66                | T <sub>1</sub> | 35.80 | 35.88 | 35.90 | 35.86            | 6.14             | 11.06                        | 40.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.00 | 42.00 | 42.00 | 42.00            |                  |                              |       |
| 2       | 11.60                             | 25.0                              | 3.406               | T <sub>1</sub> | 35.20 | 35.12 | 35.04 | 35.12            | 6.40             | 11.52                        | 39.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.50 | 41.45 | 41.52            |                  |                              |       |
| 3       | 10.20                             | 21.6                              | 3.195               | T <sub>1</sub> | 34.87 | 34.80 | 35.00 | 34.89            | 6.46             | 11.62                        | 37.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.35 | 41.30 | 41.40 | 41.35            |                  |                              |       |
| 4       | 8.35                              | 18.9                              | 2.89                | T <sub>1</sub> | 35.05 | 35.00 | 35.00 | 35.02            | 6.56             | 11.81                        | 34.15 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.55 | 41.58 | 41.58            |                  |                              |       |
| 5       | 6.35                              | 15.2                              | 2.52                | T <sub>1</sub> | 34.90 | 34.95 | 35.00 | 34.95            | 6.67             | 12.00                        | 30.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.62 | 41.60 | 41.65 | 41.62            |                  |                              |       |
| 6       | 4.80                              | 10.2                              | 2.07                | T <sub>1</sub> | 34.90 | 35.10 | 35.20 | 35.07            | 6.78             | 12.20                        | 25.25 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.80 | 41.85 | 41.90 | 41.85            |                  |                              |       |
| 7       | 2.00                              | 5.8                               | 1.414               | T <sub>1</sub> | 34.90 | 34.95 | 34.93 | 34.93            | 7.05             | 12.70                        | 17.95 |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.00 | 42.00 | 41.95 | 41.98            |                  |                              |       |
| 8       | 1.00                              | 4.0                               | 1.00                | T <sub>1</sub> | 34.60 | 34.50 | 34.30 | 34.47            | 7.41             | 13.36                        | 13.36 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.95 | 41.90 | 41.80 | 41.88            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C.

TEST DATA SHEET NUMBER 2-A

DATE 11-20-59

TANGENT TUBE MODEL W14 BURNERS

1-2 " ORIFICE(S), 10 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

START FINISH AVERAGE  
 WET BULB TEMPERATURE 54.0 °F, 54.5 °F, 54.25 °F  
 DRY BULB TEMPERATURE 65.0 °F, 64.8 °F, 64.9 °F  
 BAROMETER 30.24 "Hg, 30.24 "Hg, 30.24 "Hg  
 REAR WALL STEAM PRESSURE 1 "Hg GAGE, SPEC. HUM. 46 GRAINS  
 1b. DRY AIR

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 15.10                             | 30.0                              | 3.89                | T <sub>1</sub> | 34.95 | 35.00 | 34.90 | 34.95            | 5.67             | 10.21                        | 39.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.60 | 40.65 | 40.60 | 40.62            |                  |                              |       |
| 2       | 12.60                             | 26.0                              | 3.55                | T <sub>1</sub> | 34.60 | 34.57 | 34.45 | 34.54            | 5.93             | 10.69                        | 37.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.50 | 40.50 | 40.40 | 40.47            |                  |                              |       |
| 3       | 10.45                             | 21.5                              | 3.23                | T <sub>1</sub> | 34.20 | 34.15 | 34.18 | 34.18            | 6.14             | 11.05                        | 35.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.35 | 40.30 | 40.30 | 40.32            |                  |                              |       |
| 4       | 8.30                              | 17.7                              | 2.78                | T <sub>1</sub> | 33.20 | 33.40 | 33.45 | 33.35            | 6.23             | 11.22                        | 31.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.50 | 39.60 | 39.65 | 39.58            |                  |                              |       |
| 5       | 6.20                              | 14.40                             | 2.49                | T <sub>1</sub> | 34.00 | 34.10 | 34.00 | 34.03            | 6.22             | 11.20                        | 27.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.25 | 40.30 | 40.20 | 40.25            |                  |                              |       |
| 6       | 4.00                              | 9.1                               | 2.0                 | T <sub>1</sub> | 33.30 | 33.30 | 33.40 | 33.37            | 6.48             | 11.68                        | 23.36 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.80 | 39.85 | 39.90 | 39.85            |                  |                              |       |
| 7       | 2.00                              | 5.3                               | 1.414               | T <sub>1</sub> | 33.80 | 33.80 | 33.90 | 33.83            | 6.57             | 11.83                        | 16.73 |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.40 | 40.35 | 40.45 | 40.40            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 8

DATE 10-30-59

TANGENT TUBE MODEL WITH BURNERS

1-2" ORIFICE(S), 14 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START                                                                                             | FINISH           | AVERAGE          |
|--------------------------|---------------------------------------------------------------------------------------------------|------------------|------------------|
| WET BULB TEMPERATURE     | <u>57.1</u> °F                                                                                    | <u>57.5</u> °F   | <u>57.3</u> °F   |
| DRY BULB TEMPERATURE     | <u>67.5</u> °F                                                                                    | <u>68.5</u> °F   | <u>68.0</u> °F   |
| BAROMETER                | <u>30.48</u> "Hg                                                                                  | <u>30.50</u> "Hg | <u>30.40</u> "Hg |
| REAR WALL STEAM PRESSURE | <u>/</u> "Hg GAGE , SPEC. HUM. <u>53</u> <span style="float: right;">GRAINS<br/>16 DRY AIR</span> |                  |                  |

| RUN NO. | $\Delta H_F$<br>" H <sub>2</sub> O | $\Delta H_B$<br>" H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|------------------------------------|------------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                    |                                    |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 13.10                              | 28.50                              | 3.62                | T <sub>1</sub> | 35.68 | 35.60 | 35.70 | 35.66 | 4.87             | 8.77             | 31.75                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 40.55 | 40.50 | 40.55 | 40.53 |                  |                  |                              |
| 2       | 10.75                              | 24.00                              | 3.28                | T <sub>1</sub> | 34.40 | 34.40 | 34.40 | 34.40 | 5.00             | 9.00             | 29.55                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 39.40 | 39.40 | 39.40 | 39.40 |                  |                  |                              |
| 3       | 8.65                               | 19.80                              | 2.925               | T <sub>1</sub> | 34.60 | 34.60 | 34.60 | 34.60 | 5.10             | 9.18             | 26.87                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 39.70 | 39.70 | 39.70 | 39.70 |                  |                  |                              |
| 4       | 6.40                               | 16.00                              | 2.53                | T <sub>1</sub> | 34.60 | 34.60 | 34.70 | 34.63 | 5.22             | 9.40             | 23.80                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 39.80 | 39.85 | 39.90 | 39.85 |                  |                  |                              |
| 5       | 4.30                               | 10.90                              | 2.075               | T <sub>1</sub> | 34.60 | 34.78 | 34.80 | 34.73 | 5.34             | 9.60             | 19.90                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 40.00 | 40.10 | 40.10 | 40.07 |                  |                  |                              |
| 6       | 2.00                               | 6.00                               | 1.414               | T <sub>1</sub> | 34.55 | 34.60 | 34.65 | 34.60 | 5.60             | 10.09            | 14.28                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 40.20 | 40.20 | 40.20 | 40.20 |                  |                  |                              |
| 7       | 1.00                               | 4.00                               | 1.00                | T <sub>1</sub> | 34.15 | 34.10 | 34.10 | 34.12 | 5.92             | 10.66            | 10.66                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 40.08 | 40.05 | 40.00 | 40.04 |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 8-A

DATE 11-20-59

TANGENT TUBE MODEL With BURNERS

1-2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                        |
|--------------------------|-------------------|------------------|--------------------------------|
| WET BULB TEMPERATURE     | <u>54.5</u> °F    | <u>55.2</u> °F   | <u>54.85</u> °F                |
| DRY BULB TEMPERATURE     | <u>64.9</u> °F    | <u>64.8</u> °F   | <u>64.85</u> °F                |
| BAROMETER                | <u>30.24</u> "Hg  | <u>30.24</u> "Hg | <u>30.24</u> "Hg               |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  | <u>48</u> GRAINS<br>10 DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 14.50                             | 30.5                              | 3.81                | T <sub>1</sub> | 34.65 | 34.51 | 34.55 | 34.57 | 4.69             | 8.44             | 32.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.30 | 39.22 | 39.25 | 39.26 |                  |                  |                              |
| 2       | 12.50                             | 27.0                              | 3.54                | T <sub>1</sub> | 34.35 | 34.30 | 34.20 | 34.28 | 4.85             | 8.73             | 30.9                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.20 | 39.10 | 39.13 |                  |                  |                              |
| 3       | 10.40                             | 23.0                              | 3.23                | T <sub>1</sub> | 34.10 | 34.08 | 34.00 | 34.06 | 4.89             | 8.80             | 28.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.00 | 38.95 | 38.90 | 38.95 |                  |                  |                              |
| 4       | 8.30                              | 18.4                              | 2.88                | T <sub>1</sub> | 34.10 | 34.30 | 34.40 | 34.27 | 4.88             | 8.78             | 25.3                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.00 | 39.20 | 39.25 | 39.15 |                  |                  |                              |
| 5       | 6.20                              | 14.4                              | 2.49                | T <sub>1</sub> | 34.40 | 34.45 | 34.55 | 34.47 | 4.91             | 8.85             | 22.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.35 | 39.38 | 39.40 | 39.38 |                  |                  |                              |
| 6       | 4.00                              | 10.3                              | 2.00                | T <sub>1</sub> | 34.50 | 34.50 | 34.50 | 34.50 | 5.00             | 9.00             | 18.00                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.50 | 39.50 | 39.50 | 39.50 |                  |                  |                              |
| 7       | 2.00                              | 6.0                               | 1.414               | T <sub>1</sub> | 34.45 | 34.45 | 34.58 | 34.49 | 5.13             | 9.23             | 13.06                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.60 | 39.60 | 39.65 | 39.62 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 9

DATE 10-20-59

TANGENT TUBE MODEL WITH BURNERS

1-2 " ORIFICE(S), 18 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

START FINISH AVERAGE

WET BULB TEMPERATURE 55.2 °F, 54.0 °F, 54.6 °F

DRY BULB TEMPERATURE 64.8 °F, 64.0 °F, 64.4 °F

BAROMETER 30.24 "Hg, 30.24 "Hg, 30.24 "Hg

REAR WALL STEAM PRESSURE 1 "Hg GAGE, SPEC. HUM. 48 GRAINS  
lb DRY AIR

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 14.35                             | 30.5                              | 3.79                | T <sub>1</sub> | 35.48 | 35.65 | 35.75 | 35.63            | 3.77             | 6.79                         | 25.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.30 | 39.40 | 39.50 | 39.40            |                  |                              |       |
| 2       | 12.50                             | 27.5                              | 3.54                | T <sub>1</sub> | 35.12 | 34.95 | 35.00 | 35.02            | 3.99             | 7.18                         | 25.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 38.98 | 38.95 | 39.01            |                  |                              |       |
| 3       | 10.40                             | 23.0                              | 3.23                | T <sub>1</sub> | 35.20 | 35.30 | 35.35 | 35.28            | 3.99             | 7.18                         | 23.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.30 | 39.30 | 39.27            |                  |                              |       |
| 4       | 8.50                              | 18.5                              | 2.92                | T <sub>1</sub> | 35.28 | 35.28 | 35.22 | 35.26            | 4.02             | 7.24                         | 21.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.30 | 39.20 | 39.25 | 39.28            |                  |                              |       |
| 5       | 6.20                              | 14.5                              | 2.49                | T <sub>1</sub> | 35.20 | 35.15 | 35.12 | 35.16            | 4.09             | 7.36                         | 18.33 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.30 | 39.25 | 39.20 | 39.25            |                  |                              |       |
| 6       | 4.00                              | 10.0                              | 2.00                | T <sub>1</sub> | 35.30 | 35.40 | 35.46 | 35.39            | 4.09             | 7.36                         | 14.72 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.40 | 39.50 | 39.55 | 39.48            |                  |                              |       |
| 7       | 2.00                              | 6.0                               | 1.414               | T <sub>1</sub> | 35.35 | 35.33 | 35.33 | 35.33            | 4.24             | 7.63                         | 10.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.55 | 39.57 | 39.60 | 39.57            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 9-A

DATE 12-17-59

TANGENT TUBE MODEL With BURNERS

1-2 " ORIFICE(S), 18 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                                                          |
|--------------------------|-------------------|------------------|------------------|----------------------------------------------------------|
| WET BULB TEMPERATURE     | <u>56.3</u> °F    | <u>57.3</u> °F   | <u>56.8</u> °F   |                                                          |
| DRY BULB TEMPERATURE     | <u>66.5</u> °F    | <u>67.5</u> °F   | <u>67.0</u> °F   |                                                          |
| BAROMETER                | <u>30.13</u> "Hg  | <u>30.13</u> "Hg | <u>30.13</u> "Hg |                                                          |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                  | SPEC. HUM. <u>52</u> <small>GRAINS</small><br>lb DRY AIR |

| RUN NO. | $\Delta H_F$<br>" H <sub>2</sub> O | $\Delta H_B$<br>" H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|------------------------------------|------------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                    |                                    |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 11.7                               | 25.0                               | 3.42                | T <sub>1</sub> | 32.80 | 32.75 | 32.80 | 32.78            | 4.08             | 7.34                         | 25.1  |
|         |                                    |                                    |                     | T <sub>2</sub> | 36.90 | 36.82 | 36.86 | 36.86            |                  |                              |       |
| 2       | 10.3                               | 23.0                               | 3.21                | T <sub>1</sub> | 32.47 | 32.40 | 32.35 | 32.41            | 4.19             | 7.54                         | 24.2  |
|         |                                    |                                    |                     | T <sub>2</sub> | 36.65 | 36.60 | 36.55 | 36.60            |                  |                              |       |
| 3       | 8.45                               | 18.5                               | 2.91                | T <sub>1</sub> | 32.80 | 32.88 | 33.00 | 32.89            | 4.21             | 7.59                         | 22.1  |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.00 | 37.10 | 37.20 | 37.10            |                  |                              |       |
| 4       | 6.20                               | 15.2                               | 2.49                | T <sub>1</sub> | 32.70 | 32.65 | 32.70 | 32.68            | 4.40             | 7.92                         | 19.7  |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.10 | 37.05 | 37.10 | 37.08            |                  |                              |       |
| 5       | 4.00                               | 9.8                                | 2.00                | T <sub>1</sub> | 33.20 | 33.30 | 33.40 | 33.30            | 4.32             | 7.78                         | 15.5  |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.55 | 37.60 | 37.70 | 37.62            |                  |                              |       |
| 6       | 2.00                               | 5.8                                | 1.414               | T <sub>1</sub> | 32.90 | 32.92 | 32.92 | 32.91            | 4.54             | 8.16                         | 11.55 |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.45 | 37.45 | 37.45 | 37.45            |                  |                              |       |
| 7       | 1.00                               | 4.00                               | 1.00                | T <sub>1</sub> | 32.80 | 32.80 | 32.78 | 32.79            | 4.66             | 8.40                         | 8.40  |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.45 | 37.45 | 37.45 | 37.45            |                  |                              |       |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                    |                                    |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 10

DATE 11-20-59

TANGENT TUBE MODEL With BURNERS

1-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH                                                                         | AVERAGE          |
|--------------------------|-------------------|--------------------------------------------------------------------------------|------------------|
| WET BULB TEMPERATURE     | <u>54.0</u> °F    | <u>52.0</u> °F                                                                 | <u>53.0</u> °F   |
| DRY BULB TEMPERATURE     | <u>64.0</u> °F    | <u>64.0</u> °F                                                                 | <u>64.0</u> °F   |
| BAROMETER                | <u>30.24</u> "Hg  | <u>30.24</u> "Hg                                                               | <u>30.24</u> "Hg |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>42</u> <span style="float: right;">GRAINS<br/>lb. DRY AIR</span> |                  |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 15.00                             | 31.0                              | 3.875               | T <sub>1</sub> | 35.90 | 35.95 | 36.05 | 35.97 | 2.70             | 4.86             | 18.83                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.65 | 38.65 | 38.72 | 38.67 |                  |                  |                              |
| 2       | 12.30                             | 25.5                              | 3.51                | T <sub>1</sub> | 35.80 | 35.35 | 35.18 | 35.34 | 2.87             | 5.16             | 18.10                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.30 | 38.22 | 38.10 | 38.21 |                  |                  |                              |
| 3       | 10.50                             | 22.0                              | 3.24                | T <sub>1</sub> | 35.10 | 35.10 | 35.10 | 35.10 | 2.90             | 5.22             | 16.90                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.00 | 38.00 | 38.00 | 38.00 |                  |                  |                              |
| 4       | 8.30                              | 18.0                              | 2.88                | T <sub>1</sub> | 35.10 | 35.15 | 35.25 | 35.17 | 2.80             | 5.04             | 14.5                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.95 | 37.95 | 38.00 | 37.97 |                  |                  |                              |
| 5       | 6.20                              | 14.4                              | 2.49                | T <sub>1</sub> | 35.20 | 35.25 | 35.27 | 35.24 | 2.76             | 4.97             | 12.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.00 | 38.00 | 38.00 | 38.00 |                  |                  |                              |
| 6       | 4.10                              | 9.6                               | 2.025               | T <sub>1</sub> | 35.15 | 35.20 | 35.20 | 35.18 | 2.73             | 4.91             | 9.95                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.92 | 37.90 | 37.90 | 37.91 |                  |                  |                              |
| 7       | 2.00                              | 6.0                               | 1.414               | T <sub>1</sub> | 34.90 | 34.85 | 34.80 | 34.85 | 2.80             | 5.04             | 7.13                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.70 | 37.65 | 37.60 | 37.65 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 10-A

DATE 12-17-59

TANGENT TUBE MODEL With BURNERS

1-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                      |
|--------------------------|-------------------|------------------|------------------|----------------------|
| WET BULB TEMPERATURE     | <u>52.3</u> °F    | <u>52.7</u> °F   | <u>52.5</u> °F   |                      |
| DRY BULB TEMPERATURE     | <u>62.5</u> °F    | <u>62.7</u> °F   | <u>62.6</u> °F   |                      |
| BAROMETER                | <u>30.13</u> "Hg  | <u>30.13</u> "Hg | <u>30.13</u> "Hg |                      |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  | <u>52</u>        | GRAINS<br>16 DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.             |                  |                              |
| 1       | 12.65                             | 26.0                              | 3.56                | T <sub>1</sub> | 34.50 | 34.60 | 34.67 | 34.59            |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.00 | 37.10 | 37.20 | 37.10            | 2.51             | 4.51                         |
| 2       | 10.45                             | 23.0                              | 3.23                | T <sub>1</sub> | 34.60 | 34.60 | 34.70 | 34.63            |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.25 | 37.20 | 37.25 | 37.23            | 2.60             | 4.68                         |
| 3       | 8.55                              | 18.9                              | 2.92                | T <sub>1</sub> | 34.95 | 35.00 | 35.00 | 34.98            |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.55 | 37.60 | 37.55            | 2.58             | 4.65                         |
| 4       | 6.05                              | 15.0                              | 2.46                | T <sub>1</sub> | 34.95 | 34.90 | 34.80 | 34.88            |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.58 | 37.50 | 37.50 | 37.53            | 2.65             | 4.76                         |
| 5       | 4.00                              | 9.6                               | 2.00                | T <sub>1</sub> | 34.80 | 34.80 | 34.80 | 34.80            |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.40 | 37.40 | 37.40 | 37.40            | 2.60             | 4.68                         |
| 6       | 2.00                              | 6.5                               | 1.414               | T <sub>1</sub> | 34.13 | 34.22 | 34.35 | 34.23            |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.90 | 36.98 | 37.00 | 36.96            | 2.73             | 4.91                         |
| 7       | 1.00                              | 4.00                              | 1.00                | T <sub>1</sub> | 34.25 | 34.25 | 34.20 | 34.23            |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.00 | 37.00 | 36.90 | 36.97            | 2.74             | 4.93                         |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 10-13

DATE 3/10/60

TANGENT TUBE MODEL WITH BURNERS

1-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## • AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                               |
|--------------------------|-------------------|------------------|---------------------------------------|
| WET BULB TEMPERATURE     | <u>52.0</u> °F    | <u>52.6</u> °F   | <u>52.3</u> °F                        |
| DRY BULB TEMPERATURE     | <u>62.0</u> °F    | <u>65.2</u> °F   | <u>63.6</u> °F                        |
| BAROMETER                | <u>30.02</u> "Hg  | <u>30.02</u> "Hg | <u>30.02</u> "Hg                      |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>41</u> <u>GRAINS</u><br>lb DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.             |                  |                              |
| 1       | 12.8                              | 25.0                              | 3.58                | T <sub>1</sub> | 30.85 | 31.05 | 31.20 | 31.03            | 2.39             | 4.30                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.25 | 33.40 | 33.60 | 33.42            |                  |                              |
| 2       | 10.3                              | 19.1                              | 3.21                | T <sub>1</sub> | 31.03 | 31.08 | 31.10 | 31.07            | 2.66             | 4.79                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.70 | 33.70 | 33.75 | 33.73            |                  |                              |
| 3       | 8.4                               | 17.6                              | 2.90                | T <sub>1</sub> | 31.65 | 31.75 | 31.85 | 31.75            | 2.57             | 4.63                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.25 | 34.30 | 34.40 | 34.32            |                  |                              |
| 4       | 6.3                               | 13.0                              | 2.51                | T <sub>1</sub> | 31.80 | 31.90 | 31.95 | 31.88            | 2.67             | 4.81                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.50 | 34.55 | 34.60 | 34.55            |                  |                              |
| 5       | 4.2                               | 9.0                               | 2.05                | T <sub>1</sub> | 32.10 | 32.15 | 32.20 | 32.15            | 2.73             | 4.91                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.85 | 34.90 | 34.90 | 34.85            |                  |                              |
| 6       | 3.0                               | 6.2                               | 1.732               | T <sub>1</sub> | 32.15 | 32.10 | 32.15 | 32.13            | 2.78             | 5.00                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.90 | 34.90 | 34.93 | 34.91            |                  |                              |
| 7       | 2.0                               | 4.4                               | 1.414               | T <sub>1</sub> | 32.10 | 32.10 | 32.15 | 32.12            | 2.90             | 5.22                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.00 | 35.00 | 35.05 | 35.02            |                  |                              |
| 8       | 1.0                               | 2.0                               | 1.00                | T <sub>1</sub> | 32.05 | 32.08 | 32.05 | 32.06            | 3.01             | 5.42                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.05 | 35.10 | 35.05 | 35.07            |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 11

DATE 11-6-59

TANGENT TUBE MODEL Without BURNERS

3-2" ORIFICE(S), 6" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                                            |
|--------------------------|-------------------|------------------|------------------|--------------------------------------------|
| WET BULB TEMPERATURE     | <u>68.6</u> °F    | <u>70.2</u> °F   | <u>69.40</u> °F  |                                            |
| DRY BULB TEMPERATURE     | <u>73.7</u> °F    | <u>75.2</u> °F   | <u>74.35</u> °F  |                                            |
| BAROMETER                | <u>30.06</u> "Hg  | <u>30.06</u> "Hg | <u>30.06</u> "Hg |                                            |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                  | SPEC. HUM. <u>100</u> GRAINS<br>1b DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.             |                  |                              |
| 1       | 24.45                             | 6.30                              | 4.945               | T <sub>1</sub> | 38.83 | 38.92 | 39.00 | 38.92            | 4.81             | 8.66                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.65 | 43.74 | 43.80 | 43.73            |                  |                              |
| 2       | 20.65                             | 5.30                              | 4.25                | T <sub>1</sub> | 38.75 | 38.75 | 38.65 | 38.72            | 4.93             | 8.88                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.70 | 43.60 | 43.60 | 43.65            |                  |                              |
| 3       | 16.10                             | 4.80                              | 4.01                | T <sub>1</sub> | 38.50 | 38.57 | 38.50 | 38.52            | 4.85             | 8.83                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.30 | 43.40 | 43.40 | 43.37            |                  |                              |
| 4       | 12.50                             | 4.20                              | 3.54                | T <sub>1</sub> | 38.35 | 38.45 | 38.40 | 38.40            | 4.98             | 8.96                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.35 | 43.40 | 43.40 | 43.38            |                  |                              |
| 5       | 8.35                              | 4.00                              | 2.89                | T <sub>1</sub> | 38.35 | 38.30 | 38.30 | 38.32            | 5.11             | 9.20                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.45 | 43.40 | 43.43 | 43.43            |                  |                              |
| 6       | 4.25                              | 3.70                              | 2.06                | T <sub>1</sub> | 38.03 | 38.06 | 38.10 | 38.06            | 5.41             | 9.75                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.43 | 43.47 | 43.50 | 43.47            |                  |                              |
| 7       | 1.00                              | 2.25                              | 1.00                | T <sub>1</sub> | 37.55 | 37.43 | 37.38 | 37.45            | 5.89             | 10.60                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.40 | 43.35 | 43.28 | 43.34            |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 11-A

DATE 11-8-59

TANGENT TUBE MODEL WITHOUT BURNERS

3.2 " ORIFICE(S), 6 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START      | FINISH     | AVERAGE                         |
|--------------------------|------------|------------|---------------------------------|
| WET BULB TEMPERATURE     | 57.9 °F    | 56.5 °F    | 57.2 °F                         |
| DRY BULB TEMPERATURE     | 64.5 °F    | 63.5 °F    | 64.0 °F                         |
| BAROMETER                | 30.30 "Hg  | 30.30 "Hg  | 30.30 "Hg                       |
| REAR WALL STEAM PRESSURE | 1 "Hg GAGE | SPEC. HUM. | 59 <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 23.55                             | 5.8                               | 4.86                | T <sub>1</sub> | 32.70 | 32.65 | 32.75 | 32.70 | 5.40             | 9.72             | 47.25                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.10 | 38.05 | 38.15 | 38.10 |                  |                  |                              |
| 2       | 19.65                             | 4.85                              | 4.43                | T <sub>1</sub> | 32.20 | 32.22 | 32.18 | 32.20 | 5.60             | 10.10            | 44.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.80 | 37.80 | 37.80 | 37.80 |                  |                  |                              |
| 3       | 16.4                              | 4.40                              | 4.05                | T <sub>1</sub> | 32.20 | 32.25 | 32.20 | 32.22 | 5.68             | 10.22            | 41.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.90 | 37.90 | 37.90 | 37.90 |                  |                  |                              |
| 4       | 13.2                              | 4.00                              | 3.635               | T <sub>1</sub> | 32.30 | 32.25 | 32.27 | 32.27 | 5.78             | 10.41            | 37.85                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.05 | 38.05 | 38.05 | 38.05 |                  |                  |                              |
| 5       | 10.0                              | 3.70                              | 3.16                | T <sub>1</sub> | 32.30 | 32.20 | 32.20 | 32.23 | 5.95             | 10.72            | 33.9                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.20 | 38.15 | 38.15 | 38.18 |                  |                  |                              |
| 6       | 6.85                              | 2.90                              | 2.62                | T <sub>1</sub> | 32.20 | 32.20 | 32.20 | 32.20 | 6.10             | 10.99            | 28.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.30 | 38.30 | 38.30 | 38.30 |                  |                  |                              |
| 7       | 4.15                              | 2.40                              | 2.04                | T <sub>1</sub> | 32.15 | 32.15 | 32.20 | 32.18 | 6.25             | 11.27            | 23.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.40 | 38.40 | 38.45 | 38.43 |                  |                  |                              |
| 8       | 2.00                              | 2.00                              | 1.414               | T <sub>1</sub> | 32.00 | 32.07 | 32.10 | 32.06 | 6.42             | 11.58            | 16.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.45 | 38.50 | 38.50 | 38.48 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



APPENDIX C  
 TEST DATA SHEET NUMBER 12  
 DATE 11-6-59

TANGENT TUBE MODEL Without BURNERS

3-2" ORIFICE(S), 10 " FURNACE DEPTH, 2.114" FLOW METER

AMBIENT CONDITIONS

|                          | <u>START</u> | <u>FINISH</u>  | <u>AVERAGE</u>              |
|--------------------------|--------------|----------------|-----------------------------|
| WET BULB TEMPERATURE     | 70.2 °F      | 69.6 °F        | 69.9 °F                     |
| DRY BULB TEMPERATURE     | 75.0 °F      | 74.5 °F        | 74.75 °F                    |
| BAROMETER                | 30.06 "Hg    | 30.06 "Hg      | 30.06 "Hg                   |
| REAR WALL STEAM PRESSURE | 1 "Hg GAGE   | SPEC. HUM. 101 | <u>GRAINS</u><br>16 DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.             |                  |                              |
| 1       | 24.60                             | 6.3                               | 4.96                | T <sub>1</sub> | 39.65 | 39.40 | 39.15 | 39.40            | 3.78             | 6.80                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 43.35 | 43.20 | 43.00 | 43.18            |                  |                              |
| 2       | 20.35                             | 5.6                               | 4.51                | T <sub>1</sub> | 38.75 | 38.60 | 38.50 | 38.62            | 3.98             | 7.16                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.70 | 42.60 | 42.50 | 42.60            |                  |                              |
| 3       | 16.55                             | 5.0                               | 4.06                | T <sub>1</sub> | 38.40 | 38.40 | 38.35 | 38.38            | 4.10             | 7.38                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.50 | 42.50 | 42.45 | 42.48            |                  |                              |
| 4       | 12.60                             | 4.0                               | 3.54                | T <sub>1</sub> | 38.65 | 38.62 | 38.60 | 38.62            | 4.08             | 7.35                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.70 | 42.70 | 42.70 | 42.70            |                  |                              |
| 5       | 8.35                              | 3.7                               | 2.89                | T <sub>1</sub> | 38.15 | 38.18 | 38.25 | 38.19            | 4.22             | 7.60                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.40 | 42.40 | 42.43 | 42.41            |                  |                              |
| 6       | 4.10                              | 2.6                               | 2.025               | T <sub>1</sub> | 37.80 | 37.75 | 37.70 | 37.75            | 4.40             | 7.92                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 42.20 | 42.15 | 42.10 | 42.15            |                  |                              |
| 7       | 2.00                              | 2.3                               | 1.414               | T <sub>1</sub> | 37.40 | 37.40 | 37.40 | 37.40            | 4.49             | 8.08                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.90 | 41.90 | 41.87 | 41.89            |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 12-A

DATE 11-12-59

TANGENT TUBE MODEL WITHOUT BURNERS

3-2" ORIFICE(S), 10" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                               |
|--------------------------|-------------------|------------------|---------------------------------------|
| WET BULB TEMPERATURE     | <u>56.2</u> °F    | <u>60.0</u> °F   | <u>58.1</u> °F                        |
| DRY BULB TEMPERATURE     | <u>63.0</u> °F    | <u>65.0</u> °F   | <u>64.0</u> °F                        |
| BAROMETER                | <u>30.15</u> "Hg  | <u>30.15</u> "Hg | <u>30.15</u> "Hg                      |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>63</u> <u>GRAINS</u><br>1b DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 22.60                             | 5.3                               | 4.76                | T <sub>1</sub> | 31.85 | 31.90 | 32.00 | 31.92 | 3.97             | 7.15             | 34.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.80 | 35.87 | 36.00 | 35.89 |                  |                  |                              |
| 2       | 19.40                             | 4.9                               | 4.41                | T <sub>1</sub> | 31.80 | 31.80 | 31.80 | 31.80 | 4.13             | 7.44             | 32.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.93 | 35.93 | 35.93 | 35.93 |                  |                  |                              |
| 3       | 16.10                             | 4.4                               | 4.01                | T <sub>1</sub> | 32.00 | 31.95 | 31.93 | 31.96 | 4.20             | 7.56             | 30.3                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.15 | 36.15 | 36.18 | 36.16 |                  |                  |                              |
| 4       | 12.90                             | 4.0                               | 3.595               | T <sub>1</sub> | 32.02 | 32.01 | 32.02 | 32.02 | 4.28             | 7.70             | 27.65                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.30 | 36.30 | 36.30 |                  |                  |                              |
| 5       | 9.80                              | 3.8                               | 3.138               | T <sub>1</sub> | 32.15 | 32.20 | 32.20 | 32.18 | 4.36             | 7.85             | 24.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.50 | 36.55 | 36.58 | 36.54 |                  |                  |                              |
| 6       | 7.25                              | 3.3                               | 2.69                | T <sub>1</sub> | 32.45 | 32.50 | 32.55 | 32.50 | 4.40             | 7.92             | 21.3                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.85 | 36.90 | 36.95 | 36.90 |                  |                  |                              |
| 7       | 4.20                              | 3.0                               | 2.05                | T <sub>1</sub> | 32.50 | 32.55 | 32.60 | 32.55 | 4.52             | 8.14             | 16.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.03 | 37.08 | 37.10 | 37.07 |                  |                  |                              |
| 8       | 1.90                              | 2.0                               | 1.35                | T <sub>1</sub> | 32.40 | 32.35 | 32.35 | 32.37 | 4.76             | 8.57             | 11.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.15 | 37.10 | 37.15 | 37.13 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 13

DATE 10-6-59

TANGENT TUBE MODEL Without BURNERS

3-2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE           |                      |
|--------------------------|-------------------|------------------|-------------------|----------------------|
| WET BULB TEMPERATURE     | <u>69.6</u> °F    | <u>69.4</u> °F   | <u>69.5</u> °F    |                      |
| DRY BULB TEMPERATURE     | <u>74.5</u> °F    | <u>74.5</u> °F   | <u>74.5</u> °F    |                      |
| BAROMETER                | <u>30.06</u> "Hg  | <u>30.05</u> "Hg | <u>30.045</u> "Hg |                      |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                   |                      |
|                          |                   |                  |                   | GRAINS<br>16 DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 24.55                             | 5.8                               | 4.955               | T <sub>1</sub> | 38.75 | 38.80 | 39.00 | 38.85            | 3.03             | 5.45                         | 27.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.80 | 41.85 | 42.00 | 41.88            |                  |                              |       |
| 2       | 20.75                             | 5.3                               | 4.56                | T <sub>1</sub> | 38.45 | 38.50 | 38.50 | 38.48            | 3.22             | 5.80                         | 26.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.70 | 41.70 | 41.70 | 41.70            |                  |                              |       |
| 3       | 16.65                             | 4.4                               | 4.08                | T <sub>1</sub> | 38.30 | 38.40 | 38.35 | 38.35            | 3.25             | 5.85                         | 23.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.55 | 41.65 | 41.60 | 41.60            |                  |                              |       |
| 4       | 12.50                             | 4.0                               | 3.54                | T <sub>1</sub> | 38.40 | 38.35 | 38.35 | 38.37            | 3.28             | 5.90                         | 20.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.66 | 41.65 | 41.65 | 41.65            |                  |                              |       |
| 5       | 8.35                              | 3.6                               | 2.89                | T <sub>1</sub> | 38.50 | 38.40 | 38.40 | 38.43            | 3.30             | 5.94                         | 17.18 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.75 | 41.70 | 41.75 | 41.73            |                  |                              |       |
| 6       | 4.25                              | 2.9                               | 2.06                | T <sub>1</sub> | 38.15 | 38.10 | 38.10 | 38.12            | 3.44             | 6.19                         | 12.75 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.52 | 41.55 | 41.56            |                  |                              |       |
| 7       | 2.00                              | 2.3                               | 1.414               | T <sub>1</sub> | 37.98 | 37.90 | 37.85 | 37.91            | 3.51             | 6.32                         | 8.94  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.48 | 41.40 | 41.38 | 41.42            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 13-A

DATE 11-12-59

TANGENT TUBE MODEL WITHOUT BURNERS

3-2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                               |
|--------------------------|-------------------|------------------|---------------------------------------|
| WET BULB TEMPERATURE     | <u>60.0</u> °F    | <u>59.4</u> °F   | <u>59.7</u> °F                        |
| DRY BULB TEMPERATURE     | <u>65.0</u> °F    | <u>67.0</u> °F   | <u>66.0</u> °F                        |
| BAROMETER                | <u>30.16</u> "Hg  | <u>30.16</u> "Hg | <u>30.16</u> "Hg                      |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM        | <u>66</u> <u>GRAINS</u><br>lb DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 23.6                              | 5.8                               | 4.86                | T <sub>1</sub> | 32.80 | 32.85 | 32.90 | 32.85 | 3.44             | 6.19             | 30.1                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.28 | 36.29 | 36.30 | 36.29 |                  |                  |                              |
| 2       | 19.6                              | 4.9                               | 4.43                | T <sub>1</sub> | 32.50 | 32.35 | 32.37 | 32.41 | 3.55             | 6.39             | 28.3                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.05 | 35.92 | 35.92 | 35.96 |                  |                  |                              |
| 3       | 16.0                              | 4.4                               | 4.00                | T <sub>1</sub> | 32.88 | 32.95 | 33.00 | 32.94 | 3.55             | 6.39             | 25.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.45 | 36.47 | 36.55 | 36.49 |                  |                  |                              |
| 4       | 12.45                             | 4.0                               | 3.53                | T <sub>1</sub> | 32.75 | 32.80 | 32.80 | 32.78 | 3.62             | 6.51             | 23.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.40 | 36.40 | 36.40 | 36.40 |                  |                  |                              |
| 5       | 9.30                              | 3.7                               | 3.05                | T <sub>1</sub> | 33.00 | 32.90 | 32.80 | 32.90 | 3.70             | 6.66             | 20.3                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.70 | 36.60 | 36.50 | 36.60 |                  |                  |                              |
| 6       | 6.2                               | 3.4                               | 2.49                | T <sub>1</sub> | 33.50 | 33.50 | 33.50 | 33.50 | 3.60             | 6.48             | 16.15                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.10 | 37.10 | 37.10 | 37.10 |                  |                  |                              |
| 7       | 4.20                              | 2.6                               | 2.05                | T <sub>1</sub> | 33.10 | 33.20 | 33.30 | 33.20 | 3.71             | 6.68             | 13.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.85 | 36.90 | 36.98 | 36.91 |                  |                  |                              |
| 8       | 2.00                              | 2.0                               | 1.414               | T <sub>1</sub> | 33.35 | 33.30 | 33.20 | 33.28 | 3.80             | 6.84             | 9.68                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.10 | 37.10 | 37.05 | 37.08 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 14

DATE 11-7-59

TANGENT TUBE MODEL WITHOUT BURNERS

3-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                               |
|--------------------------|-------------------|------------------|---------------------------------------|
| WET BULB TEMPERATURE     | <u>57.0</u> °F    | <u>61.0</u> °F   | <u>59.0</u> °F                        |
| DRY BULB TEMPERATURE     | <u>64.0</u> °F    | <u>67.2</u> °F   | <u>65.6</u> °F                        |
| BAROMETER                | <u>30.27</u> "Hg  | <u>30.28</u> "Hg | <u>30.275</u> "Hg                     |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>64</u> <u>GRAINS</u><br>10 DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 24.8                              | 5.7                               | 4.98                | T <sub>1</sub> | 34.80 | 35.00 | 35.10 | 34.97            | 2.50             | 4.50                         | 22.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.30 | 37.50 | 37.60 | 37.47            |                  |                              |       |
| 2       | 19.4                              | 4.8                               | 4.40                | T <sub>1</sub> | 33.65 | 33.55 | 33.60 | 33.60            | 2.65             | 4.77                         | 21.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.20 | 36.25 | 36.25            |                  |                              |       |
| 3       | 16.0                              | 4.4                               | 4.00                | T <sub>1</sub> | 33.45 | 33.40 | 33.45 | 33.43            | 2.69             | 4.85                         | 19.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.15 | 36.10 | 36.10 | 36.12            |                  |                              |       |
| 4       | 12.8                              | 4.0                               | 3.58                | T <sub>1</sub> | 33.85 | 33.85 | 33.65 | 33.78            | 2.69             | 4.85                         | 17.35 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.50 | 36.50 | 36.40 | 36.47            |                  |                              |       |
| 5       | 8.95                              | 3.7                               | 2.99                | T <sub>1</sub> | 34.80 | 34.70 | 34.65 | 34.72            | 2.70             | 4.86                         | 14.55 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.40 | 37.38 | 37.42            |                  |                              |       |
| 6       | 5.45                              | 2.9                               | 2.335               | T <sub>1</sub> | 33.90 | 33.90 | 33.85 | 33.88            | 2.79             | 5.02                         | 11.72 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.70 | 36.70 | 36.60 | 36.67            |                  |                              |       |
| 7       | 3.65                              | 2.3                               | 1.91                | T <sub>1</sub> | 33.75 | 33.70 | 33.70 | 33.72            | 2.88             | 5.19                         | 9.90  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.60 | 36.60 | 36.60 | 36.60            |                  |                              |       |
| 8       | 2.00                              | 2.0                               | 1.414               | T <sub>1</sub> | 33.50 | 33.50 | 33.50 | 33.50            | 2.91             | 5.35                         | 7.56  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.50 | 36.47 | 36.43 | 36.47            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 14-A

DATE 11-13-59

TANGENT TUBE MODEL WITHOUT BURNERS

3-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                                    |
|--------------------------|-------------------|------------------|--------------------------------------------|
| WET. BULB TEMPERATURE    | <u>53.6</u> °F    | <u>59.2</u> °F   | <u>56.4</u> °F                             |
| DRY BULB TEMPERATURE     | <u>62.6</u> °F    | <u>66.0</u> °F   | <u>64.3</u> °F                             |
| BAROMETER                | <u>30.37</u> "Hg  | <u>30.37</u> "Hg | <u>30.37</u> "Hg                           |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>55</u> <sup>GRAINS</sup><br>lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.0                              | 5.3                               | 4.59                | T <sub>1</sub> | 31.20 | 31.10 | 31.10 | 31.13            | 2.74             | 4.93                         | 22.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.90 | 33.85 | 33.85 | 33.87            |                  |                              |       |
| 2       | 18.8                              | 4.9                               | 4.34                | T <sub>1</sub> | 30.85 | 30.95 | 30.90 | 30.90            | 2.85             | 5.13                         | 22.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.70 | 33.80 | 33.75 | 33.75            |                  |                              |       |
| 3       | 16.7                              | 4.4                               | 4.09                | T <sub>1</sub> | 31.00 | 31.05 | 31.15 | 31.07            | 2.90             | 5.22                         | 21.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.90 | 33.91 | 34.05 | 33.97            |                  |                              |       |
| 4       | 14.7                              | 4.0                               | 3.84                | T <sub>1</sub> | 31.50 | 31.68 | 31.70 | 31.61            | 2.82             | 5.08                         | 19.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.35 | 34.45 | 34.50 | 34.43            |                  |                              |       |
| 5       | 12.2                              | 3.8                               | 3.50                | T <sub>1</sub> | 31.75 | 31.80 | 31.85 | 31.80            | 2.85             | 5.13                         | 17.95 |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.60 | 34.65 | 34.70 | 34.65            |                  |                              |       |
| 6       | 10.05                             | 3.6                               | 3.20                | T <sub>1</sub> | 32.20 | 32.25 | 32.25 | 32.23            | 2.85             | 5.13                         | 16.40 |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.05 | 35.10 | 35.10 | 35.08            |                  |                              |       |
| 7       | 8.25                              | 3.3                               | 2.87                | T <sub>1</sub> | 32.40 | 32.40 | 32.75 | 32.38            | 2.85             | 5.13                         | 14.75 |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.25 | 35.25 | 35.20 | 35.23            |                  |                              |       |
| 8       | 6.00                              | 3.0                               | 2.45                | T <sub>1</sub> | 32.25 | 32.20 | 32.20 | 32.22            | 2.96             | 5.33                         | 13.05 |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.20 | 35.20 | 35.15 | 35.18            |                  |                              |       |
| 9       | 4.00                              | 2.6                               | 2.00                | T <sub>1</sub> | 32.30 | 32.35 | 32.40 | 32.35            | 3.00             | 5.40                         | 10.80 |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.30 | 35.35 | 35.40 | 35.35            |                  |                              |       |
| 10      | 2.00                              | 2.0                               | 1.414               | T <sub>1</sub> | 32.40 | 32.40 | 32.35 | 32.38            | 3.05             | 5.49                         | 7.76  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.45 | 35.45 | 35.40 | 35.43            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 15

DATE 11-8-59

TANGENT TUBE MODEL WITHOUT BURNERS

3-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

WET BULB TEMPERATURE 58.1 °F, 57.9 °F, 58.0 °F  
 DRY BULB TEMPERATURE 64.5 °F, 64.5 °F, 64.5 °F  
 BAROMETER 30.31 "Hg, 30.30 "Hg, 30.305 "Hg  
 REAR WALL STEAM PRESSURE 1 "Hg GAGE, SPEC. HUM. 61 GRAINS  
 1b DRY AIR

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 23.4                              | 5.2                               | 4.84                | T <sub>1</sub> | 32.30 | 32.40 | 32.50 | 32.40            | 2.67             | 4.80                         | 23.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.05 | 35.20 | 35.25 | 35.17            |                  |                              |       |
| 2       | 19.6                              | 4.6                               | 4.43                | T <sub>1</sub> | 32.05 | 32.05 | 31.95 | 32.02            | 2.90             | 5.22                         | 23.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.95 | 34.95 | 34.85 | 34.92            |                  |                              |       |
| 3       | 15.85                             | 4.1                               | 3.98                | T <sub>1</sub> | 31.70 | 31.70 | 31.65 | 31.68            | 2.88             | 5.18                         | 20.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.60 | 34.57 | 34.50 | 34.56            |                  |                              |       |
| 4       | 12.55                             | 4.0                               | 3.54                | T <sub>1</sub> | 31.77 | 31.78 | 31.72 | 31.76            | 2.86             | 5.15                         | 15.25 |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.65 | 34.65 | 34.55 | 34.62            |                  |                              |       |
| 5       | 9.40                              | 3.6                               | 3.07                | T <sub>1</sub> | 31.65 | 31.70 | 31.75 | 31.70            | 2.90             | 5.22                         | 16.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.55 | 34.60 | 34.65 | 34.60            |                  |                              |       |
| 6       | 6.70                              | 3.4                               | 2.59                | T <sub>1</sub> | 31.75 | 31.70 | 31.75 | 31.73            | 3.00             | 5.40                         | 14.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.75 | 34.70 | 34.75 | 34.73            |                  |                              |       |
| 7       | 4.10                              | 3.2                               | 2.05                | T <sub>1</sub> | 31.75 | 31.80 | 31.87 | 31.81            | 3.07             | 5.53                         | 11.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.80 | 34.90 | 34.93 | 34.88            |                  |                              |       |
| 8       | 2.00                              | 2.0                               | 1.414               | T <sub>1</sub> | 31.55 | 31.60 | 31.60 | 31.58            | 3.21             | 5.78                         | 8.16  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.77 | 34.80 | 34.80 | 34.79            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 15-A

DATE 11-13-59

TANGENT TUBE MODEL WITHOUT BURNERS

3-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                               |
|--------------------------|-------------------|------------------|---------------------------------------|
| WET BULB TEMPERATURE     | <u>59.2</u> °F    | <u>59.6</u> °F   | <u>59.4</u> °F                        |
| DRY BULB TEMPERATURE     | <u>66.0</u> °F    | <u>68.0</u> °F   | <u>67.0</u> °F                        |
| BAROMETER                | <u>30.37</u> "Hg  | <u>30.37</u> "Hg | <u>30.37</u> "Hg                      |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>63</u> <u>GRAINS</u><br>1b DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 22.5                              | 5.3                               | 4.75                | T <sub>1</sub> | 33.17 | 33.17 | 33.14 | 33.16            | 2.77             | 4.99                         | 23.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.95 | 35.95 | 35.90 | 35.93            |                  |                              |       |
| 2       | 18.8                              | 4.8                               | 4.34                | T <sub>1</sub> | 32.97 | 32.92 | 32.85 | 32.92            | 2.80             | 5.04                         | 21.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.80 | 35.80 | 35.55 | 35.72            |                  |                              |       |
| 3       | 16.75                             | 4.4                               | 4.09                | T <sub>1</sub> | 33.12 | 33.20 | 33.20 | 33.17            | 2.85             | 5.13                         | 20.95 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 36.00 | 36.06 | 36.02            |                  |                              |       |
| 4       | 14.35                             | 4.0                               | 3.79                | T <sub>1</sub> | 33.15 | 33.15 | 33.20 | 33.18            | 2.91             | 5.24                         | 19.85 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 36.07 | 36.10 | 36.09            |                  |                              |       |
| 5       | 12.45                             | 4.0                               | 3.53                | T <sub>1</sub> | 33.45 | 33.42 | 33.40 | 33.43            | 2.85             | 5.13                         | 15.10 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.25 | 36.25 | 36.30 | 36.28            |                  |                              |       |
| 6       | 10.35                             | 3.6                               | 3.22                | T <sub>1</sub> | 33.40 | 33.35 | 33.38 | 33.38            | 2.92             | 5.26                         | 16.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.30 | 36.30 | 36.70            |                  |                              |       |
| 7       | 8.30                              | 3.2                               | 2.88                | T <sub>1</sub> | 33.35 | 33.45 | 33.58 | 33.46            | 2.91             | 5.24                         | 15.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.30 | 36.50 | 36.37            |                  |                              |       |
| 8       | 6.25                              | 2.6                               | 2.50                | T <sub>1</sub> | 33.65 | 33.60 | 33.55 | 33.60            | 2.93             | 5.27                         | 13.18 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.60 | 36.52 | 36.48 | 36.53            |                  |                              |       |
| 9       | 4.00                              | 2.3                               | 2.00                | T <sub>1</sub> | 33.70 | 33.70 | 33.72 | 33.72            | 2.94             | 5.29                         | 10.58 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.60 | 36.67 | 36.70 | 36.66            |                  |                              |       |
| 10      | 2.00                              | 2.00                              | 1.414               | T <sub>1</sub> | 33.70 | 33.70 | 33.75 | 33.72            | 3.00             | 5.40                         | 7.64  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.70 | 36.70 | 36.75 | 36.72            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C.

TEST DATA SHEET NUMBER 16

DATE 1-6-60

TANGENT TUBE MODEL WITHOUT BURNERS

2-2" ORIFICE(S), 6 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH               | AVERAGE                            |
|--------------------------|-------------------|----------------------|------------------------------------|
| WET BULB TEMPERATURE     | <u>50.7</u> °F    | <u>51.0</u> °F       | <u>50.85</u> °F                    |
| DRY BULB TEMPERATURE     | <u>63.5</u> °F    | <u>62.5</u> °F       | <u>63.0</u> °F                     |
| BAROMETER                | <u>30.06</u> "Hg  | <u>29.96</u> "Hg     | <u>30.01</u> "Hg                   |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>36</u> | <u>GRAINS</u><br><u>16 DRY AIR</u> |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 19.7                              | 9.0                               | 4.44                | T <sub>1</sub> | 29.90 | 29.75 | 29.70 | 29.78 | 6.5              | 11.78            | 52.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.40 | 36.30 | 36.25 | 36.32 |                  |                  |                              |
| 2       | 16.8                              | 8.4                               | 4.045               | T <sub>1</sub> | 29.08 | 29.10 | 29.20 | 29.13 | 6.86             | 12.36            | 50.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 35.96 | 36.00 | 35.99 |                  |                  |                              |
| 3       | 14.6                              | 7.1                               | 3.82                | T <sub>1</sub> | 29.45 | 29.45 | 29.30 | 29.40 | 6.72             | 12.10            | 46.1                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.20 | 36.10 | 36.05 | 36.12 |                  |                  |                              |
| 4       | 12.3                              | 6.0                               | 3.51                | T <sub>1</sub> | 28.80 | 28.90 | 28.85 | 28.85 | 6.92             | 12.47            | 43.75                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.75 | 35.80 | 35.75 | 35.77 |                  |                  |                              |
| 5       | 10.3                              | 5.0                               | 3.21                | T <sub>1</sub> | 29.50 | 29.65 | 29.80 | 29.65 | 6.88             | 12.40            | 39.80                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.40 | 36.50 | 36.70 | 36.53 |                  |                  |                              |
| 6       | 8.3                               | 4.0                               | 2.88                | T <sub>1</sub> | 29.95 | 30.00 | 30.05 | 30.00 | 7.08             | 12.75            | 36.70                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.00 | 37.10 | 37.15 | 37.08 |                  |                  |                              |
| 7       | 6.3                               | 4.0                               | 2.51                | T <sub>1</sub> | 30.45 | 30.60 | 30.70 | 30.58 | 7.15             | 12.88            | 32.30                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.60 | 37.75 | 37.85 | 37.73 |                  |                  |                              |
| 8       | 4.85                              | 3.6                               | 2.20                | T <sub>1</sub> | 31.00 | 31.00 | 31.05 | 31.02 | 7.30             | 13.15            | 28.90                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.25 | 38.30 | 38.40 | 38.32 |                  |                  |                              |
| 9       | 3.50                              | 3.25                              | 1.87                | T <sub>1</sub> | 30.95 | 30.90 | 30.90 | 30.92 | 7.68             | 13.82            | 25.90                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.60 | 38.60 | 38.60 | 38.60 |                  |                  |                              |
| 10      | 2.00                              | 2.5                               | 1.414               | T <sub>1</sub> | 30.80 | 30.75 | 30.80 | 30.78 | 7.94             | 14.30            | 20.20                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.75 | 38.70 | 38.70 | 38.72 |                  |                  |                              |
| 11      | 1.00                              | 1.5                               | 1.00                | T <sub>1</sub> | 30.70 | 30.60 | 30.30 | 30.53 | 8.25             | 14.86            | 14.86                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.85 | 38.80 | 38.70 | 38.78 |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |       |                  |                  |                              |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |       |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 17

DATE 1-6-59

TANGENT TUBE MODEL Without BURNERS

2-2" ORIFICE(S), 10" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE           |                                            |
|--------------------------|-------------------|------------------|-------------------|--------------------------------------------|
| WET BULB TEMPERATURE     | <u>51.0</u> °F    | <u>50.00</u> °F  | <u>50.5</u> °F    |                                            |
| DRY BULB TEMPERATURE     | <u>62.5</u> °F    | <u>60.07</u> °F  | <u>61.6</u> °F    |                                            |
| BAROMETER                | <u>29.96</u> "Hg  | <u>29.99</u> "Hg | <u>29.945</u> "Hg |                                            |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                   | SPEC. HUM. <u>37</u> GRAINS<br>lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 19.9                              | 9.0                               | 4.46                | T <sub>1</sub> | 31.40 | 31.40 | 31.40 | 31.40            | 5.83             | 10.50                        | 46.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.20 | 37.25 | 37.23 | 37.23            |                  |                              |       |
| 2       | 17.0                              | 8.4                               | 4.13                | T <sub>1</sub> | 31.55 | 31.50 | 31.40 | 31.48            | 6.00             | 10.80                        | 44.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.50 | 37.45 | 37.48            |                  |                              |       |
| 3       | 14.5                              | 7.5                               | 3.81                | T <sub>1</sub> | 30.85 | 30.78 | 30.70 | 30.78            | 6.20             | 11.18                        | 42.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.00 | 37.00 | 36.95 | 36.98            |                  |                              |       |
| 4       | 12.4                              | 6.5                               | 3.52                | T <sub>1</sub> | 30.85 | 30.60 | 30.70 | 30.62            | 6.28             | 11.31                        | 39.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.90 | 36.90 | 36.90 | 36.90            |                  |                              |       |
| 5       | 10.3                              | 4.9                               | 3.21                | T <sub>1</sub> | 31.05 | 30.90 | 30.80 | 30.92            | 6.25             | 11.26                        | 36.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.25 | 37.15 | 37.10 | 37.17            |                  |                              |       |
| 6       | 8.3                               | 4.3                               | 2.88                | T <sub>1</sub> | 30.30 | 30.20 | 30.20 | 30.23            | 6.50             | 11.70                        | 33.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.80 | 36.70 | 36.70 | 36.73            |                  |                              |       |
| 7       | 6.2                               | 4.0                               | 2.49                | T <sub>1</sub> | 30.05 | 30.00 | 30.05 | 30.03            | 6.65             | 11.98                        | 29.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.70 | 36.65 | 36.70 | 36.68            |                  |                              |       |
| 8       | 4.85                              | 4.00                              | 2.20                | T <sub>1</sub> | 30.00 | 30.00 | 29.80 | 29.93            | 6.72             | 12.10                        | 26.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.70 | 36.70 | 36.55 | 36.65            |                  |                              |       |
| 9       | 3.10                              | 3.00                              | 1.76                | T <sub>1</sub> | 29.70 | 29.65 | 29.55 | 29.63            | 6.99             | 12.58                        | 22.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.65 | 36.65 | 36.55 | 36.62            |                  |                              |       |
| 10      | 2.00                              | 2.5                               | 1.41                | T <sub>1</sub> | 29.75 | 29.70 | 30.05 | 29.80            | 6.90             | 12.42                        | 17.57 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.70 | 36.80 | 36.90 | 36.80            |                  |                              |       |
| 11      | 1.00                              | 2.0                               | 1.00                | T <sub>1</sub> | 30.00 | 30.00 | 30.00 | 30.00            | 7.10             | 12.78                        | 12.78 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.10 | 37.10 | 37.10 | 37.10            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 18

DATE 3-8-60

TANGENT TUBE MODEL WITHOUT BURNERS

2-2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                                |
|--------------------------|-------------------|------------------|------------------|--------------------------------|
| WET BULB TEMPERATURE     | <u>48.0</u> °F    | <u>53.0</u> °F   | <u>50.5</u> °F   |                                |
| DRY BULB TEMPERATURE     | <u>60.0</u> °F    | <u>63.0</u> °F   | <u>61.5</u> °F   |                                |
| BAROMETER                | <u>30.17</u> "Hg  | <u>30.17</u> "Hg | <u>30.17</u> "Hg |                                |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                  |                                |
|                          |                   |                  |                  | <u>37</u> GRAINS<br>lb DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.0                              | 8.0                               | 4.54                | T <sub>1</sub> | 29.85 | 29.70 | 29.65 | 29.73            | 4.68             | 8.42                         | 38.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.50 | 34.40 | 34.32 | 34.41            |                  |                              |       |
| 2       | 17.2                              | 7.0                               | 4.15                | T <sub>1</sub> | 28.97 | 28.81 | 28.72 | 28.85            | 5.00             | 9.00                         | 37.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.95 | 33.80 | 33.80 | 33.85            |                  |                              |       |
| 3       | 14.7                              | 6.5                               | 3.84                | T <sub>1</sub> | 28.50 | 28.60 | 28.65 | 28.58            | 5.09             | 9.15                         | 35.15 |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.60 | 33.70 | 33.70 | 33.67            |                  |                              |       |
| 4       | 12.6                              | 5.3                               | 3.55                | T <sub>1</sub> | 28.70 | 28.65 | 28.60 | 28.65            | 5.13             | 9.24                         | 32.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.80 | 33.80 | 33.75 | 33.78            |                  |                              |       |
| 5       | 10.6                              | 4.8                               | 3.26                | T <sub>1</sub> | 29.60 | 29.70 | 30.00 | 29.80            | 4.90             | 8.82                         | 28.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.50 | 34.70 | 34.90 | 34.70            |                  |                              |       |
| 6       | 8.6                               | 4.0                               | 2.935               | T <sub>1</sub> | 30.05 | 30.10 | 30.30 | 30.15            | 4.95             | 8.91                         | 26.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.00 | 35.10 | 35.20 | 35.10            |                  |                              |       |
| 7       | 6.4                               | 3.5                               | 2.53                | T <sub>1</sub> | 30.80 | 30.95 | 31.15 | 30.95            | 5.00             | 9.00                         | 22.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.80 | 35.95 | 36.10 | 35.95            |                  |                              |       |
| 8       | 4.25                              | 3.0                               | 2.06                | T <sub>1</sub> | 31.25 | 31.30 | 31.30 | 31.28            | 5.12             | 9.22                         | 19.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.35 | 36.45 | 36.40 | 36.40            |                  |                              |       |
| 9       | 3.00                              | 2.0                               | 1.732               | T <sub>1</sub> | 31.30 | 31.32 | 31.30 | 31.31            | 5.25             | 9.45                         | 16.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.55 | 36.58 | 36.55 | 36.56            |                  |                              |       |
| 10      | 2.00                              | 1.5                               | 1.414               | T <sub>1</sub> | 31.00 | 30.95 | 30.90 | 30.95            | 5.53             | 9.95                         | 14.05 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.50 | 36.45 | 36.50 | 36.48            |                  |                              |       |
| 11      | 1.00                              | 1.0                               | 1.00                | T <sub>1</sub> | 30.55 | 30.45 | 30.35 | 30.45            | 5.85             | 10.54                        | 10.54 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.35 | 36.30 | 36.25 | 36.30            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C.

TEST DATA SHEET NUMBER 19

DATE 3-8-60

TANGENT TUBE MODEL Without BURNERS

2-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | <u>START</u>      | <u>FINISH</u>    | <u>AVERAGE</u>   |                              |
|--------------------------|-------------------|------------------|------------------|------------------------------|
| WET BULB TEMPERATURE     | <u>53.00</u> °F   | <u>54.3</u> °F   | <u>53.65</u> °F  |                              |
| DRY BULB TEMPERATURE     | <u>63.0</u> °F    | <u>62.8</u> °F   | <u>65.4</u> °F   |                              |
| BAROMETER                | <u>30.18</u> "Hg  | <u>30.18</u> "Hg | <u>30.18</u> "Hg |                              |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>42</u>        | <u>GRAINS</u><br>1b. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.8                              | 8.0                               | 4.67                | T <sub>1</sub> | 32.30 | 32.40 | 32.40 | 32.37            | 4.0              | 7.2                          | 33.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.40 | 36.40 | 36.37            |                  |                              |       |
| 2       | 16.8                              | 7.0                               | 4.10                | T <sub>1</sub> | 31.80 | 31.80 | 31.75 | 31.78            | 4.20             | 7.56                         | 31.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 36.00 | 35.95 | 35.98            |                  |                              |       |
| 3       | 14.75                             | 6.5                               | 3.84                | T <sub>1</sub> | 31.70 | 31.65 | 31.70 | 31.68            | 4.25             | 7.65                         | 29.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.95 | 35.90 | 35.95 | 35.93            |                  |                              |       |
| 4       | 12.6                              | 6.0                               | 3.55                | T <sub>1</sub> | 31.70 | 31.70 | 31.65 | 31.68            | 4.32             | 7.78                         | 27.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 36.00 | 36.00 | 36.00            |                  |                              |       |
| 5       | 10.5                              | 5.0                               | 3.24                | T <sub>1</sub> | 31.60 | 31.60 | 31.60 | 31.60            | 4.40             | 7.92                         | 25.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 36.00 | 36.00 | 36.00            |                  |                              |       |
| 6       | 8.35                              | 4.0                               | 2.89                | T <sub>1</sub> | 31.70 | 31.65 | 31.60 | 31.65            | 4.40             | 7.92                         | 22.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 36.05 | 36.00 | 36.05            |                  |                              |       |
| 7       | 5.70                              | 3.0                               | 2.39                | T <sub>1</sub> | 31.60 | 31.45 | 31.30 | 31.45            | 4.53             | 8.15                         | 19.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 35.95 | 35.90 | 35.98            |                  |                              |       |
| 8       | 4.20                              | 2.0                               | 2.05                | T <sub>1</sub> | 31.65 | 31.90 | 32.15 | 31.90            | 4.42             | 7.95                         | 16.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.15 | 36.30 | 36.50 | 36.32            |                  |                              |       |
| 9       | 3.00                              | 1.5                               | 1.732               | T <sub>1</sub> | 32.40 | 32.45 | 32.55 | 32.47            | 4.38             | 7.88                         | 13.68 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.80 | 36.85 | 36.90 | 36.85            |                  |                              |       |
| 10      | 2.00                              | 1.00                              | 1.414               | T <sub>1</sub> | 32.60 | 32.60 | 32.65 | 32.62            | 4.43             | 7.98                         | 11.22 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.00 | 37.05 | 37.10 | 37.05            |                  |                              |       |
| 11      | 1.00                              | 1.00                              | 1.00                | T <sub>1</sub> | 32.50 | 32.47 | 32.50 | 32.49            | 4.61             | 8.30                         | 8.30  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.10 | 37.10 | 37.10 | 37.10            |                  |                              |       |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |       |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 20

DATE 3-8-60

TANGENT TUBE MODEL WITHOUT BURNERS

2-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

START FINISH AVERAGE  
 WET BULB TEMPERATURE 54.3 °F, 54.0 °F, 54.15 °F  
 DRY BULB TEMPERATURE 67.8 °F, 63.5 °F, 65.65 °F  
 BAROMETER 30.18 "Hg, 30.18 "Hg, 30.18 "Hg  
 REAR WALL STEAM PRESSURE 1 "Hg GAGE, SPEC. HUM. 44 GRAINS  
 16 DRY AIR

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |      |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG. |
| 1       | 21.0                              | 9.0                               | 4.59                | T <sub>1</sub> | 35.70 | 35.20 | 35.10 | 35.20            | 3.57             | 6.43                         | 29.5 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.80 | 38.80 | 38.70 | 38.77            |                  |                              |      |
| 2       | 17.1                              | 8.0                               | 4.14                | T <sub>1</sub> | 34.70 | 34.70 | 34.40 | 34.33            | 3.84             | 6.92                         | 28.6 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.15 | 38.15 | 38.20 | 38.17            |                  |                              |      |
| 3       | 14.6                              | 7.0                               | 3.82                | T <sub>1</sub> | 34.25 | 34.10 | 34.00 | 34.12            | 3.91             | 7.04                         | 26.9 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.10 | 38.05 | 37.95 | 38.03            |                  |                              |      |
| 4       | 12.5                              | 6.0                               | 3.54                | T <sub>1</sub> | 33.65 | 33.65 | 33.50 | 33.60            | 4.03             | 7.25                         | 25.7 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.65 | 37.70 | 37.55 | 37.63            |                  |                              |      |
| 5       | 10.5                              | 5.0                               | 3.24                | T <sub>1</sub> | 33.15 | 33.10 | 33.10 | 33.12            | 4.15             | 7.47                         | 24.2 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.30 | 37.20 | 37.20 | 37.27            |                  |                              |      |
| 6       | 8.3                               | 4.0                               | 2.88                | T <sub>1</sub> | 33.20 | 33.15 | 33.10 | 33.15            | 4.13             | 7.44                         | 21.4 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.30 | 37.30 | 37.25 | 37.28            |                  |                              |      |
| 7       | 6.3                               | 3.0                               | 2.51                | T <sub>1</sub> | 33.05 | 33.10 | 33.12 | 33.09            | 4.19             | 7.54                         | 18.9 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.25 | 37.30 | 37.30 | 37.28            |                  |                              |      |
| 8       | 4.2                               | 2.0                               | 2.05                | T <sub>1</sub> | 33.05 | 33.00 | 33.00 | 33.02            | 4.25             | 7.65                         | 15.7 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.70 | 37.25 | 37.25 | 37.27            |                  |                              |      |
| 9       | 3.0                               | 2.5                               | 1.732               | T <sub>1</sub> | 32.90 | 32.85 | 32.80 | 32.85            | 4.04             | 7.20                         | 12.6 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.80 | 36.86 | 37.00 | 36.89            |                  |                              |      |
| 10      | 2.0                               | 1.0                               | 1.414               | T <sub>1</sub> | 32.75 | 32.70 | 32.70 | 32.72            | 4.40             | 7.92                         | 11.2 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.10 | 37.10 | 37.15 | 37.12            |                  |                              |      |
| 11      | 1.0                               | 1.0                               | 1.0                 | T <sub>1</sub> | 32.30 | 32.10 | 32.00 | 32.13            | 4.69             | 8.44                         | 8.44 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.90 | 36.80 | 36.75 | 36.32            |                  |                              |      |
|         |                                   |                                   |                     | T <sub>1</sub> |       |       |       |                  |                  |                              |      |
|         |                                   |                                   |                     | T <sub>2</sub> |       |       |       |                  |                  |                              |      |



# APPENDIX C

TEST DATA SHEET NUMBER 21

DATE 3-14-60

TANGENT TUBE MODEL WITH BURNERS

2-2 " ORIFICE(S), 6 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                              |
|--------------------------|-------------------|------------------|------------------|------------------------------|
| WET BULB TEMPERATURE     | <u>56.0</u> °F    | <u>54.5</u> °F   | <u>55.25</u> °F  |                              |
| DRY BULB TEMPERATURE     | <u>65.0</u> °F    | <u>63.2</u> °F   | <u>64.1</u> °F   |                              |
| BAROMETER                | <u>30.16</u> "Hg  | <u>30.16</u> "Hg | <u>30.16</u> "Hg |                              |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>51</u>        | <u>GRAINS</u><br>1b. DRY AIR |

| RUN NO. | $\Delta H_F$<br>" H <sub>2</sub> O | $\Delta H_B$<br>" H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|------------------------------------|------------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                    |                                    |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 23.7                               | 13.7                               | 4.87                | T <sub>1</sub> | 34.40 | 34.40 | 34.40 | 34.40 | 4.73             | 8.52             | 40.6                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 39.10 | 39.15 | 39.13 | 39.13 |                  |                  |                              |
| 2       | 19.8                               | 12.3                               | 4.45                | T <sub>1</sub> | 34.50 | 34.50 | 34.50 | 34.50 | 4.85             | 8.73             | 38.8                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 39.35 | 39.36 | 39.35 | 39.35 |                  |                  |                              |
| 3       | 16.6                               | 10.0                               | 4.08                | T <sub>1</sub> | 32.85 | 32.90 | 32.85 | 32.87 | 4.90             | 8.82             | 36.0                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.80 | 37.80 | 37.70 | 37.77 |                  |                  |                              |
| 4       | 14.7                               | 9.0                                | 3.84                | T <sub>1</sub> | 32.80 | 32.80 | 32.80 | 32.80 | 4.95             | 8.91             | 34.2                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.75 | 37.75 | 37.75 | 37.75 |                  |                  |                              |
| 5       | 12.6                               | 8.0                                | 3.55                | T <sub>1</sub> | 32.70 | 32.68 | 32.60 | 32.65 | 5.00             | 9.00             | 31.9                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.70 | 37.65 | 37.60 | 37.65 |                  |                  |                              |
| 6       | 10.6                               | 7.3                                | 3.26                | T <sub>1</sub> | 32.55 | 32.50 | 32.75 | 32.60 | 5.07             | 9.12             | 29.7                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.60 | 37.60 | 37.80 | 37.67 |                  |                  |                              |
| 7       | 8.4                                | 5.3                                | 2.90                | T <sub>1</sub> | 32.75 | 32.73 | 32.65 | 32.71 | 5.10             | 9.18             | 26.6                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.85 | 37.83 | 37.75 | 37.81 |                  |                  |                              |
| 8       | 6.3                                | 4.0                                | 2.51                | T <sub>1</sub> | 32.75 | 32.80 | 32.85 | 32.80 | 5.17             | 9.30             | 23.4                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.90 | 38.00 | 38.00 | 37.97 |                  |                  |                              |
| 9       | 4.2                                | 3.0                                | 2.05                | T <sub>1</sub> | 32.90 | 32.90 | 33.00 | 32.97 | 5.17             | 9.30             | 19.1                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 38.10 | 38.13 | 38.20 | 38.14 |                  |                  |                              |
| 10      | 3.0                                | 2.0                                | 1.732               | T <sub>1</sub> | 33.10 | 33.10 | 33.30 | 33.17 | 5.25             | 9.45             | 16.4                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 38.45 | 38.37 | 38.50 | 38.42 |                  |                  |                              |
| 11      | 2.0                                | 1.0                                | 1.414               | T <sub>1</sub> | 33.60 | 33.65 | 33.70 | 33.65 | 5.20             | 9.36             | 13.25                        |
|         |                                    |                                    |                     | T <sub>2</sub> | 38.80 | 38.90 | 38.85 | 38.85 |                  |                  |                              |
| 12      | 1.0                                | —                                  | 1.0                 | T <sub>1</sub> | 33.35 | 33.30 | 33.30 | 33.32 | 5.42             | 9.75             | 9.75                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 38.75 | 38.72 | 38.75 | 38.74 |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 22

DATE 3-14-60

TANGENT TUBE MODEL With BURNERS

2-2" ORIFICE(S), 10" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

WET BULB TEMPERATURE 54.5 °F, 52.5 °F, 53.5 °F  
 DRY BULB TEMPERATURE 63.2 °F, 63.0 °F, 63.1 °F  
 BAROMETER 30.16 "Hg, 30.16 "Hg, 30.16 "Hg  
 REAR WALL STEAM PRESSURE 1 "Hg GAGE, SPEC. HUM. 46 GRAINS  
10 DRY AIR

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 23.7                              | 14.0                              | 4.87                | T <sub>1</sub> | 35.03 | 35.00 | 35.00 | 35.01            | 3.57             | 6.42                         | 31.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.60 | 38.55 | 38.55 | 38.58            |                  |                              |       |
| 2       | 19.9                              | 12.2                              | 4.46                | T <sub>1</sub> | 34.50 | 34.50 | 34.60 | 34.53            | 3.75             | 6.75                         | 30.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.25 | 38.25 | 38.30 | 38.28            |                  |                              |       |
| 3       | 14.8                              | 9.6                               | 4.10                | T <sub>1</sub> | 34.40 | 34.40 | 34.50 | 34.43            | 3.80             | 6.84                         | 28.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.20 | 38.20 | 38.30 | 38.23            |                  |                              |       |
| 4       | 14.6                              | 9.0                               | 3.82                | T <sub>1</sub> | 34.40 | 34.45 | 34.50 | 34.45            | 3.83             | 6.90                         | 27.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.25 | 38.20 | 38.30 | 38.28            |                  |                              |       |
| 5       | 12.6                              | 7.9                               | 3.55                | T <sub>1</sub> | 34.75 | 34.90 | 34.90 | 34.85            | 3.78             | 6.80                         | 24.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.50 | 38.70 | 38.70 | 38.63            |                  |                              |       |
| 6       | 10.5                              | 6.75                              | 3.24                | T <sub>1</sub> | 34.97 | 35.00 | 35.00 | 34.99            | 3.81             | 6.86                         | 22.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.80 | 38.80 | 38.80 | 38.80            |                  |                              |       |
| 7       | 8.4                               | 4.9                               | 2.90                | T <sub>1</sub> | 34.90 | 34.90 | 34.95 | 34.92            | 3.86             | 6.95                         | 20.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.75 | 38.80 | 38.80 | 38.78            |                  |                              |       |
| 8       | 6.3                               | 4.0                               | 2.51                | T <sub>1</sub> | 34.90 | 34.90 | 34.90 | 34.90            | 3.95             | 7.11                         | 17.85 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.85 | 38.85 | 38.85 | 38.85            |                  |                              |       |
| 9       | 4.2                               | 3.0                               | 2.05                | T <sub>1</sub> | 34.90 | 34.90 | 34.95 | 34.93            | 3.97             | 7.15                         | 14.65 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.90 | 38.90 | 38.90 | 38.90            |                  |                              |       |
| 10      | 3.0                               | 2.0                               | 1.732               | T <sub>1</sub> | 34.90 | 34.90 | 34.90 | 34.90            | 4.04             | 7.27                         | 12.60 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.93 | 38.93 | 38.95 | 38.94            |                  |                              |       |
| 11      | 2.0                               | 1.0                               | 1.414               | T <sub>1</sub> | 34.70 | 34.70 | 34.70 | 34.70            | 4.17             | 7.51                         | 10.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.90 | 38.87 | 38.85 | 38.87            |                  |                              |       |
| 12      | 1.0                               | —                                 | 1.0                 | T <sub>1</sub> | 34.45 | 34.45 | 34.45 | 34.45            | 4.30             | 7.74                         | 7.74  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.75 | 38.75 | 38.75 | 38.75            |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 23

DATE 3-17-60

TANGENT TUBE MODEL WITH BURNERS

2.2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                             |
|--------------------------|-------------------|------------------|------------------|-----------------------------|
| WET BULB TEMPERATURE     | <u>58.0</u> °F    | <u>56.5</u> °F   | <u>57.25</u> °F  |                             |
| DRY BULB TEMPERATURE     | <u>64.5</u> °F    | <u>64.5</u> °F   | <u>64.5</u> °F   |                             |
| BAROMETER                | <u>29.83</u> "Hg  | <u>29.83</u> "Hg | <u>29.83</u> "Hg |                             |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>58</u>        | <u>GRAINS</u><br>lb DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta \dot{T}$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                        |                              | AVG.  |
| 1       | 23.6                              | 14.4                              | 4.86                | T <sub>1</sub> | 36.40 | 36.50 | 36.40 | 36.50            | 2.50                   | 4.50                         | 21.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.90 | 39.00 | 39.10 | 39.00            |                        |                              |       |
| 2       | 19.0                              | 12.2                              | 4.36                | T <sub>1</sub> | 36.55 | 36.40 | 36.30 | 36.42            | 2.71                   | 4.88                         | 21.75 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.13 | 39.05 | 39.13            |                        |                              |       |
| 3       | 16.8                              | 10.2                              | 4.10                | T <sub>1</sub> | 36.50 | 36.55 | 36.57 | 36.54            | 2.68                   | 4.82                         | 20.25 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.20 | 39.25 | 39.22            |                        |                              |       |
| 4       | 14.7                              | 9.0                               | 3.54                | T <sub>1</sub> | 35.35 | 35.37 | 35.35 | 35.36            | 2.90                   | 5.22                         | 20.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.25 | 38.27 | 38.25 | 38.26            |                        |                              |       |
| 5       | 12.4                              | 7.9                               | 3.52                | T <sub>1</sub> | 35.47 | 35.50 | 35.55 | 35.81            | 2.90                   | 5.22                         | 18.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.37 | 38.40 | 38.45 | 38.41            |                        |                              |       |
| 6       | 10.5                              | 6.4                               | 3.24                | T <sub>1</sub> | 35.70 | 35.70 | 35.75 | 35.72            | 2.85                   | 5.13                         | 16.6  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.50 | 38.60 | 38.60 | 38.57            |                        |                              |       |
| 7       | 8.4                               | 5.3                               | 2.90                | T <sub>1</sub> | 35.80 | 35.80 | 35.80 | 35.80            | 2.86                   | 5.15                         | 14.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.65 | 38.68 | 38.66 | 38.66            |                        |                              |       |
| 8       | 6.3                               | 4.4                               | 2.51                | T <sub>1</sub> | 35.65 | 35.67 | 35.67 | 35.66            | 2.97                   | 5.35                         | 13.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.65 | 38.60 | 38.63 | 38.63            |                        |                              |       |
| 9       | 4.1                               | 3.6                               | 2.025               | T <sub>1</sub> | 35.30 | 35.30 | 35.30 | 35.30            | 3.05                   | 5.49                         | 11.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.75 | 38.35 | 38.35 | 38.35            |                        |                              |       |
| 10      | 3.0                               | 3.0                               | 1.732               | T <sub>1</sub> | 35.25 | 35.25 | 35.25 | 35.25            | 3.08                   | 5.54                         | 9.60  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.33 | 38.35 | 38.30 | 38.33            |                        |                              |       |
| 11      | 2.0                               | 2.0                               | 1.414               | T <sub>1</sub> | 34.90 | 34.90 | 34.87 | 34.89            | 3.15                   | 5.67                         | 8.00  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.05 | 38.05 | 38.02 | 38.04            |                        |                              |       |
| 12      | 1.0                               | 1.0                               | 1.00                | T <sub>1</sub> | 34.40 | 34.40 | 34.35 | 34.38            | 3.30                   | 5.94                         | 5.94  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.70 | 37.70 | 37.65 | 37.68            |                        |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 24

DATE 3-17-60

TANGENT TUBE MODEL With BURNERS

2-2 ORIFICE(S), 1/8 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START      | FINISH     | AVERAGE               |
|--------------------------|------------|------------|-----------------------|
| WET BULB TEMPERATURE     | 56.5°F     | 56.5°F     | 56.5°F                |
| DRY BULB TEMPERATURE     | 64.5°F     | 65.0°F     | 64.75°F               |
| BAROMETER                | 29.83"Hg   | 29.83"Hg   | 29.83"Hg              |
| REAR WALL STEAM PRESSURE | 1 "Hg GAGE | SPEC. HUM. | 55                    |
|                          |            |            | GRAINS<br>lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 23.7                              | 14.4                              | 4.87                | T <sub>1</sub> | 32.38 | 32.45 | 32.50 | 32.44            | 2.23             | 4.01                         | 19.55 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.60 | 39.70 | 39.70 | 39.67            |                  |                              |       |
| 2       | 19.7                              | 12.2                              | 4.45                | T <sub>1</sub> | 32.20 | 32.15 | 32.15 | 32.17            | 2.35             | 4.23                         | 18.80 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.55 | 39.50 | 39.50 | 39.52            |                  |                              |       |
| 3       | 16.8                              | 9.6                               | 4.10                | T <sub>1</sub> | 32.10 | 32.10 | 32.10 | 32.10            | 2.40             | 4.32                         | 17.70 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.50 | 39.50 | 39.50 | 39.50            |                  |                              |       |
| 4       | 14.7                              | 9.0                               | 3.84                | T <sub>1</sub> | 32.00 | 32.00 | 32.00 | 32.00            | 2.45             | 4.41                         | 16.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.45 | 39.45 | 39.45 | 39.45            |                  |                              |       |
| 5       | 12.6                              | 8.4                               | 3.55                | T <sub>1</sub> | 32.05 | 32.10 | 32.10 | 32.08            | 2.42             | 4.36                         | 15.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.50 | 39.50 | 39.50 | 39.50            |                  |                              |       |
| 6       | 10.5                              | 6.8                               | 3.24                | T <sub>1</sub> | 32.05 | 32.05 | 32.00 | 32.03            | 2.40             | 4.32                         | 14.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.45 | 39.45 | 39.40 | 39.43            |                  |                              |       |
| 7       | 8.4                               | 4.9                               | 2.90                | T <sub>1</sub> | 36.60 | 36.70 | 36.75 | 36.68            | 2.50             | 4.50                         | 13.05 |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.15 | 39.20 | 39.20 | 39.18            |                  |                              |       |
| 8       | 6.2                               | 4.0                               | 2.49                | T <sub>1</sub> | 36.80 | 36.85 | 36.90 | 36.85            | 2.48             | 4.38                         | 10.9  |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.25 | 39.30 | 39.30 | 39.28            |                  |                              |       |
| 9       | 4.2                               | 3.6                               | 2.05                | T <sub>1</sub> | 36.60 | 36.60 | 36.60 | 36.60            | 2.50             | 4.50                         | 7.8   |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.10 | 39.10 | 39.10            |                  |                              |       |
| 10      | 3.0                               | 3.0                               | 1.732               | T <sub>1</sub> | 36.70 | 36.65 | 36.60 | 36.65            | 2.50             | 4.50                         | 7.8   |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.15 | 39.10 | 39.15            |                  |                              |       |
| 11      | 2.0                               | 2.0                               | 1.414               | T <sub>1</sub> | 36.30 | 36.30 | 36.25 | 36.28            | 2.54             | 4.57                         | 6.46  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.85 | 38.80 | 38.80 | 38.82            |                  |                              |       |
| 12      | 1.0                               | 1.0                               | 1.00                | T <sub>1</sub> | 35.70 | 35.65 | 35.60 | 35.65            | 2.70             | 4.86                         | 4.86  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.40 | 38.35 | 38.30 | 38.35            |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 25

DATE 3-17-60

TANGENT TUBE MODEL WITH BURNERS

2-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                   |
|--------------------------|-------------------|------------------|------------------|-------------------|
| WET BULB TEMPERATURE     | <u>56.5</u> °F    | <u>56.5</u> °F   | <u>56.5</u> °F   |                   |
| DRY BULB TEMPERATURE     | <u>65.0</u> °F    | <u>65.0</u> °F   | <u>65.0</u> °F   |                   |
| BAROMETER                | <u>29.83</u> "Hg  | <u>29.83</u> "Hg | <u>29.83</u> "Hg |                   |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>54</u> GRAINS | <u>16</u> DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.             |                  |                              |
| 1       | 24.0                              | 13.7                              | 4.90                | T <sub>1</sub> | 37.35 | 37.40 | 37.40 | 37.38            | 1.77             | 3.19                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.15 | 39.20 | 39.15            |                  |                              |
| 2       | 19.8                              | 12.2                              | 4.45                | T <sub>1</sub> | 39.15 | 37.10 | 37.10 | 37.12            | 1.91             | 3.44                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.05 | 39.05 | 39.00 | 39.03            |                  |                              |
| 3       | 16.8                              | 9.6                               | 4.10                | T <sub>1</sub> | 37.05 | 37.05 | 37.00 | 37.03            | 1.90             | 3.42                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.95 | 38.95 | 38.90 | 38.93            |                  |                              |
| 4       | 14.65                             | 9.0                               | 3.83                | T <sub>1</sub> | 37.15 | 37.15 | 37.15 | 37.15            | 1.90             | 3.42                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.05 | 39.05 | 39.05 | 39.05            |                  |                              |
| 5       | 12.6                              | 7.8                               | 3.55                | T <sub>1</sub> | 37.15 | 37.20 | 37.20 | 37.18            | 1.92             | 3.46                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.10 | 39.10 | 39.10            |                  |                              |
| 6       | 10.5                              | 6.8                               | 3.24                | T <sub>1</sub> | 37.20 | 37.20 | 37.20 | 37.20            | 1.92             | 3.46                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.10 | 39.15 | 39.12            |                  |                              |
| 7       | 8.4                               | 5.3                               | 2.90                | T <sub>1</sub> | 37.30 | 37.30 | 37.35 | 37.32            | 1.90             | 3.42                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.20 | 39.25 | 39.22            |                  |                              |
| 8       | 6.3                               | 4.0                               | 2.51                | T <sub>1</sub> | 37.30 | 37.30 | 37.25 | 37.28            | 1.90             | 3.42                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.20 | 39.15 | 39.18            |                  |                              |
| 9       | 4.2                               | 3.0                               | 2.05                | T <sub>1</sub> | 37.15 | 37.10 | 37.05 | 37.10            | 1.90             | 3.42                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.00 | 39.00 | 39.00 | 39.00            |                  |                              |
| 10      | 3.0                               | 2.6                               | 1.732               | T <sub>1</sub> | 36.70 | 36.70 | 36.65 | 36.68            | 1.93             | 3.47                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.62 | 38.60 | 38.60 | 38.61            |                  |                              |
| 11      | 2.0                               | 2.0                               | 1.414               | T <sub>1</sub> | 36.40 | 36.40 | 36.40 | 36.40            | 1.90             | 3.42                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.30 | 38.30 | 38.30 | 38.30            |                  |                              |
| 12      | 1.0                               | 1.0                               | 1.00                | T <sub>1</sub> | 36.15 | 36.05 | 36.00 | 36.07            | 2.00             | 3.60                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.15 | 38.05 | 38.00 | 38.07            |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 26

DATE 3-19-60

TANGENT TUBE MODEL WITH BURNERS

3-2" ORIFICE(S), 6" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START      | FINISH     | AVERAGE               |
|--------------------------|------------|------------|-----------------------|
| WET BULB TEMPERATURE     | 58.5 °F    | 60.0 °F    | 59.25 °F              |
| DRY BULB TEMPERATURE     | 66.5 °F    | 68.9 °F    | 67.7 °F               |
| BAROMETER                | 29.77 "Hg  | 29.72 "Hg  | 29.72 "Hg             |
| REAR WALL STEAM PRESSURE | 1 "Hg GAGE | SPEC. HUM. | 62                    |
|                          |            |            | GRAINS<br>1b. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 21.8                              | 6.5                               | 4.67                | T <sub>1</sub> | 37.10 | 37.10 | 37.10 | 37.10 | 3.50             | 6.30             | 29.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.60 | 40.60 | 40.60 | 40.60 |                  |                  |                              |
| 2       | 18.5                              | 5.3                               | 4.70                | T <sub>1</sub> | 35.80 | 35.80 | 35.80 | 35.80 | 3.60             | 6.48             | 27.9                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.40 | 39.40 | 39.40 | 39.40 |                  |                  |                              |
| 3       | 16.8                              | 4.8                               | 4.10                | T <sub>1</sub> | 35.80 | 35.80 | 35.80 | 35.80 | 3.65             | 6.57             | 26.9                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.45 | 39.45 | 39.45 | 39.45 |                  |                  |                              |
| 4       | 14.6                              | 4.4                               | 3.82                | T <sub>1</sub> | 35.90 | 36.00 | 35.95 | 35.95 | 3.66             | 6.59             | 25.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.60 | 39.63 | 39.60 | 39.61 |                  |                  |                              |
| 5       | 12.4                              | 4.0                               | 3.52                | T <sub>1</sub> | 35.35 | 35.70 | 35.30 | 35.32 | 3.90             | 7.02             | 24.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.25 | 39.25 | 39.20 | 39.22 |                  |                  |                              |
| 6       | 10.55                             | 3.6                               | 3.25                | T <sub>1</sub> | 35.08 | 35.08 | 35.05 | 35.07 | 3.98             | 7.16             | 23.3                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.08 | 39.03 | 39.04 | 39.05 |                  |                  |                              |
| 7       | 8.50                              | 3.2                               | 2.92                | T <sub>1</sub> | 35.10 | 35.15 | 35.20 | 35.15 | 3.98             | 7.16             | 20.9                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.13 | 39.16 | 39.13 |                  |                  |                              |
| 8       | 6.40                              | 2.9                               | 2.53                | T <sub>1</sub> | 35.10 | 35.10 | 35.10 | 35.10 | 4.05             | 7.29             | 18.45                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.15 | 39.15 | 39.15 | 39.15 |                  |                  |                              |
| 9       | 4.25                              | 2.0                               | 2.06                | T <sub>1</sub> | 35.05 | 35.05 | 35.05 | 35.05 | 4.10             | 7.38             | 15.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.15 | 39.15 | 39.15 | 39.15 |                  |                  |                              |
| 10      | 3.00                              | 1.5                               | 1.732               | T <sub>1</sub> | 34.95 | 34.95 | 34.95 | 34.95 | 4.20             | 7.56             | 13.1                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.15 | 39.15 | 39.15 | 39.15 |                  |                  |                              |
| 11      | 2.00                              | 1.0                               | 1.414               | T <sub>1</sub> | 34.70 | 34.70 | 34.70 | 34.70 | 4.35             | 7.65             | 10.82                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.05 | 39.05 | 39.05 | 39.05 |                  |                  |                              |
| 12      | 1.00                              | —                                 | 1.00                | T <sub>1</sub> | 34.50 | 34.50 | 34.50 | 34.50 | 4.40             | 7.92             | 7.92                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.90 | 38.90 | 38.90 | 38.90 |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 27

DATE 3-19-60

TANGENT TUBE MODEL WITH BURNERS

3-2" ORIFICE(S), 10" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH                                                                         | AVERAGE          |
|--------------------------|-------------------|--------------------------------------------------------------------------------|------------------|
| WET BULB TEMPERATURE     | <u>60.0</u> °F    | <u>57.0</u> °F                                                                 | <u>58.5</u> °F   |
| DRY BULB TEMPERATURE     | <u>68.9</u> °F    | <u>65.5</u> °F                                                                 | <u>67.2</u> °F   |
| BAROMETER                | <u>29.77</u> "Hg  | <u>29.79</u> "Hg                                                               | <u>29.78</u> "Hg |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>59</u> <span style="float: right;">GRAINS<br/>lb. DRY AIR</span> |                  |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 21.5                              | 6.0                               | 4.65                | T <sub>1</sub> | 36.30 | 36.20 | 36.10 | 36.20 | 3.05             | 5.49             | 25.5                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.30 | 39.25 | 39.20 | 39.25 |                  |                  |                              |
| 2       | 18.8                              | 5.3                               | 4.34                | T <sub>1</sub> | 36.00 | 36.00 | 36.00 | 36.00 | 3.10             | 5.58             | 24.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.10 | 39.10 | 39.10 |                  |                  |                              |
| 3       | 16.8                              | 4.4                               | 4.10                | T <sub>1</sub> | 36.05 | 36.08 | 36.08 | 36.07 | 3.03             | 5.45             | 22.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.10 | 39.10 | 39.10 |                  |                  |                              |
| 4       | 14.7                              | 4.0                               | 3.84                | T <sub>1</sub> | 36.10 | 36.10 | 36.10 | 36.10 | 3.00             | 5.40             | 20.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.10 | 39.10 | 39.10 |                  |                  |                              |
| 5       | 12.7                              | 3.8                               | 3.57                | T <sub>1</sub> | 36.15 | 36.15 | 36.20 | 36.17 | 3.03             | 5.45             | 19.5                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.20 | 39.20 | 39.20 |                  |                  |                              |
| 6       | 10.5                              | 3.0                               | 3.24                | T <sub>1</sub> | 36.25 | 36.20 | 36.25 | 36.23 | 3.07             | 5.53             | 17.9                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.70 | 39.30 | 39.70 | 39.30 |                  |                  |                              |
| 7       | 8.5                               | 2.6                               | 2.92                | T <sub>1</sub> | 36.25 | 36.25 | 36.20 | 36.23 | 3.05             | 5.49             | 16.0                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.30 | 39.30 | 39.25 | 39.28 |                  |                  |                              |
| 8       | 6.35                              | 2.0                               | 2.52                | T <sub>1</sub> | 36.20 | 36.20 | 36.20 | 36.20 | 3.00             | 5.40             | 13.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.20 | 39.20 | 39.20 |                  |                  |                              |
| 9       | 4.25                              | 1.7                               | 2.06                | T <sub>1</sub> | 36.10 | 36.10 | 36.10 | 36.10 | 3.10             | 5.58             | 11.55                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.20 | 39.20 | 39.20 | 39.20 |                  |                  |                              |
| 10      | 3.00                              | 1.4                               | 1.73                | T <sub>1</sub> | 35.95 | 35.90 | 35.90 | 35.93 | 3.15             | 5.67             | 9.84                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.10 | 39.08 | 39.05 | 39.08 |                  |                  |                              |
| 11      | 2.00                              | 1.0                               | 1.41                | T <sub>1</sub> | 35.70 | 35.70 | 35.70 | 35.70 | 3.25             | 5.85             | 8.28                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.95 | 38.95 | 38.95 | 38.95 |                  |                  |                              |
| 12      | 1.00                              | —                                 | 1.0                 | T <sub>1</sub> | 35.40 | 35.35 | 35.30 | 35.35 | 3.40             | 6.12             | 6.12                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.80 | 38.75 | 38.70 | 38.75 |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 28

DATE 3-19-60

TANGENT TUBE MODEL With BURNERS

3-2" ORIFICE(S), 14 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE              |                             |
|--------------------------|-------------------|------------------|----------------------|-----------------------------|
| WET BULB TEMPERATURE     | <u>52.0</u> °F    | <u>57.0</u> °F   | <u>57.0</u> °F       |                             |
| DRY BULB TEMPERATURE     | <u>65.5</u> °F    | <u>66.0</u> °F   | <u>65.75</u> °F      |                             |
| BAROMETER                | <u>29.79</u> "Hg  | <u>29.79</u> "Hg | <u>29.79</u> "Hg     |                             |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  | SPEC. HUM. <u>55</u> | <u>GRAINS</u><br>lb DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.             |                  |                              |
| 1       | 21.4                              | 5.3                               | 4.63                | T <sub>1</sub> | 32.65 | 32.60 | 32.60 | 32.63            | 2.23             | 4.01                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.88 | 39.85 | 39.85 | 39.86            |                  |                              |
| 2       | 18.7                              | 4.8                               | 4.33                | T <sub>1</sub> | 32.65 | 32.65 | 32.65 | 32.65            | 2.25             | 4.05                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.90 | 39.90 | 39.90 | 39.90            |                  |                              |
| 3       | 16.7                              | 4.0                               | 4.09                | T <sub>1</sub> | 32.80 | 32.80 | 32.80 | 32.80            | 2.25             | 4.05                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.05 | 40.05 | 40.05 | 40.05            |                  |                              |
| 4       | 14.7                              | 4.0                               | 3.84                | T <sub>1</sub> | 32.65 | 32.50 | 32.45 | 32.53            | 2.34             | 4.21                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.95 | 39.85 | 39.80 | 39.87            |                  |                              |
| 5       | 12.6                              | 3.7                               | 3.56                | T <sub>1</sub> | 32.05 | 32.00 | 32.00 | 32.02            | 2.45             | 4.41                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.50 | 39.45 | 39.45 | 39.47            |                  |                              |
| 6       | 10.5                              | 3.5                               | 3.24                | T <sub>1</sub> | 36.75 | 36.70 | 36.70 | 36.72            | 2.50             | 4.50                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.25 | 39.20 | 39.20 | 39.22            |                  |                              |
| 7       | 8.4                               | 3.0                               | 2.90                | T <sub>1</sub> | 36.65 | 36.63 | 36.60 | 36.63            | 2.51             | 4.52                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.15 | 39.15 | 39.12 | 39.14            |                  |                              |
| 8       | 6.3                               | 2.3                               | 2.51                | T <sub>1</sub> | 36.55 | 36.50 | 36.50 | 36.52            | 2.50             | 4.50                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 39.05 | 39.00 | 39.00 | 39.02            |                  |                              |
| 9       | 4.2                               | 2.0                               | 2.05                | T <sub>1</sub> | 36.40 | 36.40 | 36.40 | 36.40            | 2.50             | 4.50                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.90 | 38.90 | 38.90 | 38.90            |                  |                              |
| 10      | 3.00                              | 1.5                               | 1.732               | T <sub>1</sub> | 36.20 | 36.20 | 36.20 | 36.20            | 2.55             | 4.59                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.75 | 38.75 | 38.75 | 38.75            |                  |                              |
| 11      | 2.00                              | 1.0                               | 1.414               | T <sub>1</sub> | 36.10 | 36.10 | 36.10 | 36.10            | 2.60             | 4.68                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.60 | 38.60 | 38.60 | 38.60            |                  |                              |
| 12      | 1.00                              | -                                 | 1.00                | T <sub>1</sub> | 35.60 | 35.55 | 35.50 | 35.55            | 2.75             | 4.95                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.35 | 38.30 | 38.25 | 38.30            |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 29

DATE 3-24-60

TANGENT TUBE MODEL WITH BURNERS

3-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH                                   | AVERAGE          |
|--------------------------|-------------------|------------------------------------------|------------------|
| WET BULB TEMPERATURE     | <u>54.5</u> °F    | <u>54.0</u> °F                           | <u>54.25</u> °F  |
| DRY BULB TEMPERATURE     | <u>63.5</u> °F    | <u>64.0</u> °F                           | <u>63.75</u> °F  |
| BAROMETER                | <u>29.70</u> "Hg  | <u>29.70</u> "Hg                         | <u>29.70</u> "Hg |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>48</u> GRAINS / LB DRY AIR |                  |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 21.9                              | 6.5                               | 4.61                | T <sub>1</sub> | 31.75 | 31.78 | 3.85  | 31.79 | 2.01             | 3.62             | 16.93                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.75 | 33.80 | 33.85 | 33.80 |                  |                  |                              |
| 2       | 19.1                              | 5.3                               | 4.37                | T <sub>1</sub> | 31.85 | 31.75 | 31.70 | 31.77 | 2.07             | 3.73             | 16.30                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 33.90 | 33.83 | 33.80 | 33.84 |                  |                  |                              |
| 3       | 16.85                             | 4.4                               | 4.11                | T <sub>1</sub> | 32.55 | 32.60 | 32.65 | 32.60 | 1.95             | 3.51             | 14.43                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.50 | 34.55 | 34.60 | 34.55 |                  |                  |                              |
| 4       | 14.70                             | 4.0                               | 3.84                | T <sub>1</sub> | 33.00 | 33.20 | 33.20 | 33.13 | 1.94             | 3.49             | 13.41                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.00 | 35.10 | 35.10 | 35.07 |                  |                  |                              |
| 5       | 12.60                             | 3.6                               | 3.55                | T <sub>1</sub> | 33.30 | 33.27 | 33.30 | 33.29 | 1.95             | 3.51             | 12.47                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.27 | 35.20 | 35.25 | 35.24 |                  |                  |                              |
| 6       | 10.50                             | 3.2                               | 3.24                | T <sub>1</sub> | 33.33 | 33.28 | 33.20 | 33.27 | 1.98             | 3.56             | 11.55                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.30 | 35.25 | 35.20 | 35.25 |                  |                  |                              |
| 7       | 8.40                              | 2.8                               | 2.90                | T <sub>1</sub> | 33.20 | 33.20 | 33.30 | 33.23 | 2.03             | 3.65             | 10.60                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.20 | 35.28 | 35.30 | 35.26 |                  |                  |                              |
| 8       | 6.35                              | 2.3                               | 2.52                | T <sub>1</sub> | 33.30 | 33.25 | 33.25 | 33.27 | 2.03             | 3.65             | 9.20                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.30 | 35.30 | 35.30 | 35.30 |                  |                  |                              |
| 9       | 4.25                              | 2.0                               | 2.06                | T <sub>1</sub> | 33.10 | 33.10 | 33.10 | 33.10 | 2.10             | 3.78             | 7.74                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.20 | 35.20 | 35.20 | 35.20 |                  |                  |                              |
| 10      | 3.00                              | 1.4                               | 1.732               | T <sub>1</sub> | 33.05 | 33.05 | 33.00 | 33.03 | 2.11             | 3.80             | 6.59                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.15 | 35.18 | 35.10 | 35.14 |                  |                  |                              |
| 11      | 2.00                              | 1.0                               | 1.414               | T <sub>1</sub> | 32.90 | 32.90 | 32.90 | 32.90 | 2.15             | 3.87             | 5.47                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.05 | 35.05 | 35.05 | 35.05 |                  |                  |                              |
| 12      | 1.00                              | —                                 | 1.0                 | T <sub>1</sub> | 32.70 | 32.70 | 32.70 | 32.70 | 2.20             | 3.96             | 3.96                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 34.90 | 34.90 | 34.90 | 34.90 |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 30

DATE 3-24-60

TANGENT TUBE MODEL WITH BURNERS

3-2" ORIFICE(S), 21" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                         |
|--------------------------|-------------------|------------------|---------------------------------|
| WET BULB TEMPERATURE     | <u>54.0</u> °F    | <u>53.2</u> °F   | <u>53.6</u> °F                  |
| DRY BULB TEMPERATURE     | <u>64.0</u> °F    | <u>62.8</u> °F   | <u>63.4</u> °F                  |
| BAROMETER                | <u>29.70</u> "Hg  | <u>29.70</u> "Hg | <u>29.70</u> "Hg                |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>46</u> GRAINS<br>1b. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 23.8                              | 6.3                               | 4.88                | T <sub>1</sub> | 34.20 | 34.20 | 34.20 | 34.20 | 1.60             | 2.88             | 14.07                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.80 | 35.80 | 35.80 | 35.80 |                  |                  |                              |
| 2       | 19.0                              | 5.5                               | 4.36                | T <sub>1</sub> | 33.90 | 33.90 | 33.93 | 33.91 | 1.69             | 3.04             | 13.26                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.60 | 35.60 | 35.60 | 35.60 |                  |                  |                              |
| 3       | 16.8                              | 4.4                               | 4.10                | T <sub>1</sub> | 34.05 | 34.05 | 34.05 | 34.05 | 1.65             | 2.97             | 12.18                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.70 | 35.70 | 35.70 | 35.70 |                  |                  |                              |
| 4       | 14.7                              | 4.0                               | 3.84                | T <sub>1</sub> | 34.10 | 34.15 | 34.17 | 34.14 | 1.64             | 2.95             | 11.33                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.75 | 35.80 | 35.78 | 35.78 |                  |                  |                              |
| 5       | 12.7                              | 3.6                               | 3.56                | T <sub>1</sub> | 34.50 | 34.50 | 34.50 | 34.50 | 1.60             | 2.88             | 10.25                        |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 36.10 | 36.10 | 36.10 |                  |                  |                              |
| 6       | 10.5                              | 3.0                               | 3.24                | T <sub>1</sub> | 34.50 | 34.50 | 34.50 | 34.50 | 1.60             | 2.88             | 9.33                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 36.10 | 36.10 | 36.10 |                  |                  |                              |
| 7       | 8.5                               | 2.6                               | 2.92                | T <sub>1</sub> | 34.35 | 34.30 | 34.30 | 34.32 | 1.63             | 2.94             | 8.57                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 35.95 | 35.90 | 35.95 |                  |                  |                              |
| 8       | 6.35                              | 2.3                               | 2.52                | T <sub>1</sub> | 34.30 | 34.30 | 34.30 | 34.30 | 1.60             | 2.88             | 7.26                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.90 | 35.90 | 35.90 | 35.90 |                  |                  |                              |
| 9       | 4.20                              | 2.0                               | 2.05                | T <sub>1</sub> | 34.20 | 34.18 | 34.10 | 34.16 | 1.60             | 2.88             | 5.90                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.80 | 35.78 | 35.70 | 35.76 |                  |                  |                              |
| 10      | 3.00                              | 1.4                               | 1.732               | T <sub>1</sub> | 34.05 | 34.00 | 33.95 | 34.00 | 1.60             | 2.88             | 4.99                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.65 | 35.60 | 35.55 | 35.60 |                  |                  |                              |
| 11      | 2.00                              | 1.0                               | 1.414               | T <sub>1</sub> | 33.90 | 33.90 | 33.90 | 33.90 | 1.60             | 2.88             | 4.07                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.50 | 35.50 | 35.50 | 35.50 |                  |                  |                              |
| 12      | 1.00                              | —                                 | 1.0                 | T <sub>1</sub> | 33.70 | 33.60 | 33.60 | 33.63 | 1.60             | 2.88             | 2.85                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.30 | 35.20 | 35.20 | 35.23 |                  |                  |                              |



# APPENDIX C.

TEST DATA SHEET NUMBER 31

DATE 9-1-60

TANGENT TUBE MODEL WITHOUT BURNERS

4-2" ORIFICE(S), 6 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                                       |
|--------------------------|-------------------|------------------|-----------------------------------------------|
| WET BULB TEMPERATURE     | <u>61.2 °F</u>    | <u>62.5 °F</u>   | <u>61.85 °F</u>                               |
| DRY BULB TEMPERATURE     | <u>68.5 °F</u>    | <u>71.2 °F</u>   | <u>69.85 °F</u>                               |
| BAROMETER                | <u>29.93 "Hg</u>  | <u>29.93 "Hg</u> | <u>29.93 "Hg</u>                              |
| REAR WALL STEAM PRESSURE | <u>1 "Hg GAGE</u> | SPEC. HUM        | <u>70</u> <small>GRAINS</small><br>16 DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG:  |
| 1       | 21.0                              | 3.2                               | 4.59                | T <sub>1</sub> | 36.60 | 36.60 | 36.65 | 36.62            | 3.76             | 6.76                         | 31.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.35 | 40.40 | 40.40 | 40.38            |                  |                              |       |
| 2       | 18.9                              | 3.0                               | 4.35                | T <sub>1</sub> | 36.75 | 36.70 | 36.70 | 36.72            | 3.80             | 6.84                         | 29.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.55 | 40.50 | 40.50 | 40.52            |                  |                              |       |
| 3       | 16.55                             | 2.50                              | 4.07                | T <sub>1</sub> | 36.60 | 36.60 | 36.60 | 36.60            | 3.85             | 6.93                         | 28.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.45 | 40.45 | 40.45 | 40.45            |                  |                              |       |
| 4       | 14.70                             | 2.0                               | 3.84                | T <sub>1</sub> | 36.85 | 36.90 | 36.90 | 36.88            | 3.90             | 7.02                         | 26.95 |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.75 | 40.80 | 40.80 | 40.78            |                  |                              |       |
| 5       | 12.60                             | 1.0                               | 3.55                | T <sub>1</sub> | 36.95 | 36.97 | 37.00 | 36.97            | 3.95             | 7.11                         | 25.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.90 | 40.90 | 40.95 | 40.92            |                  |                              |       |
| 6       | 10.50                             | .5                                | 3.24                | T <sub>1</sub> | 37.10 | 37.05 | 37.05 | 37.07            | 4.00             | 7.20                         | 23.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.10 | 41.05 | 41.05 | 41.07            |                  |                              |       |
| 7       | 8.40                              | —                                 | 2.90                | T <sub>1</sub> | 37.10 | 37.15 | 37.70 | 37.18            | 4.04             | 7.27                         | 21.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.15 | 41.20 | 41.20 | 41.22            |                  |                              |       |
| 8       | 6.30                              | —                                 | 2.51                | T <sub>1</sub> | 37.30 | 37.30 | 37.30 | 37.30            | 4.10             | 7.38                         | 15.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.40 | 41.40 | 41.40 | 41.40            |                  |                              |       |
| 9       | 4.20                              | —                                 | 2.05                | T <sub>1</sub> | 37.35 | 37.40 | 37.40 | 37.35            | 4.14             | 7.45                         | 15.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.50 | 41.50 | 41.55 | 41.52            |                  |                              |       |
| 10      | 3.00                              | —                                 | 1.732               | T <sub>1</sub> | 37.40 | 37.40 | 37.40 | 37.40            | 4.20             | 7.55                         | 13.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.60 | 41.60 | 41.60            |                  |                              |       |
| 11      | 2.00                              | —                                 | 1.414               | T <sub>1</sub> | 37.35 | 37.35 | 37.35 | 37.35            | 4.30             | 7.74                         | 10.95 |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.65 | 41.65 | 41.65 | 41.65            |                  |                              |       |
| 12      | 1.00                              | —                                 | 1.00                | T <sub>1</sub> | 37.20 | 37.15 | 37.10 | 37.15            | 4.45             | 8.01                         | 8.01  |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.65 | 41.60 | 41.55 | 41.60            |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 32

DATE 4-1-60

TANGENT TUBE MODEL WITHOUT BURNERS

4-2 ORIFICE(S), 10 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                                    |
|--------------------------|-------------------|------------------|--------------------------------------------|
| WET BULB TEMPERATURE     | <u>62.5</u> °F    | <u>61.2</u> °F   | <u>61.85</u> °F                            |
| DRY BULB TEMPERATURE     | <u>71.2</u> °F    | <u>70.3</u> °F   | <u>70.75</u> °F                            |
| BAROMETER                | <u>29.93</u> "Hg  | <u>29.93</u> "Hg | <u>29.93</u> "Hg                           |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>68</u> <sup>GRAINS</sup><br>lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 22.0                              | 4.0                               | 4.70                | T <sub>1</sub> | 37.90 | 37.90 | 37.90 | 37.90 | 2.92             | 5.25             | 24.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 40.85 | 40.80 | 40.80 | 40.82 |                  |                  |                              |
| 2       | 19.0                              | 3.5                               | 4.36                | T <sub>1</sub> | 38.10 | 38.20 | 38.20 | 38.18 | 2.95             | 5.31             | 23.1                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.05 | 41.15 | 41.20 | 41.13 |                  |                  |                              |
| 3       | 16.8                              | 3.0                               | 4.10                | T <sub>1</sub> | 38.40 | 38.45 | 38.50 | 38.45 | 2.95             | 5.31             | 21.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.35 | 41.40 | 41.45 | 41.40 |                  |                  |                              |
| 4       | 14.7                              | 2.0                               | 3.84                | T <sub>1</sub> | 38.60 | 38.60 | 38.60 | 38.60 | 3.00             | 5.40             | 20.7                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.60 | 41.60 | 41.60 |                  |                  |                              |
| 5       | 12.6                              | 1.0                               | 3.55                | T <sub>1</sub> | 38.55 | 38.55 | 38.45 | 38.52 | 3.04             | 5.47             | 19.4                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.58 | 41.50 | 41.56 |                  |                  |                              |
| 6       | 10.5                              | —                                 | 3.24                | T <sub>1</sub> | 38.40 | 38.40 | 38.40 | 38.40 | 3.05             | 5.49             | 17.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.45 | 41.45 | 41.45 | 41.45 |                  |                  |                              |
| 7       | 8.4                               | —                                 | 2.90                | T <sub>1</sub> | 38.40 | 38.45 | 38.50 | 38.45 | 3.03             | 5.45             | 15.8                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.45 | 41.50 | 41.50 | 41.48 |                  |                  |                              |
| 8       | 6.3                               | —                                 | 2.51                | T <sub>1</sub> | 38.60 | 38.60 | 38.60 | 38.60 | 3.00             | 5.40             | 13.6                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.60 | 41.60 | 41.60 |                  |                  |                              |
| 9       | 4.2                               | —                                 | 2.05                | T <sub>1</sub> | 38.65 | 38.65 | 38.65 | 38.65 | 3.05             | 5.49             | 11.2                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.70 | 41.70 | 41.70 | 41.70 |                  |                  |                              |
| 10      | 3.0                               | —                                 | 1.732               | T <sub>1</sub> | 38.70 | 38.70 | 38.70 | 38.70 | 3.00             | 5.40             | 9.36                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.70 | 41.70 | 41.70 | 41.70 |                  |                  |                              |
| 11      | 2.0                               | —                                 | 1.414               | T <sub>1</sub> | 38.50 | 38.45 | 38.40 | 38.45 | 3.10             | 5.58             | 7.91                         |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.60 | 41.55 | 41.50 | 41.55 |                  |                  |                              |
| 12      | 1.0                               | —                                 | 1.00                | T <sub>1</sub> | 38.00 | 37.95 | 37.90 | 37.95 | 3.32             | 5.98             | 6.0                          |
|         |                                   |                                   |                     | T <sub>2</sub> | 41.30 | 41.25 | 41.25 | 41.27 |                  |                  |                              |



# APPENDIX C

TEST DATA SHEET NUMBER 33

DATE 4-2-60

TANGENT TUBE MODEL Without BURNERS

4-2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |             |
|--------------------------|-------------------|------------------|------------------|-------------|
| WET BULB TEMPERATURE     | <u>61.0</u> °F    | <u>57.8</u> °F   | <u>59.4</u> °F   |             |
| DRY BULB TEMPERATURE     | <u>69.0</u> °F    | <u>66.5</u> °F   | <u>67.75</u> °F  |             |
| BAROMETER                | <u>30.33</u> "Hg  | <u>30.33</u> "Hg | <u>30.33</u> "Hg |             |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                  |             |
|                          |                   |                  | <u>62</u> GRAINS | lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C. |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|-----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL           | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.2                              | 3.7                               | 4.61                | T <sub>1</sub>  | 34.00 | 34.00 | 33.95 | 33.98            | 2.47             | 4.45                         | 20.5  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.50 | 36.45 | 36.40 | 36.45            |                  |                              |       |
| 2       | 19.0                              | 3.0                               | 4.36                | T <sub>1</sub>  | 34.07 | 34.07 | 34.07 | 34.07            | 2.43             | 4.38                         | 19.1  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.50 | 36.50 | 36.50 | 36.50            |                  |                              |       |
| 3       | 17.0                              | 2.5                               | 4.125               | T <sub>1</sub>  | 34.10 | 34.10 | 34.10 | 34.10            | 2.47             | 4.45                         | 18.35 |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.60 | 36.57 | 36.55 | 36.57            |                  |                              |       |
| 4       | 14.7                              | 2.0                               | 3.84                | T <sub>1</sub>  | 34.25 | 34.30 | 34.35 | 34.30            | 2.42             | 4.36                         | 17.1  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.70 | 36.70 | 36.75 | 36.72            |                  |                              |       |
| 5       | 12.6                              | 1.5                               | 3.55                | T <sub>1</sub>  | 34.40 | 34.40 | 34.40 | 34.40            | 2.45             | 4.41                         | 15.6  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.85 | 36.85 | 36.85 | 36.85            |                  |                              |       |
| 6       | 10.5                              | 1.0                               | 3.24                | T <sub>1</sub>  | 34.45 | 34.50 | 34.50 | 34.48            | 2.42             | 4.36                         | 14.1  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.90 | 36.90 | 36.90 | 36.90            |                  |                              |       |
| 7       | 8.4                               | —                                 | 2.90                | T <sub>1</sub>  | 34.50 | 34.55 | 34.60 | 34.55            | 2.43             | 4.38                         | 12.7  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.95 | 36.95 | 37.00 | 36.98            |                  |                              |       |
| 8       | 6.3                               | —                                 | 2.51                | T <sub>1</sub>  | 34.55 | 34.55 | 34.55 | 34.55            | 2.44             | 4.46                         | 11.2  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 37.00 | 37.05 | 37.05 | 37.03            |                  |                              |       |
| 9       | 4.2                               | —                                 | 2.05                | T <sub>1</sub>  | 34.50 | 34.50 | 34.50 | 34.50            | 2.50             | 4.50                         | 9.2   |
|         |                                   |                                   |                     | T <sub>2</sub>  | 37.00 | 37.00 | 37.00 | 37.00            |                  |                              |       |
| 10      | 3.00                              | —                                 | 1.732               | T <sub>1</sub>  | 34.50 | 34.55 | 34.55 | 34.53            | 2.50             | 4.50                         | 7.8   |
|         |                                   |                                   |                     | T <sub>2</sub>  | 37.00 | 37.05 | 37.05 | 37.03            |                  |                              |       |
| 11      | 2.00                              | —                                 | 1.414               | T <sub>1</sub>  | 34.40 | 34.37 | 34.35 | 34.37            | 2.55             | 4.59                         | 6.5   |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.95 | 36.92 | 36.90 | 36.92            |                  |                              |       |
| 12      | 1.00                              | —                                 | 1.00                | T <sub>1</sub>  | 33.75 | 33.76 | 33.75 | 33.75            | 2.75             | 4.95                         | 4.95  |
|         |                                   |                                   |                     | T <sub>2</sub>  | 36.50 | 36.50 | 36.50 | 36.50            |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 34

DATE 4-2-60

TANGENT TUBE MODEL WITHOUT BURNERS

4-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH                                    | AVERAGE          |
|--------------------------|-------------------|-------------------------------------------|------------------|
| WET BULB TEMPERATURE     | <u>57.8</u> °F    | <u>58.0</u> °F                            | <u>57.9</u> °F   |
| DRY BULB TEMPERATURE     | <u>66.5</u> °F    | <u>66.8</u> °F                            | <u>66.65</u> °F  |
| BAROMETER                | <u>30.33</u> "Hg  | <u>30.33</u> "Hg                          | <u>30.33</u> "Hg |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>58</u> GRAINS / LB. DRY AIR |                  |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.0                              | 3.5                               | 4.59                | T <sub>1</sub> | 34.65 | 34.65 | 34.65 | 34.65            | 1.95             | 3.51                         | 16.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.60 | 36.60 | 36.60 | 36.60            |                  |                              |       |
| 2       | 19.0                              | 2.7                               | 4.36                | T <sub>1</sub> | 39.80 | 34.80 | 34.80 | 34.80            | 1.95             | 3.51                         | 15.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.75 | 36.75 | 36.75 | 36.75            |                  |                              |       |
| 3       | 16.8                              | 2.0                               | 4.10                | T <sub>1</sub> | 35.00 | 35.00 | 35.00 | 35.00            | 1.95             | 3.51                         | 14.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.95 | 36.95 | 36.95 | 36.95            |                  |                              |       |
| 4       | 14.7                              | 1.0                               | 3.84                | T <sub>1</sub> | 35.25 | 35.25 | 35.25 | 35.25            | 1.95             | 3.51                         | 13.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.20 | 37.20 | 37.20 | 37.20            |                  |                              |       |
| 5       | 12.6                              | —                                 | 3.55                | T <sub>1</sub> | 35.30 | 35.70 | 35.30 | 35.30            | 1.95             | 3.51                         | 12.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.25 | 37.25 | 37.25 | 37.25            |                  |                              |       |
| 6       | 10.5                              | —                                 | 2.24                | T <sub>1</sub> | 35.30 | 35.35 | 35.35 | 35.33            | 2.00             | 3.60                         | 11.65 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.30 | 37.35 | 37.35 | 37.33            |                  |                              |       |
| 7       | 8.4                               | —                                 | 2.90                | T <sub>1</sub> | 35.35 | 35.40 | 35.37 | 35.37            | 2.00             | 3.60                         | 10.4  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.35 | 37.40 | 37.38 | 37.37            |                  |                              |       |
| 8       | 6.3                               | —                                 | 2.51                | T <sub>1</sub> | 35.45 | 35.45 | 35.50 | 35.47            | 2.00             | 3.60                         | 9.0   |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.45 | 37.45 | 37.50 | 37.47            |                  |                              |       |
| 9       | 4.2                               | —                                 | 2.05                | T <sub>1</sub> | 35.50 | 35.45 | 35.45 | 35.47            | 2.01             | 3.62                         | 7.4   |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.48 | 37.45 | 37.48            |                  |                              |       |
| 10      | 3.0                               | —                                 | 1.732               | T <sub>1</sub> | 35.25 | 35.25 | 35.25 | 35.25            | 2.10             | 3.78                         | 6.55  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.35 | 37.35 | 37.35 | 37.35            |                  |                              |       |
| 11      | 2.0                               | —                                 | 1.414               | T <sub>1</sub> | 35.10 | 35.10 | 35.10 | 35.10            | 2.15             | 3.87                         | 5.5   |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.25 | 37.25 | 37.25 | 37.25            |                  |                              |       |
| 12      | 1.0                               | —                                 | 1.00                | T <sub>1</sub> | 34.80 | 34.75 | 34.70 | 34.75            | 2.20             | 4.14                         | 4.14  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.10 | 37.05 | 37.00 | 37.05            |                  |                              |       |



# APPENDIX C

## TEST DATA SHEET NUMBER 35

### DATE 4.2.60

#### TANGENT TUBE MODEL Without BURNERS

4.2" ORIFICE(S), 2/ " FURNACE DEPTH, 2.114" FLOW METER

#### AMBIENT CONDITIONS

|                          | START             | FINISH            | AVERAGE           |                              |
|--------------------------|-------------------|-------------------|-------------------|------------------------------|
| WET BULB TEMPERATURE     | <u>58.00</u> °F   | <u>58.2</u> °F    | <u>58.1</u> °F    |                              |
| DRY BULB TEMPERATURE     | <u>66.8</u> °F    | <u>67.0</u> °F    | <u>66.9</u> °F    |                              |
| BAROMETER                | <u>30.33</u> "Hg. | <u>30.33</u> "Hg. | <u>30.33</u> "Hg. |                              |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.        | <u>59</u>         | <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_f$<br>" H <sub>2</sub> O | $\Delta H_g$<br>" H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |
|---------|------------------------------------|------------------------------------|---------------------|----------------|-------|-------|-------|-------|------------------|------------------|------------------------------|
|         |                                    |                                    |                     | TRIAL          | 1     | 2     | 3     | AVG.  |                  |                  |                              |
| 1       | 21.0                               | 3.7                                | 4.59                | T <sub>1</sub> | 35.5  | 35.5  | 35.5  | 35.5  | 1.65             | 2.97             | 13.6                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.15 | 37.15 | 37.15 | 37.15 |                  |                  |                              |
| 2       | 19.0                               | 3.0                                | 4.36                | T <sub>1</sub> | 35.55 | 35.60 | 35.60 | 35.58 | 1.65             | 2.97             | 13.0                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.20 | 37.25 | 37.25 | 37.23 |                  |                  |                              |
| 3       | 16.8                               | 2.5                                | 4.10                | T <sub>1</sub> | 35.70 | 35.70 | 35.70 | 35.70 | 1.65             | 2.97             | 12.2                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.35 | 37.35 | 37.35 | 37.35 |                  |                  |                              |
| 4       | 14.7                               | 2.0                                | 3.84                | T <sub>1</sub> | 35.75 | 35.75 | 35.75 | 35.75 | 1.65             | 2.97             | 11.4                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.40 | 37.40 | 37.40 | 37.40 |                  |                  |                              |
| 5       | 12.6                               | 1.0                                | 3.55                | T <sub>1</sub> | 35.80 | 35.80 | 35.80 | 35.80 | 1.65             | 2.97             | 10.5                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.45 | 37.45 | 37.45 | 37.45 |                  |                  |                              |
| 6       | 10.5                               | —                                  | 3.24                | T <sub>1</sub> | 35.80 | 35.80 | 35.80 | 35.80 | 1.65             | 2.97             | 9.6                          |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.45 | 37.45 | 37.45 | 37.45 |                  |                  |                              |
| 7       | 8.4                                | —                                  | 2.90                | T <sub>1</sub> | 35.85 | 35.90 | 35.85 | 35.87 | 1.65             | 2.97             | 8.6                          |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.50 | 37.55 | 37.50 | 37.52 |                  |                  |                              |
| 8       | 6.3                                | —                                  | 2.51                | T <sub>1</sub> | 35.80 | 35.80 | 35.80 | 35.80 | 1.70             | 3.06             | 7.7                          |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.50 | 37.50 | 37.50 | 37.50 |                  |                  |                              |
| 9       | 4.2                                | —                                  | 2.05                | T <sub>1</sub> | 35.75 | 35.75 | 35.75 | 35.75 | 1.75             | 3.15             | 6.45                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.50 | 37.50 | 37.50 | 37.50 |                  |                  |                              |
| 10      | 3.0                                | —                                  | 1.732               | T <sub>1</sub> | 35.60 | 35.60 | 35.60 | 35.60 | 1.80             | 3.24             | 5.6                          |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.40 | 37.40 | 37.40 | 37.40 |                  |                  |                              |
| 11      | 2.0                                | —                                  | 1.414               | T <sub>1</sub> | 35.40 | 35.40 | 35.40 | 35.40 | 1.85             | 3.33             | 4.7                          |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.25 | 37.25 | 37.25 | 37.25 |                  |                  |                              |
| 12      | 1.0                                | —                                  | 1.00                | T <sub>1</sub> | 35.20 | 35.15 | 35.10 | 35.15 | 1.97             | 3.55             | 3.55                         |
|         |                                    |                                    |                     | T <sub>2</sub> | 37.15 | 37.10 | 37.10 | 37.12 |                  |                  |                              |



# APPENDIX C.

TEST DATA SHEET NUMBER 36

DATE 4-7-60

TANGENT TUBE MODEL WITH BURNERS

4.2" ORIFICE(S), 6" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE                                |
|--------------------------|-------------------|------------------|----------------------------------------|
| WET BULB TEMPERATURE     | <u>55.3</u> °F    | <u>55.9</u> °F   | <u>55.6</u> °F                         |
| DRY BULB TEMPERATURE     | <u>65.5</u> °F    | <u>66.1</u> °F   | <u>65.8</u> °F                         |
| BAROMETER                | <u>29.76</u> "Hg  | <u>29.76</u> "Hg | <u>29.76</u> "Hg                       |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM.       | <u>48</u> <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |      |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG. |
| 1       | 21.3                              | 4.0                               | 4.62                | T <sub>1</sub> | 34.70 | 34.70 | 34.70 | 34.70            | 2.80             | 5.04                         | 23.3 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.50 | 37.50 | 37.50            |                  |                              |      |
| 2       | 19.0                              | 3.7                               | 4.36                | T <sub>1</sub> | 34.65 | 34.65 | 34.65 | 34.65            | 2.85             | 5.13                         | 22.4 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.50 | 37.50 | 37.50            |                  |                              |      |
| 3       | 16.9                              | 3.2                               | 4.11                | T <sub>1</sub> | 34.70 | 34.65 | 34.55 | 34.63            | 2.84             | 5.11                         | 21.0 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.50 | 37.40 | 37.47            |                  |                              |      |
| 4       | 14.8                              | 3.0                               | 3.85                | T <sub>1</sub> | 34.65 | 34.67 | 34.65 | 34.66            | 2.86             | 5.19                         | 19.9 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.55 | 37.50 | 37.52            |                  |                              |      |
| 5       | 12.7                              | 2.7                               | 3.57                | T <sub>1</sub> | 34.70 | 34.75 | 34.70 | 34.72            | 2.90             | 5.22                         | 18.6 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.60 | 37.65 | 37.60 | 37.62            |                  |                              |      |
| 6       | 10.7                              | 2.4                               | 3.28                | T <sub>1</sub> | 34.85 | 34.90 | 34.90 | 34.88            | 2.95             | 5.31                         | 17.4 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.80 | 37.85 | 37.85 | 37.83            |                  |                              |      |
| 7       | 8.5                               | 2.0                               | 2.92                | T <sub>1</sub> | 35.05 | 35.05 | 35.05 | 35.05            | 2.95             | 5.31                         | 15.5 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.00 | 38.00 | 38.00 | 38.00            |                  |                              |      |
| 8       | 6.4                               | 1.0                               | 2.53                | T <sub>1</sub> | 35.05 | 35.05 | 35.05 | 35.05            | 3.00             | 5.40                         | 13.7 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.05 | 38.05 | 38.05 | 38.05            |                  |                              |      |
| 9       | 4.2                               | —                                 | 2.05                | T <sub>1</sub> | 35.10 | 35.10 | 35.10 | 35.10            | 3.00             | 5.40                         | 11.1 |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.10 | 38.10 | 38.10 | 38.10            |                  |                              |      |
| 10      | 3.0                               | —                                 | 1.732               | T <sub>1</sub> | 35.10 | 35.10 | 35.10 | 35.10            | 3.05             | 5.49                         | 9.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.15 | 38.15 | 38.15 | 38.15            |                  |                              |      |
| 11      | 2.0                               | —                                 | 1.414               | T <sub>1</sub> | 35.00 | 34.95 | 34.90 | 34.95            | 3.13             | 5.64                         | 8.0  |
|         |                                   |                                   |                     | T <sub>2</sub> | 38.10 | 38.05 | 38.05 | 38.08            |                  |                              |      |
| 12      | 1.0                               | —                                 | 1.0                 | T <sub>1</sub> | 34.60 | 34.55 | 34.50 | 34.55            | 3.20             | 5.94                         | 5.94 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.90 | 37.85 | 37.80 | 37.85            |                  |                              |      |



# APPENDIX C

TEST DATA SHEET NUMBER 37

DATE 4-23-60

TANGENT TUBE MODEL without BURNERS

4-2" ORIFICE(S), 10" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH           | AVERAGE          |                                                                                |
|--------------------------|-------------------|------------------|------------------|--------------------------------------------------------------------------------|
| WET BULB TEMPERATURE     | <u>57.0</u> °F    | <u>58.0</u> °F   | <u>57.5</u> °F   |                                                                                |
| DRY BULB TEMPERATURE     | <u>65.8</u> °F    | <u>66.0</u> °F   | <u>65.9</u> °F   |                                                                                |
| BAROMETER                | <u>30.00</u> "Hg  | <u>30.00</u> "Hg | <u>30.00</u> "Hg |                                                                                |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE |                  |                  | SPEC. HUM. <u>57</u> <span style="float: right;">GRAINS<br/>lb. DRY AIR</span> |

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.1                              | 4.0                               | 4.6                 | T <sub>1</sub> | 34.45 | 34.45 | 34.50 | 34.47            | 2.35             | 4.23                         | 19.55 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.80 | 36.80 | 36.85 | 36.82            |                  |                              |       |
| 2       | 19.0                              | 3.5                               | 4.36                | T <sub>1</sub> | 34.65 | 34.70 | 34.75 | 34.70            | 2.35             | 4.23                         | 18.45 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.00 | 37.05 | 37.10 | 37.05            |                  |                              |       |
| 3       | 16.85                             | 3.2                               | 4.11                | T <sub>1</sub> | 34.85 | 34.90 | 34.95 | 34.90            | 2.37             | 4.26                         | 17.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.20 | 37.30 | 37.30 | 37.27            |                  |                              |       |
| 4       | 14.8                              | 3.0                               | 3.85                | T <sub>1</sub> | 35.45 | 35.91 | 35.35 | 35.39            | 2.36             | 4.25                         | 16.37 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.80 | 37.85 | 37.70 | 37.75            |                  |                              |       |
| 5       | 12.6                              | 2.7                               | 3.55                | T <sub>1</sub> | 34.87 | 34.87 | 34.87 | 34.87            | 2.43             | 4.37                         | 15.35 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.30 | 37.30 | 37.30 | 37.30            |                  |                              |       |
| 6       | 10.5                              | 2.5                               | 3.24                | T <sub>1</sub> | 34.90 | 35.00 | 35.00 | 34.97            | 2.44             | 4.39                         | 14.2  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.40 | 37.42 | 37.40 | 37.41            |                  |                              |       |
| 7       | 8.5                               | 2.0                               | 2.92                | T <sub>1</sub> | 35.00 | 35.00 | 35.00 | 35.00            | 2.50             | 4.50                         | 13.10 |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.50 | 37.50 | 37.50 | 37.50            |                  |                              |       |
| 8       | 6.4                               | 1.5                               | 2.53                | T <sub>1</sub> | 34.80 | 34.80 | 34.80 | 34.80            | 2.53             | 4.55                         | 11.5  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.30 | 37.35 | 37.35 | 37.33            |                  |                              |       |
| 9       | 4.3                               | 1.0                               | 2.08                | T <sub>1</sub> | 34.70 | 34.70 | 34.70 | 34.70            | 2.60             | 4.67                         | 9.75  |
|         |                                   |                                   |                     | T <sub>2</sub> | 37.30 | 37.30 | 37.30 | 37.30            |                  |                              |       |
| 10      | 3.0                               | —                                 | 1.732               | T <sub>1</sub> | 34.30 | 34.30 | 34.35 | 34.32            | 2.61             | 4.70                         | 8.15  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.95 | 36.90 | 36.95 | 36.93            |                  |                              |       |
| 11      | 2.0                               | —                                 | 1.414               | T <sub>1</sub> | 32.87 | 32.85 | 32.90 | 32.87            | 2.84             | 5.11                         | 7.23  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.70 | 35.70 | 35.73 | 35.71            |                  |                              |       |
| 12      | 1.0                               | —                                 | 1.000               | T <sub>1</sub> | 32.90 | 32.80 | 32.75 | 32.82            | 2.90             | 5.22                         | 5.22  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.77 | 35.70 | 35.70 | 35.72            |                  |                              |       |



# APPENDIX C

TEST DATA SHEET NUMBER 38

DATE 4-23-60

TANGENT TUBE MODEL WITH BURNERS

4-2" ORIFICE(S), 14" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

START FINISH AVERAGE

WET BULB TEMPERATURE 58.0 °F, 57.0 °F, 57.5 °F

DRY BULB TEMPERATURE 66.0 °F, 65.4 °F, 65.7 °F

BAROMETER 30.00 "Hg, 30.00 "Hg, 30.00 "Hg

REAR WALL STEAM PRESSURE 1 "Hg GAGE, SPEC. HUM. 58 GRAINS  
1b. DRY AIR

| RUN NO. | $\Delta H_p$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_p}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_p}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.1                              | 4.0                               | 4.6                 | T <sub>1</sub> | 33.90 | 33.90 | 34.00 | 33.93            | 1.82             | 3.28                         | 15.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.70 | 35.75 | 35.80 | 35.75            |                  |                              |       |
| 2       | 19.0                              | 3.5                               | 4.36                | T <sub>1</sub> | 34.12 | 34.10 | 34.10 | 34.11            | 1.82             | 3.28                         | 14.3  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.95 | 35.90 | 35.92 | 35.93            |                  |                              |       |
| 3       | 16.85                             | 3.2                               | 4.11                | T <sub>1</sub> | 34.25 | 34.25 | 34.25 | 34.25            | 1.85             | 3.33                         | 13.7  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 36.10 | 36.10 | 36.10            |                  |                              |       |
| 4       | 14.80                             | 3.0                               | 3.85                | T <sub>1</sub> | 34.25 | 34.25 | 34.25 | 34.25            | 1.85             | 3.33                         | 12.8  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 36.10 | 36.10 | 36.10            |                  |                              |       |
| 5       | 12.70                             | 2.5                               | 3.57                | T <sub>1</sub> | 34.30 | 34.40 | 34.40 | 34.37            | 1.81             | 3.26                         | 11.65 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.15 | 36.20 | 36.20 | 36.18            |                  |                              |       |
| 6       | 10.70                             | 2.2                               | 3.28                | T <sub>1</sub> | 34.10 | 34.10 | 34.10 | 34.10            | 1.88             | 3.38                         | 11.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.95 | 36.00 | 36.00 | 35.98            |                  |                              |       |
| 7       | 8.50                              | 2.0                               | 2.92                | T <sub>1</sub> | 34.00 | 33.90 | 33.90 | 33.93            | 1.92             | 3.46                         | 10.1  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.90 | 35.85 | 35.80 | 35.85            |                  |                              |       |
| 8       | 6.40                              | 1.5                               | 2.53                | T <sub>1</sub> | 33.90 | 33.90 | 33.90 | 33.90            | 1.95             | 3.51                         | 8.9   |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.85 | 35.85 | 35.85 | 35.86            |                  |                              |       |
| 9       | 4.30                              | 1.0                               | 2.08                | T <sub>1</sub> | 34.20 | 34.20 | 34.20 | 34.20            | 1.90             | 3.42                         | 7.1   |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.10 | 36.10 | 36.10 | 36.10            |                  |                              |       |
| 10      | 3.00                              | —                                 | 1.732               | T <sub>1</sub> | 34.10 | 34.10 | 34.10 | 34.10            | 1.90             | 3.42                         | 5.9   |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 36.00 | 36.00 | 36.00            |                  |                              |       |
| 11      | 2.00                              | —                                 | 1.414               | T <sub>1</sub> | 33.80 | 33.80 | 33.80 | 33.80            | 2.00             | 3.60                         | 5.1   |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.80 | 35.80 | 35.80 | 35.80            |                  |                              |       |
| 12      | 1.00                              | —                                 | 1.00                | T <sub>1</sub> | 33.40 | 33.35 | 33.30 | 33.35            | 2.00             | 3.60                         | 3.6   |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.40 | 35.35 | 35.30 | 35.35            |                  |                              |       |



# APPENDIX C.

TEST DATA SHEET NUMBER 39

DATE 4-23-60

TANGENT TUBE MODEL WITH BURNERS.

4-2" ORIFICE(S), 18" FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

START FINISH AVERAGE

WET BULB TEMPERATURE 57.0 °F, 57.4 °F, 57.2 °F

DRY BULB TEMPERATURE 65.4 °F, 65.4 °F, 65.4 °F

• BAROMETER 30.00 "Hg, 30.00 "Hg, 30.00 "Hg

REAR WALL STEAM PRESSURE 1 "Hg GAGE, SPEC. HUM. 57 GRAINS  
1b. DRY AIR

| RUN NO. | $\Delta H_f$<br>"H <sub>2</sub> O | $\Delta H_g$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_f}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_f}$ |      |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG. |
| 1       | 21.0                              | 4.0                               | 4.59                | T <sub>1</sub> | 34.30 | 34.30 | 34.38 | 34.31            | 1.57             | 2.83                         | 13.0 |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.88 | 35.85 | 35.90 | 35.88            |                  |                              |      |
| 2       | 18.8                              | 3.5                               | 4.34                | T <sub>1</sub> | 34.30 | 34.35 | 34.35 | 34.33            | 1.55             | 2.79                         | 12.1 |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.85 | 35.90 | 35.90 | 35.88            |                  |                              |      |
| 3       | 16.9                              | 3.0                               | 4.11                | T <sub>1</sub> | 34.90 | 34.85 | 34.85 | 34.87            | 1.50             | 2.70                         | 11.1 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.40 | 36.35 | 36.35 | 36.37            |                  |                              |      |
| 4       | 14.8                              | 2.7                               | 3.85                | T <sub>1</sub> | 34.90 | 34.90 | 34.90 | 34.90            | 1.50             | 2.70                         | 10.4 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.40 | 36.40 | 36.40 | 36.40            |                  |                              |      |
| 5       | 12.6                              | 2.2                               | 3.55                | T <sub>1</sub> | 34.90 | 34.95 | 34.95 | 34.97            | 1.54             | 2.77                         | 9.85 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.45 | 36.50 | 36.45 | 36.47            |                  |                              |      |
| 6       | 10.6                              | 2.0                               | 3.26                | T <sub>1</sub> | 34.95 | 35.00 | 35.00 | 34.98            | 1.54             | 2.77                         | 9.04 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.55 | 36.50 | 36.50 | 36.52            |                  |                              |      |
| 7       | 8.4                               | 1.5                               | 2.90                | T <sub>1</sub> | 34.90 | 34.95 | 35.00 | 34.95            | 1.58             | 2.84                         | 8.25 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.50 | 36.55 | 36.55 | 36.53            |                  |                              |      |
| 8       | 6.4                               | 1.0                               | 2.53                | T <sub>1</sub> | 35.00 | 35.05 | 35.10 | 35.05            | 1.60             | 2.88                         | 7.27 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.60 | 36.65 | 36.70 | 36.65            |                  |                              |      |
| 9       | 4.3                               | —                                 | 2.08                | T <sub>1</sub> | 34.80 | 34.80 | 34.80 | 34.80            | 1.70             | 3.06                         | 6.36 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.50 | 36.50 | 36.50 | 36.50            |                  |                              |      |
| 10      | 3.00                              | —                                 | 1.732               | T <sub>1</sub> | 34.80 | 34.80 | 34.80 | 34.80            | 1.70             | 3.06                         | 5.30 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.50 | 36.50 | 36.50 | 36.50            |                  |                              |      |
| 11      | 2.00                              | —                                 | 1.414               | T <sub>1</sub> | 34.65 | 34.65 | 34.65 | 34.65            | 1.65             | 2.97                         | 4.20 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.30 | 36.30 | 36.30            |                  |                              |      |
| 12      | 1.01                              | —                                 | 1.00                | T <sub>1</sub> | 34.30 | 34.30 | 34.30 | 34.30            | 1.70             | 3.06                         | 3.06 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 36.00 | 36.00 | 36.00            |                  |                              |      |



# APPENDIX C

TEST DATA SHEET NUMBER 40

DATE 3-23-60

TANGENT TUBE MODEL With BURNERS.

4-2" ORIFICE(S), 21 " FURNACE DEPTH, 2.114" FLOW METER

## AMBIENT CONDITIONS

|                          | START             | FINISH               | AVERAGE                      |
|--------------------------|-------------------|----------------------|------------------------------|
| WET BULB TEMPERATURE     | <u>57.4 °F</u>    | <u>57.4 °F</u>       | <u>57.4 °F</u>               |
| DRY BULB TEMPERATURE     | <u>65.4 °F</u>    | <u>65.6 °F</u>       | <u>65.5 °F</u>               |
| BAROMETER                | <u>30.00 "Hg.</u> | <u>30.00 "Hg.</u>    | <u>30.00 "Hg.</u>            |
| REAR WALL STEAM PRESSURE | <u>1</u> "Hg GAGE | SPEC. HUM. <u>58</u> | <u>GRAINS</u><br>lb. DRY AIR |

| RUN NO. | $\Delta H_F$<br>"H <sub>2</sub> O | $\Delta H_B$<br>"H <sub>2</sub> O | $\sqrt{\Delta H_F}$ | TEMPERATURE °C |       |       |       | $\Delta T$<br>°C | $\Delta T$<br>°F | $\Delta T \sqrt{\Delta H_F}$ |       |
|---------|-----------------------------------|-----------------------------------|---------------------|----------------|-------|-------|-------|------------------|------------------|------------------------------|-------|
|         |                                   |                                   |                     | TRIAL          | 1     | 2     | 3     |                  |                  |                              | AVG.  |
| 1       | 21.0                              | 4.00                              | 4.59                | T <sub>1</sub> | 34.80 | 34.90 | 34.90 | 34.90            | 1.30             | 2.34                         | 10.72 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.20 | 36.20 | 36.20 | 36.20            |                  |                              |       |
| 2       | 19.0                              | 3.50                              | 4.36                | T <sub>1</sub> | 34.85 | 34.90 | 34.90 | 34.89            | 1.32             | 2.38                         | 10.39 |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.20 | 36.20 | 36.20 | 36.20            |                  |                              |       |
| 3       | 16.9                              | 3.20                              | 4.11                | T <sub>1</sub> | 34.90 | 34.90 | 34.90 | 34.90            | 1.30             | 2.34                         | 9.62  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.20 | 36.20 | 36.20 | 36.20            |                  |                              |       |
| 4       | 14.7                              | 3.00                              | 3.84                | T <sub>1</sub> | 35.00 | 35.00 | 35.00 | 35.00            | 1.30             | 2.34                         | 8.98  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.30 | 36.30 | 36.30            |                  |                              |       |
| 5       | 12.6                              | 2.50                              | 3.56                | T <sub>1</sub> | 35.00 | 35.05 | 35.05 | 35.05            | 1.30             | 2.34                         | 8.33  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.35 | 36.35 | 36.35            |                  |                              |       |
| 6       | 10.6                              | 2.00                              | 3.26                | T <sub>1</sub> | 35.05 | 35.00 | 35.05 | 35.03            | 1.30             | 2.34                         | 7.62  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.35 | 36.30 | 36.35 | 36.33            |                  |                              |       |
| 7       | 8.5                               | 1.60                              | 2.92                | T <sub>1</sub> | 35.00 | 35.00 | 35.00 | 35.00            | 1.30             | 2.34                         | 6.83  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.30 | 36.30 | 36.30            |                  |                              |       |
| 8       | 6.40                              | 1.20                              | 2.53                | T <sub>1</sub> | 35.10 | 35.10 | 35.10 | 35.10            | 1.25             | 2.25                         | 5.70  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.35 | 36.35 | 36.35 | 36.35            |                  |                              |       |
| 9       | 4.30                              | 1.0                               | 2.08                | T <sub>1</sub> | 35.05 | 35.05 | 35.05 | 35.05            | 1.25             | 2.25                         | 4.68  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.30 | 36.30 | 36.30 | 36.30            |                  |                              |       |
| 10      | 3.00                              | —                                 | 1.732               | T <sub>1</sub> | 34.95 | 34.95 | 34.95 | 34.95            | 1.25             | 2.25                         | 3.90  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.20 | 36.20 | 36.20 | 36.20            |                  |                              |       |
| 11      | 2.00                              | —                                 | 1.414               | T <sub>1</sub> | 34.75 | 34.75 | 34.75 | 34.75            | 1.25             | 2.25                         | 3.18  |
|         |                                   |                                   |                     | T <sub>2</sub> | 36.00 | 36.00 | 36.00 | 36.00            |                  |                              |       |
| 12      | 1.00                              | —                                 | 1.00                | T <sub>1</sub> | 34.20 | 34.20 | 34.20 | 34.20            | 1.25             | 2.25                         | 2.25  |
|         |                                   |                                   |                     | T <sub>2</sub> | 35.45 | 35.45 | 35.45 | 35.45            |                  |                              |       |



## APPENDIX D

### CALCULATION OF WEIGHT FLOW, SPECIFIC HEAT, VISCOSITY, AND THERMAL CONDUCTIVITY.

The weight of air flowing is dependent on the following:

1. Geometry of the fluid meter.
2. Head loss across the fluid meter.
3. Specific humidity of the air.
4. Air temperature.
5. Air pressure.

Factors 1 and 2 are considered when using the method of calculating fluid velocity, as recommended by The American Society of Mechanical Engineers<sup>(18)</sup>. Mass flow, however, is also dependent on the specific volume of the fluid.

Using the gas equation, i.e.,  $p v = R T$ , it is evident that  $v$  is dependent on  $R$ ,  $T$ , and  $p$ . The specific humidity of the air has the effect of changing the molecular weight of the fluid and thus the gas constant,  $R$ . Since the value of  $R$  is not very sensitive to small changes in specific humidity, an average value of 50 grains per pound of dry air was assumed only for the purpose of calculating the weight of fluid flowing.

Since the air temperature varies considerably from day to day over the year, the temperature of the air had to be accounted for. An assumed temperature of  $100^{\circ}$  F. was used in calculating the weight flow curve, and corrected to the actual temperature by the following relationship:



Since  $\Delta H_F \sim v$  and  $c \sim \sqrt{\Delta H_F}$ , then  $c \sim \sqrt{v}$  but  $G = \frac{c}{v}$  and  $v \sim \tau$   
 Therefore  $W_a \sim G \sim \frac{1}{\sqrt{\tau}}$

From some early testing it became evident that the upstream pressure varied from run to run. The maximum pressure was less than 30 inches of water or about 7% of atmospheric pressure. Since the velocity of flow  $c$  was proportional to  $p$ , the maximum error introduced by assuming atmospheric pressure is about 3½%. However, when metering an expansible fluid, an adiabatic expansion factor  $Y$  must be introduced<sup>(18)</sup>. This factor, less than unity, will reduce the flow. Considering the maximum pressure of 30 inches of water, the pressure ratio,  $r = \frac{P_2}{P_1} = .93$ .

From Figure 97 of Reference 18, using  $\beta = .689$ , the adiabatic expansion factor  $Y_1 = .975$ .

Therefore, by considering the pressure at atmospheric, i.e.,  $r = 1.0$ ,  $Y_1 = 1$ , the maximum error is:  
 $1.035(.975) - 1 = .009$  or 9/10 of 1%.

In addition, since both Nusselt Number and Reynolds Number are directly proportional to  $W_a$ , both values have the same maximum error or .9%. Since  $N_{Nu}$  is proportional to  $N_{Re}^{.87}$ , the maximum error introduced in the actual plots of  $N_{Nu}$  vs.  $N_{Re}$  is of the order of  $(1.009)^{.87} - (1.009)$ , or .12%. Since this is the maximum possible error and decreases with decreased weight of fluid flowing, it is negligible. Therefore, the pressure was assumed at 14.7 psia and no correction made for changes in pressure..



Values of  $W_a$  corresponding to  $\Delta H_F$  values of 0 to 30 inches of water were calculated and are plotted in Figure D-2. The following is a sample calculation showing the method used:

$$C = C_d \sqrt{2gH}$$

where  $C$  is velocity of fluid flowing in ft/sec,  $H$  is head loss through the flow meter in feet of fluid flowing, and  $C_d$  is the coefficient of discharge. Since  $\Delta H_F$  was measured in inches of water, then:

$$H = \Delta H_F \times \frac{1}{12} \times 144 \times .433 \times V$$

where  $V$  is the specific volume of fluid flowing in cubic feet per pound.

Therefore;

$$C = C_d \sqrt{2 \times 32.2 \times .433 \times 144 \times \frac{1}{12} \times V \times \Delta H_F}$$

$$\text{or } C = 18.3 C_d \sqrt{V} \sqrt{\Delta H_F}$$

Assuming an average specific humidity of 50 gr/lb. dry air, a temperature of 100° F, and a standard pressure of 14.7 psia, and using:

$M_a$  = molecular weight of air = 28.970<sup>(19)</sup>.

$M_{H_2O}$  = molecular weight of water vapor = 18.016<sup>(19)</sup>.

$$M_{\text{WET AIR}} = \frac{50(18.016) + 7000(28.970)}{7000 + 50} = 28.892$$

$$R = \frac{1545.32}{M} = \frac{1545.32}{28.892} = 53.486$$

$$V = \frac{RT}{P} = \frac{53.486(560)}{14.7(144)} = 14.15 \text{ Ft}^3/\text{lb.}$$

$$G = \frac{C}{V} = \frac{18.3 C_d \sqrt{\Delta H_F}}{\sqrt{V}} = \frac{18.3 C_d \sqrt{\Delta H_F}}{\sqrt{14.15}} = 4.87 C_d \sqrt{\Delta H_F}$$



$$A = \frac{\pi d^2}{4 \times 144} = \frac{\pi (2.114)^2}{4 \times 144} = .02441 \text{ FT}^2$$

$$W_a = 3600 \times G \times A = 3600 \times .02441 \times G = 87.8766 \text{ lbs/HR}$$

Again at the conditions assumed:

$$\mu_a = .04605 \text{ lbs/HR-FT} \quad (19)$$

$$\mu_{H_2O} = .0231 \text{ lbs/HR-FT} \quad (19)$$

Therefore:  $\mu_{\text{WET AIR}} = \frac{50(.0231) + 7000(.04605)}{7000 + 50} = .0459 \text{ lbs/HR-FT}$

$$N_{Re} = \frac{Gd}{\mu} = \frac{3600 \times 2.114}{12 \times .0459} G = 1.382 \times 10^4 G$$

$$C_d = K \sqrt{1 - (\beta)^4}$$

Where  $\beta$  is  $D_2/D_1$ ,  $D_1$  is inside pipe diameter, and  $D_2$  is orific diameter, and K is the coefficient from Table 12, ASME<sup>(18)</sup>.

$$\beta = \frac{D_2}{D_1} = \frac{2.114}{3.068} = .689$$

$$C_d = K \sqrt{1 - (.689)^4} = .881 K$$

Values of K interpolated from Reference 18 are plotted in Figure D-1.

Assuming  $\Delta H_F = 16$  inches, then  $\sqrt{\Delta H_F} = 4.0$ . Estimating  $C_d$  as .609 gives the following:

$$G = 4.87 C_d \sqrt{\Delta H_F} = 4.87 (.609) 4.0 = 11.8633$$

$$N_{Re} = 1.381 \times 10^4 G = 1.381 \times 10^4 (11.8633) = 163,951$$

FROM FIG. D-1,  $K = .6911$  AND  $C_d = .881 K = .6089$ .

$$\therefore G = 4.87 (.6089) 4 = 11.8614$$

Therefore:

$$W_a = 87.876 \times 11.8614 = 1044 \text{ lbs WET AIR/HOUR}$$

The values of specific heat were computed for a pound of wet air by the following equation and are plotted in Figure D-3:

$$C_P = \frac{x(C_{P_{H_2O}}) + 7000(C_{P_a})}{7000 + x} = \text{BTU/lb. WET AIR,}$$



where  $C_{p_{H_2O}}$  is specific heat of water vapor<sup>(19)</sup>,  
 $C_{p_a}$  is specific heat of air<sup>(19)</sup>, and  
 $x$  is specific humidity in gr/lb. of dry air.

Viscosity and thermal conductivity are taken directly from the table for dry air<sup>(19)</sup> and are plotted in Figure D-4.



VALUES FROM TABLE 12 - ASME FLUID METER<sup>(1)</sup>  
 FOR USE WITH THE FOLLOWING FORMULA:

$$C_D = K \sqrt{1 - \beta^4}$$

WHERE:

$C_D$  = DISCHARGE COEFFICIENT

$$\beta = \frac{D_2}{D_1} = .629$$

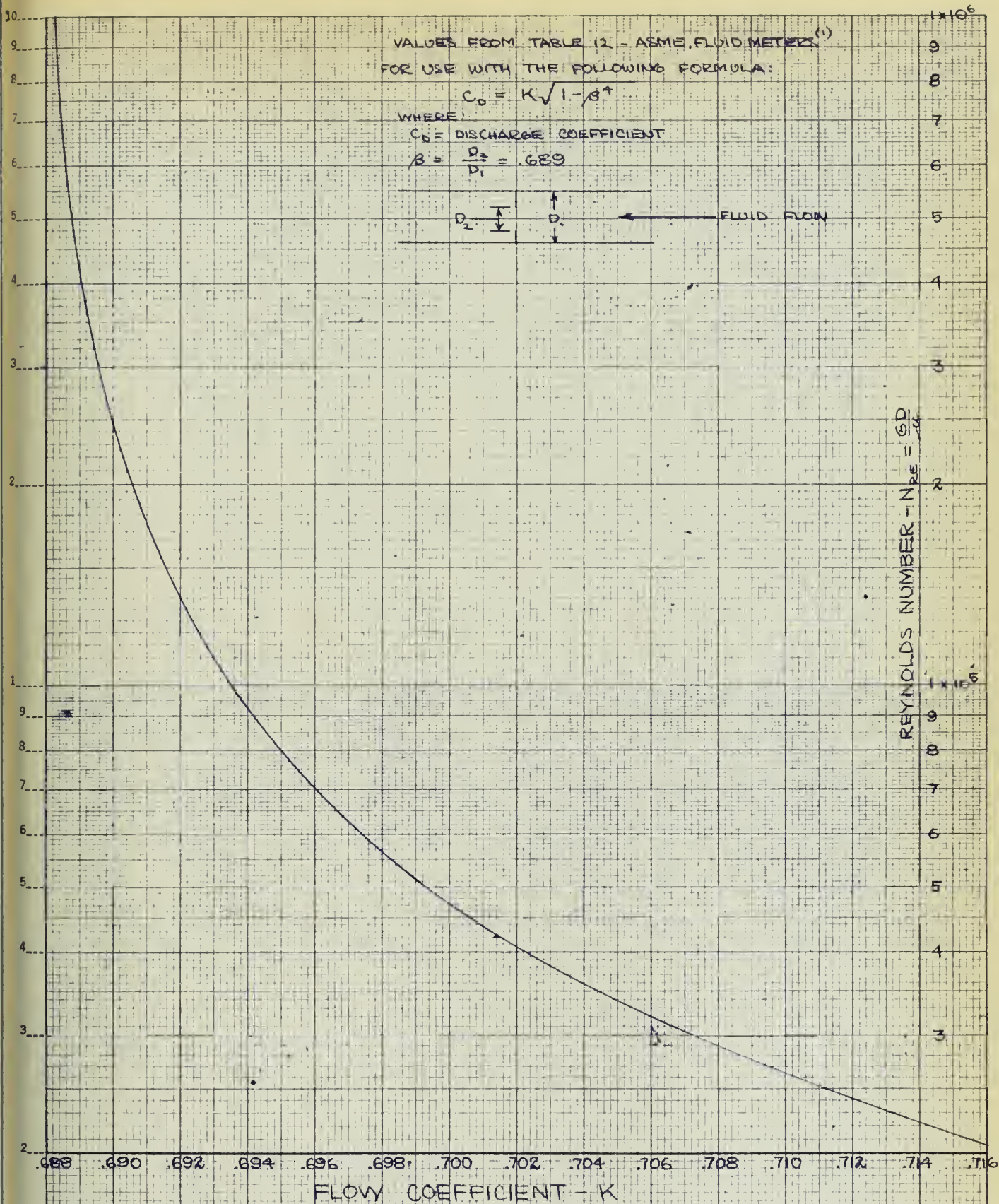


FIGURE D-1

FLOW COEFFICIENT VS REYNOLDS NUMBER



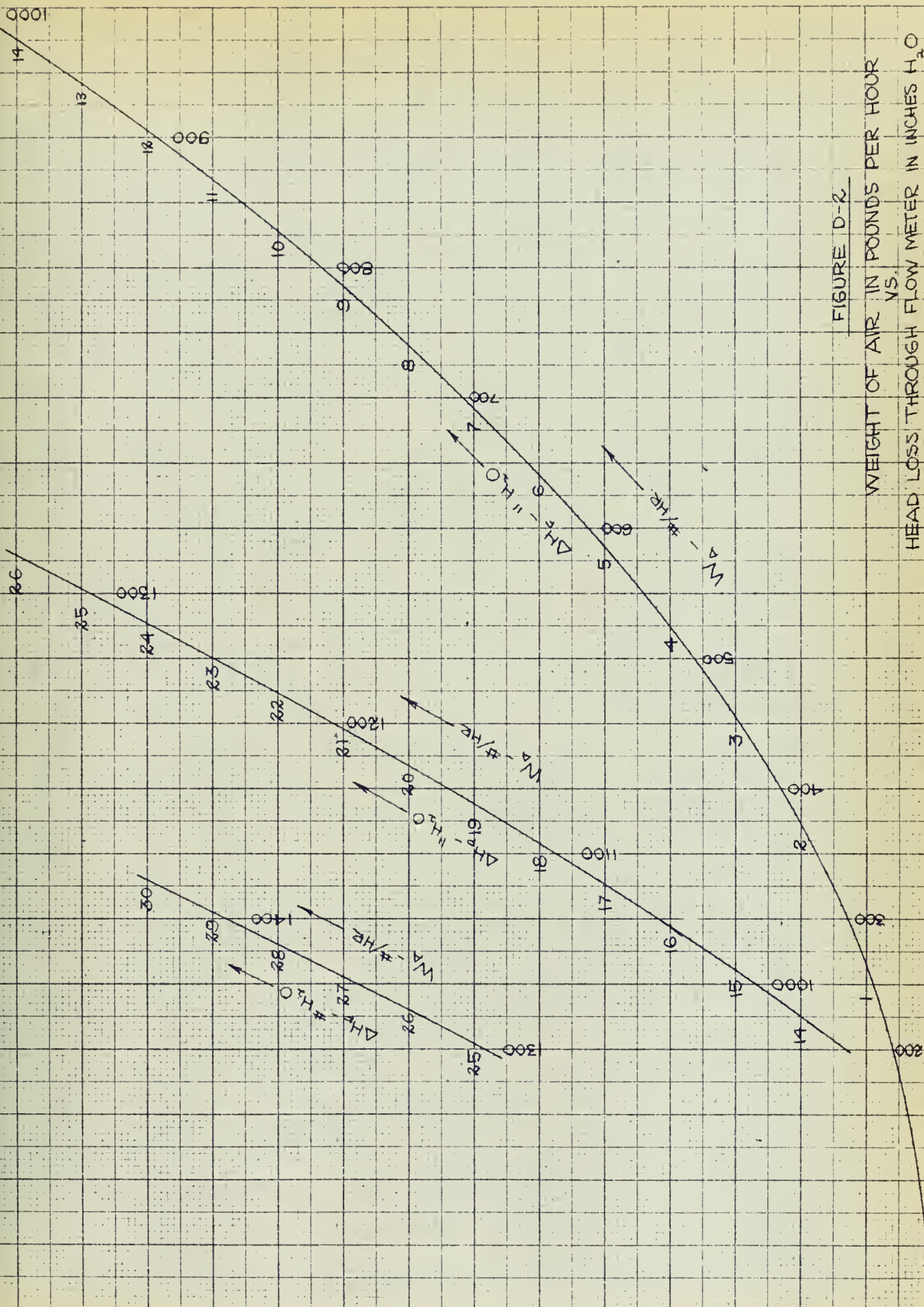


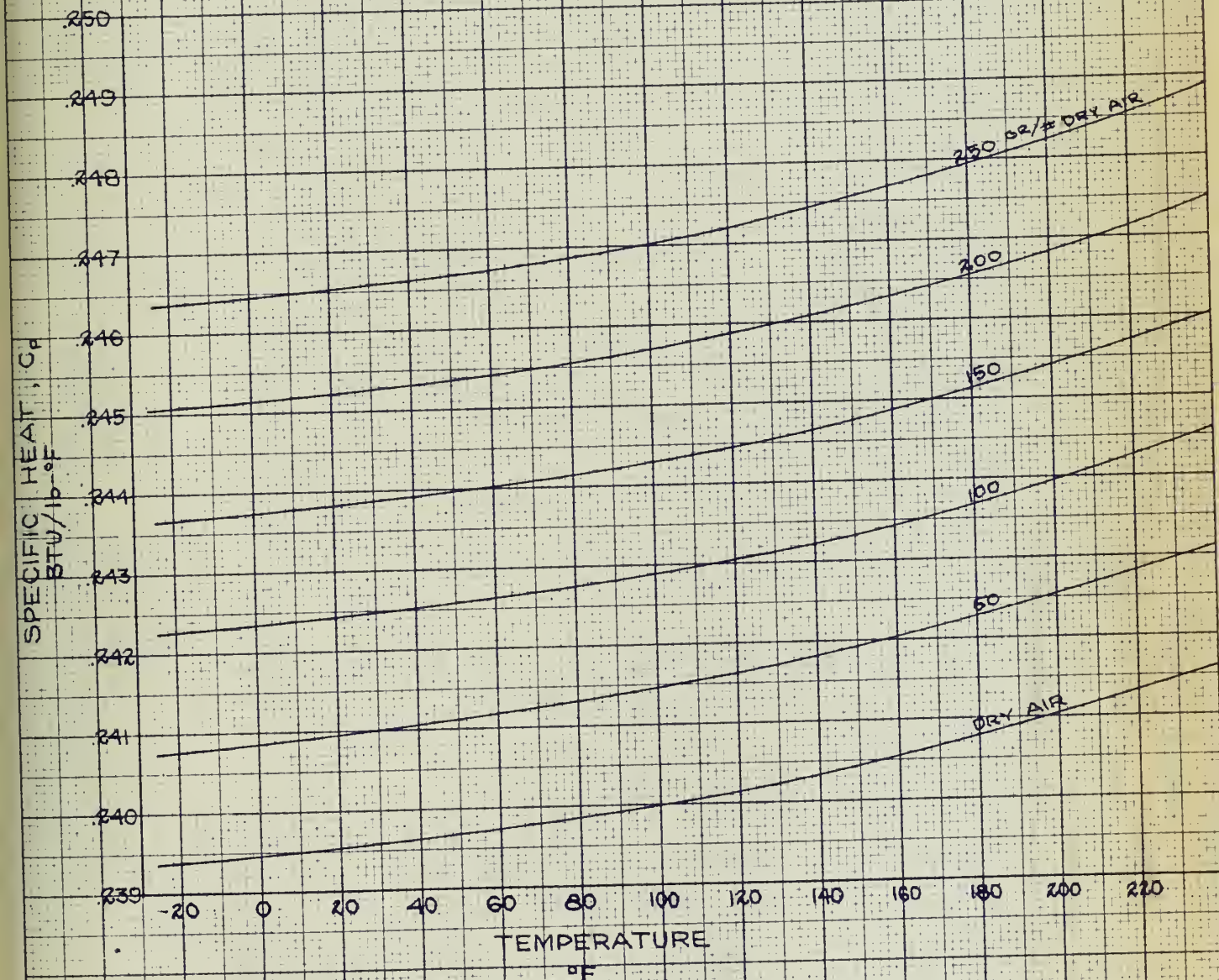
FIGURE D-2

WEIGHT OF AIR IN POUNDS PER HOUR  
VS.  
HEAD LOSS THROUGH FLOW METER IN INCHES  $H_2O$



FIGURE D-3

SPECIFIC HEAT OF AIR WITH MOISTURE  
 VALUES ARE PER LB. WET AIR  
 COMPUTED FROM VALUES OF SPECIFIC HEAT  
 FOR DRY AIR AND WATER VAPOR  
 FROM  
 "GAS TABLES", KEENAN & KEYE (19)





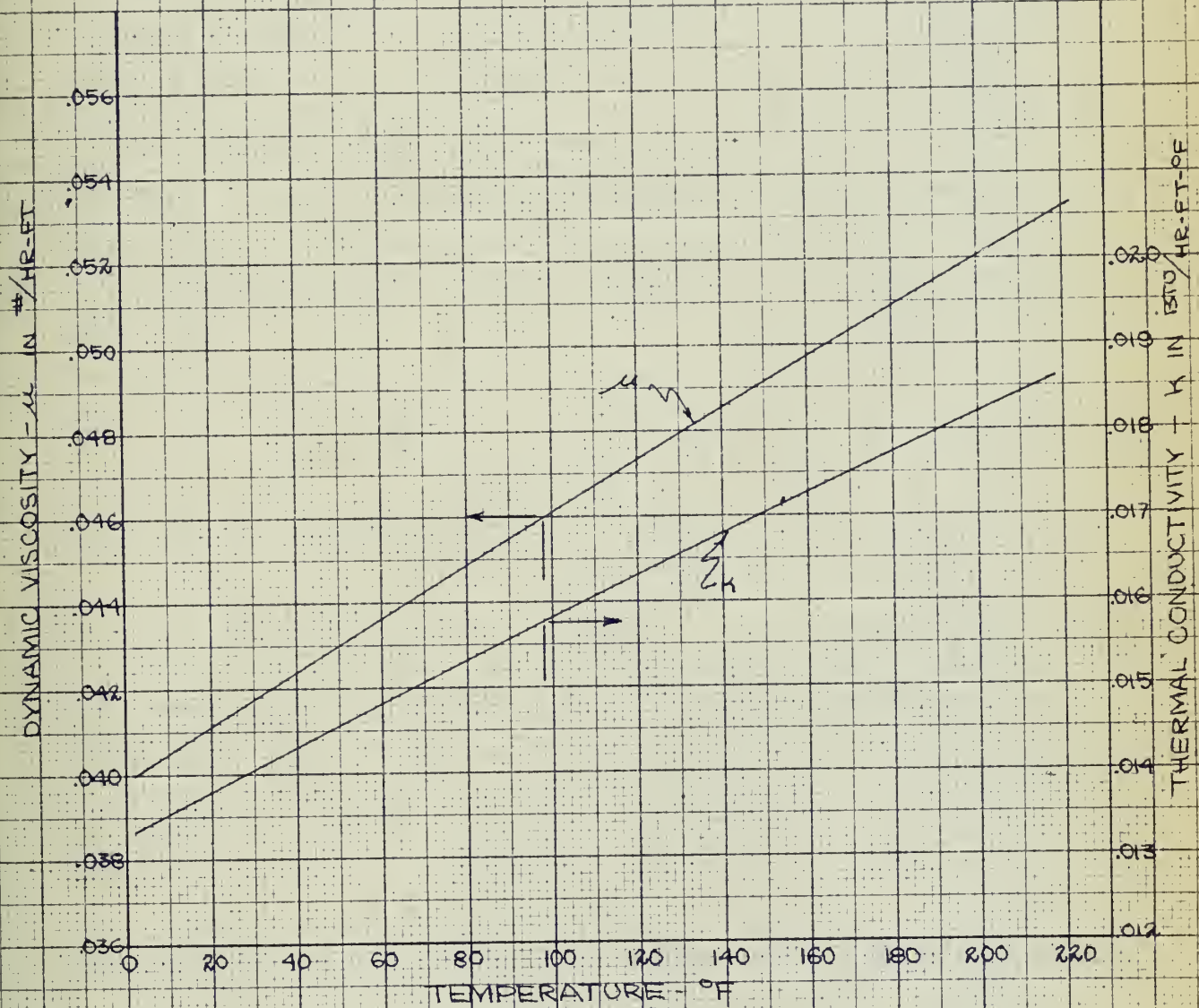


FIGURE D-4  
 PROPERTIES OF DRY AIR  
 FROM: KEENAN AND KAYE, GAS TABLES (19)



## APPENDIX E

### CALCULATION OF NUSSELT NUMBER and REYNOLDS NUMBER

For each test spot the Nusselt Number and Reynolds Number was calculated and plotted in Figures 1 through 10. The heat transferred was equal to the weight of gas times the specific heat times the change in temperature. Using  $\Delta H_F$  and  $T_{1_{avg}}$  from the test data,  $W_a$  was determined from Figure D-2. Also using  $\Delta T$ , the values of film temperature  $T_f$  and the mean temperature difference  $\Delta T_m$  were calculated using the following relations:

$$T_g = T_1 + \frac{\Delta T}{2} \quad \text{AND} \quad \Delta T_m = t_s - T_g$$

$$T_f = T_g + \frac{\Delta T_m}{2}$$

The heat transfer coefficient  $h$  equals the total heat transferred divided by the area and the mean temperature difference. The projected rear wall area  $A_p$  was used as the heat transfer surface giving the following equation for  $h$ :

$$h = \frac{W_a \times C_p \times \Delta T}{A_p \times \Delta T_m}$$

where the specific heat  $C_p$  was evaluated at the bulk temperature of the gas  $T_g$  and corrected for moisture content. Values of  $C_p$  were taken from Figure D-3.

From Figure D-4, values of  $k$  and  $\mu$  at the film temperature were taken. Using  $N_{Nu} = \frac{hD}{k}$  the value of Nusselt Number was



readily calculated.

Reynolds Number was calculated using the following equation:

$$N_{Re} = \frac{GD}{\mu}$$

where  $G = \frac{W_a}{A_o}$  and  $A_o$  was the total burner area and  $W_a$  the total weight of air flowing.

The actual calculation of Nusselt Number vs. Reynolds Number was done in tabular form. For the purpose of illustration, a sample calculation sheet is shown in Table E-1.



# APPENDIX E TABLE E-1

CALCULATION OF NUSSELT NUMBER vs. REYNOLDS NUMBER

SHEET NO. 26

$$\frac{3-2}{d} = \frac{3}{d} ; \frac{A_p}{A_o} = \frac{15.29}{A_o} ; T_g = T_i + \frac{\Delta T}{2} ; \Delta T_m = t_s - T_g = 212 - T_g ; T_f = T_g + \frac{\Delta T_m}{2} ; h = \frac{W_a \times C_p \times \Delta T}{A_p \times \Delta T_m} = \frac{W_a \times C_p \times \Delta T}{1 \times \Delta T_m}$$

$$N_{Nu} = \frac{h D}{K} = \frac{.5 \times \frac{h}{K}}{K} ; G = \frac{W_a}{A_o} = \frac{15.29 \times W_a}{A_o} ; N_{Re} = \frac{G D}{\mu} = \frac{.5 \times G}{\mu}$$

NOTE -  $C_p$  AT  $T_g$  AND SPEC. HUM. OF THE AIR ;  $\mu$  AND  $K$  AT  $T_f$ .

| RUN NO. | $\Delta H_f$<br>Btu/lb H <sub>2</sub> O | $W_a$<br>#/HR. | AVG. $T_i$<br>°F | $\Delta T$<br>°F | $T_g$<br>°F | $\Delta T_m$<br>°F | $T_f$<br>°F | $C_p$<br>BTU/#-°F | $h$<br>BTU/HR-FT <sup>2</sup> -°F | $K$<br>BTU/HR-FT-°F | $N_{Nu}$ | $G$<br>#/FT <sup>2</sup> -HR | $\mu$<br>#/HR-FT | $N_{Re}$ |
|---------|-----------------------------------------|----------------|------------------|------------------|-------------|--------------------|-------------|-------------------|-----------------------------------|---------------------|----------|------------------------------|------------------|----------|
| 1       | 21.8                                    | 1218           | 98.7             | 6.30             | 101.85      | 110.15             | 156.93      | .2418             | 16.81                             | .0172               | 489      | 18,623                       | .0494            | 188,500  |
| 2       | 18.5                                    | 1125           | 96.4             | 6.48             | 99.64       | 112.36             | 155.82      | .2418             | 15.68                             | .0172               | 456      | 17,201                       | .0494            | 174,100  |
| 3       | 16.8                                    | 1071           | 96.4             | 6.57             | 99.70       | 112.30             | 155.85      | .2418             | 15.15                             | .0172               | 440      | 16,376                       | .0494            | 165,700  |
| 4       | 14.6                                    | 1000           | 96.6             | 6.59             | 99.94       | 112.06             | 155.97      | .2418             | 14.20                             | .0172               | 413      | 15,290                       | .0494            | 154,800  |
| 5       | 12.4                                    | 931            | 95.5             | 7.02             | 99.01       | 112.99             | 155.51      | .2418             | 13.98                             | .0172               | 406      | 14,235                       | .0494            | 144,100  |
| 6       | 10.55                                   | 854            | 95.1             | 7.16             | 98.68       | 113.32             | 155.34      | .2418             | 13.02                             | .0172               | 378      | 13,058                       | .0494            | 132,200  |
| 7       | 8.8                                     | 766            | 95.2             | 7.16             | 98.78       | 113.22             | 155.39      | .2418             | 11.70                             | .0172               | 340      | 11,712                       | .0494            | 118,500  |
| 8       | 6.4                                     | 665            | 95.1             | 7.29             | 98.74       | 113.26             | 155.37      | .2418             | 10.34                             | .0172               | 301      | 10,168                       | .0494            | 102,900  |
| 9       | 4.25                                    | 542            | 95.1             | 7.38             | 98.79       | 113.21             | 155.39      | .2418             | 8.53                              | .0172               | 248      | 8,287                        | .0494            | 83,900   |
| 10      | 3.0                                     | 457            | 94.9             | 7.56             | 98.68       | 113.32             | 155.34      | .2418             | 7.36                              | .0172               | 214      | 6,988                        | .0494            | 70,700   |
| 11      | 2.0                                     | 374            | 94.5             | 7.65             | 98.32       | 113.68             | 155.16      | .2418             | 6.09                              | .0172               | 177      | 5,718                        | .0494            | 57,900   |
| 12      | 1.0                                     | 266            | 94.0             | 7.92             | 97.96       | 114.04             | 154.98      | .2418             | 4.47                              | .0172               | 130      | 4,067                        | .0494            | 41,200   |









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